

Contents

Preface

Architectures and Communications

Migration to OSI in factory communication

H. Kreppel, Siemens AG, West Germany 3

Modelling and analysis of enterprise information systems with CIM-OSA

F. Vernadat, INRIA-Lorraine, France 16

Multi-media collaborative working in the automotive industry: the role for broadband communications systems

S. Joyner, C. Parker, S.E. Powrie and C.E. Siemieniuch, HUSAT Research Centre, UK 28

Support for cooperative work in distributed CIM-structures

V. Tschammer, U.W. Brandenburg, J. Hall and D. Strick, GMD Fokus Berlin, West Germany 40

Robotics

Benefits to CIM of robot deburring: the use of modelling and control

M. Lahoud, BMT, UK; H. Münch, D. Surdilovic and J. Timm, IPK, West Germany;
M. Fraile, ENASA, Spain 53

Robot navigation strategies in a partially known environment using a space-time learning graph

D.M. Kumpel, F. Serradilla, Instituto de Automatica Industrial, Spain 65

Vision based online inspection of manufactured parts: comparison of CCD and CAD images

E. Hirsch, University Louis Pasteur, France; U. Lübbert, FgH-IITB, West Germany ... 76

The Impact and Industrial Experience of CIM for SMEs

Strategic initiatives for introducing CIM technologies in Irish SMEs

M. Hashmi, Dublin City University and J. Cuddy, EOLAS, Ireland 93

The benefit or the doubt – a strategy for knowledge transfer on ESPRIT-CIM directed at SMEs

H. Bolk, M. van Manen, Intervisie, The Netherlands 105

Activity chains: a method for identifying and evaluating key areas of integration in SMEs

J. Frick and J.O. Riis, University of Aalborg, Denmark 119

Computer Aided Planning

CIM-elements for a market oriented production planning and control

H. Ulrich, Institute for Operations Research, Switzerland 133

A CIM approach to scheduling and material handling: a case study

M. Ribeiro, C. Bispo, C. Pinto Ferreira, J. Sentieiro, L. Carvalho, R. Almeida, CAPS,
and J. Nunes Ferreira, UMM, Portugal 140

Dynamic production scheduling

S. Ulfssby, Noratom A/S, Norway 153

The Impact and Industrial Experience of CIM

Integrated monitoring and diagnostics in modern automated manufacturing

J-M. Le Veaux, PSA-DITA, France; M. Fraile, ENASA/PEGASO, Spain;
G. Mazzocchi, Mandelli SpA, Italy 173

An example of a CIM realisation for an electromechanical manufacturing firm

G. Ricottilli, R. Guiffrey and A. De Luca, Syntax Factory Automation, Italy 183

Integration and assembly in the Alvey "Design to Product" Demonstrator project

P. Fehrenbach, GEC, UK 195

Effects and chains of effects at CIM realizations

H.F. Jacobi, Fraunhofer-IPA, West Germany 206

Enabling Technologies – Part I

Flexible assembly cell: an implementation experiment using the Estelle-FDT

V. Mazzola, J.P. Courtiat and M. Diaz, LAAS/CNRS, and A.M. Druilhe, J.F. Lenotre and P. Michaud, Marben, France 221

Quality assurance as a dynamical production process guide and control element supported by dedicated knowledge based systems

M.-J. Schachter-Radig, D. Wermser, S. Becker, A. Pagel and H. Knödsleider, NTE NeuTech, West Germany 233

Knowledge-based support of quality in design

I. With, Computer Resources International A/S, Denmark 245

Methods and Tools for Integrating CIM Elements – Part I

Magic: a new approach to group technology

P. Schoonjans, WTCM-CRIF, Belgium 261

CIM system planning toolbox: CIM-Plato

R. Bernhardt, V. Katschinski and G. Schreck, IPK Berlin, West Germany 273

CIDAM – modules for the creation of CIM

A. Hars, Institut für Wirtschaftsinformatik, West Germany 286

Enabling Technologies – Part II

Object oriented realisation of a CIM-system for shop floor and production monitoring and short term scheduling

U. Hertel and W. Frankenheim, Mannesmann Kienzle, West Germany 299

On-line hierarchical model simulation for process fault detection and localisation, an object oriented approach

A.J. Billington and A.R. Boucher, Sunderland Polytechnic, UK 310

Achieving flexibility in robot programming by means of expert system technology

R. Gallerini and A. Pezzinga, FIAR SpA, Italy 322

Methods and Tools for Integrating CIM Elements – Part II

A knowledge-based approach for designing industry specific production management software

I. Tatsiopoulos, N. Mekras and I.A. Papas, NTUA, Greece 337

Computer assisted techniques for the presentation of product design information to the designer

L.M.T. Cortez Pereira, Sorefame, and F.J.L. Figueiras, P.J.S.P. Leal and L.L.O. Faria, IST, Portugal 349

Integrated modelling of products and processes using advanced computer technologies

A. Meier, Krupp Atlas Datensysteme, West Germany 359

Manufacturing command, communications, control (MC 3) – the intelligent link

D. Brankley, SAC Hitec Ltd, UK 372

Human-organisational and Managerial Aspects of CIM

Organisation, people and technology: towards continuing improvements in manufacturing

P. Kidd, Cheshire Henbury Research & Consultancy, UK 387

Human, organisational and managerial aspect of CIM

R. Vio, Fiat SpA, Italy 399

Collaborative research – issues, benefits and a rationale for CIM implementation

V. Prabhu, D. W. Wainwright, Newcastle Business School, UK 409

CIM Technology in Various Industrial Sectors

KB MUSICa: commercial opportunities via practical demonstration

D. Boland, A. Campbell and A.N. Levin, ICI Engineering, UK 423

Improvements on 3D CAD systems for shoe design and modelling

V. Branco, C.V. Carvalho and F.N. Ferreira, INESC-Norte, Portugal 438

A vision system for analysis and classification of industrial flames

J. Sentieiro, J.P. Costeira, J.A. Victor and J.P. Fernandes, Instituto Superior Técnico;

M. Heitor, CTAMFUL-IST, Portugal 448

On-line quality and production control in DIE casting industry

L.M. Nazaré, J.C. Caldeira, A.D. Silva, J.P. Baptista, J.B. Gouveia and J.M. Mendonça, INESC-Norte, Portugal 458