



Contents

Preface	<i>vii</i>
1 Management Perspective: <i>The Profit Motive</i>	<i>1</i>
2 Focused Factory Organization	<i>12</i>
3 Future Vision: <i>The Plantwide Plan</i>	<i>36</i>
4 Assembly Process Design	<i>72</i>
5 Machining Process Design	<i>114</i>
6 Material/Product Storage	<i>161</i>
7 One-Touch Changeover	<i>179</i>
8 Productivity Systems: <i>The Paperless Factory</i>	<i>203</i>
9 The Step-by-Step Approach	<i>237</i>
10 Other Productivity Issues	<i>254</i>
Appendix: <i>The Achievers</i>	<i>273</i>
Bibliography	<i>289</i>
Index	<i>297</i>