

# CONTENTS

<b>1.</b>	<b>Classical Biotechnology .....</b>	<b>1</b>
1.0	Historical Perspective .....	1
1.1	Role of Krebs Cycle in Primary Metabolic Synthesis .....	4
1.2	Synthesis of Secondary Metabolites.....	14
1.3	Recombinant Cells.....	16
1.4	Scope .....	18
1.5	References .....	19
<b>2.</b>	<b>Enzyme Technology.....</b>	<b>21</b>
2.0	General Considerations for Enzyme Systems.....	21
2.1	Historical Perspective .....	24
2.2	Coenzymes and Multienzymes.....	27
2.3	Kinetic Behavior of Immobilized Enzyme Systems.....	31
2.4	Kinetic Models for Immobilized Enzymes.....	32
2.5	References .....	46
<b>3.</b>	<b>Enzyme and Cell Based Reactors .....</b>	<b>52</b>
3.0	Introduction .....	52
3.1	Carrier Matrix and Immobilization Method .....	52
3.2	Collagen Technology: First Generation.....	53
3.3	Enzyme Reactors .....	60
3.4	Lactose Processing Application .....	68
3.5	Biosensors.....	71
3.6	The Penetrant Time Lag in a Membrane Biosensor.....	73
3.7	Whole Cell Immobilization .....	75
3.8	Activity and Stability of Immobilized Cells.....	80
3.9	Immobilization of Isolated Organelles.....	82
3.10	Reactors with Whole Cells .....	83
3.11	Single Enzyme Type IMC Reactors.....	84
3.12	Effect of Mass Transfer on the Performance of Immobilized Cell Reactors.....	85
3.13	Fluidized Beds .....	87
3.14	Nomenclature.....	89
3.15	References .....	90
<b>4.</b>	<b>Bioprocess Kinetics.....</b>	<b>94</b>
4.0	Introduction .....	94
4.1	Oxygen as the Limiting Substrate.....	96
4.2	Low Shear Environments .....	99
4.3	Membrane-Assisted Bioprocesses .....	102
4.4	General Framework .....	103
4.5	Immobilized Living Cell Systems.....	104
4.6	Analysis of Live Cell Reactors in Aerobic Processes .....	106
4.7	Idealized Reactor Performance Equations.....	107

4.8	Concept of a Dual Colony or Hybrid Reactor .....	111
4.9	Inducer/Substrate Transport Into the Immobilized Cells .....	113
4.10	General Mass Transfer Considerations .....	114
4.11	Anaerobic Processes .....	120
4.12	Carbon Flow Inside the Cell .....	121
4.13	Maintenance Energy .....	122
4.14	Schematic Description of the Model .....	123
4.15	Reactor Set Up .....	125
4.16	Model Equations .....	126
4.17	Hysteresis Due to Structure of the Beads .....	127
4.18	Enzyme Kinetics .....	129
4.19	Nomenclature .....	135
4.20	References .....	136
<b>5.</b>	<b>Bioprocess Optimization and Control: Antibiotic Case Study.....</b>	<b>140</b>
5.0	Introduction to Economics of the Biotechnology Industry .....	140
5.1	Introduction to Process Optimization .....	142
5.2	Models for Secondary Metabolite Synthesis .....	144
5.3	Biosynthesis of Candidicin.....	146
5.4	References .....	156
<b>6.</b>	<b>The New Biotechnology.....</b>	<b>158</b>
6.0	Recombinant Genes and Cloning .....	158
6.1	Operons .....	162
6.2	Lac Operon (E. Coli).....	163
6.3	$\alpha$ -Amylase (B. Subtilis).....	171
6.4	Yeasts.....	175
6.5	Transposons.....	177
6.6	Trp Operon .....	178
6.7	Applications of Genetic Engineering: Phenylalanine Case Study .....	181
6.8	References .....	185
<b>7.</b>	<b>Transcription and Translation of the Genetic Code .....</b>	<b>189</b>
7.0	Transport Regulons.....	189
7.1	Permease Activity in E. coli .....	191
7.2	Recombinant Cell Culture .....	200
7.3	Bioreactor Studies .....	203
7.4	$\alpha$ -Amylase From Bacillus subtilis .....	206
7.5	Nomenclature.....	210
7.6	References .....	211
<b>8.</b>	<b>Immobilized Recombinant Microbial Cell Cultures and Bioreactors.....</b>	<b>214</b>
8.0	Introduction .....	214
8.1	Immobilized Recombinant Cells.....	216

8.2	Production of $\beta$ -Galactosidase.....	218
8.3	Strain Development.....	219
8.4	IMRC Bioreactors.....	220
8.5	IMRC Bioreactor Studies.....	222
8.6	Steady State IMRC Bioreactor Dynamics With Selection Pressure.....	224
8.7	Analysis.....	225
8.8	$\alpha$ -Amylase from <i>B. subtilis</i> .....	230
8.9	Coated Hollow Fibers.....	237
8.10	Nomenclature.....	241
8.11	References.....	241
<b>9.</b>	<b>Gene Expression With Animal Cells.....</b>	<b>244</b>
9.0	Animal Cell Cultures.....	244
9.1	Cell Physiology.....	247
9.2	Mixing and Mechanical Stability for Anchorage Dependent and Independent Cells.....	250
9.3	Bioreactors for Recombinant Cells and Hybridoma Cells.....	253
9.4	Collagen Technology: Second Generation.....	258
9.5	References.....	262
<b>10.</b>	<b>Gene Expression With Plant Cells.....</b>	<b>265</b>
10.0	Pathways.....	265
10.1	Plant Cell and Tissue Culture.....	286
10.2	Light Energy Coupling.....	301
10.3	Photosynthetic Electron Transport System.....	302
10.4	References.....	317
<b>A.</b>	<b>Appendix A.....</b>	<b>325</b>
A.0	Bioreactor Transient Model: Lac Operon Expression.....	325
A.1	$\alpha$ -Amylase Studies.....	331
A.2	Nomenclature.....	343
A.3	References.....	344
<b>B.</b>	<b>Appendix B.....</b>	<b>346</b>
B.0	Light Transport Model.....	346
B.1	Evaluation of Kinetic Parameters.....	363
B.2	References.....	374
	Postscript.....	376
	Author Index.....	377
	Subject Index.....	385