## Contents

5	About this book
6	Merck – part of Darmstadt for over three centuries
16	Heinrich Emanuel Merck – the entrepreneur
50	The first drug specialities – the opportunities of internationalization
66	Strong growth: The big move to the new factory
78	World War, economic crisis, and the loss of the foreign branches
98	The "Third Reich" and the Second World War
110	Reconstruction and economic miracle
132	Research – the foundation for economic success
144	Paving the way for expansion
156	Reformed structures and new research routes
178 2	Merck today

200

Appendix