
Contents

<i>Preface</i>	<i>iii</i>
1 Packaging Design and Specifications	1
I. Introduction	1
II. Packaging Design	1
III. Component Specifications	19
2 Supplier Quality Auditing	45
I. Introduction	45
II. Quality Auditor	45
III. Auditing	47
IV. Problems Encountered by Auditors	57
V. General Comments Concerning Suppliers	60

3	Quality Control at the Supplier's Premises	61
	I. Introduction	61
	II. GMP Deficiencies	62
	III. Component Specification	81
	IV. Communication of Quality Problems	81
	V. Summary	83
4	The Packaging Material Quality Control Laboratory on the Pharmaceutical Premises	85
	I. Introduction	85
	II. Laboratory Consideration	86
	III. Receipt, Sampling, Testing, and Sentencing of Packaging Materials	90
	IV. Documentation	94
	V. Investigating Component Problems Occurring Within the Pharmaceutical Premises	95
	VI. Sterilization of Primary Packaging Components by Gamma Irradiation	100
5	Packaging and Filling Equipment	107
	I. Introduction	107
	II. Equipment Specification	108
	III. Equipment Purchase	116
	IV. Installation of New Equipment	120
	V. Commissioning of New Equipment	125
	VI. Validation	127
	VII. Equipment and Component Manufacturer Interface	131
6	Pharmaceutical Packaging	133
	I. Introduction	133
	II. Planning the Work	135
	III. Component Storage and Prepreparation	136
	IV. Preparation Area	137
	V. Sterile Area	143
	VI. Filled Sterile Product Receiving Area	149
	VII. Collation Area	155

Contents	vii
VIII. Packaging Area	156
IX. Staff Training	165
7 Customer Complaints	167
I. Introduction	167
II. Complaint Procedure	167
<i>Index</i>	<i>175</i>