

## Volume 5

6.6.2	Groundwater Remediation	2719
	<i>C. Schüth</i>	
6.6.2.1	Introduction	2719
6.6.2.2	Contaminants in Groundwater	2720
6.6.2.2.1	The Source Area	2722
6.6.2.2.2	The Contaminant Plume	2724
6.6.2.3	Remediation Methods Based on Sorption	2728
6.6.2.3.1	Equilibrium Sorption	2728
6.6.2.3.2	Competitive Sorption	2729
6.6.2.3.3	Fixed-Bed Reactors	2732
6.6.2.3.4	Pump-and-Treat Systems	2733
6.6.2.3.5	Permeable Reactive Barriers	2735
6.6.2.3.6	The Karlsruhe Case Study	2735
6.6.2.4	Catalytic Destruction of Contaminants in Groundwater	2738
	Symbols and Abbreviations	2741
	References	2743
6.7	Adsorption in Water and Wastewater Treatments	2746
	<i>P. Le Cloirec</i>	
6.7.1	Introduction	2746
6.7.2	General Approach	2747
6.7.2.1	Mass Transfer Phenomena – Adsorption	2747
6.7.2.2	Solid–Solute Interaction	2748
6.7.2.2.1	Physical Adsorption	2749
6.7.2.2.2	Chemical Adsorption	2750
6.7.2.3	Operating Conditions and Physical Adsorption	2750
6.7.3	Some Adsorbents Used in Water and Wastewater Treatments	2750
6.7.3.1	Activated Carbon	2751
6.7.3.2	Zeolites	2751
6.7.3.3	Mineral Oxides	2751
6.7.3.4	Microorganisms	2753
6.7.3.5	Biopolymers	2753
6.7.4	Adsorption in a Batch Contactor	2754
6.7.4.1	Mass Balance	2754
6.7.4.2	Kinetics	2755
6.7.4.3	Equilibria	2757
6.7.4.3.1	Langmuir Equation	2757
6.7.4.3.2	Freundlich Equation	2758
6.7.4.3.3	Polanyi–Dubinin Equation	2758
6.7.4.3.4	Other Equilibrium Equations	2763
6.7.4.4	Multicomponent Adsorption Equilibrium	2763
6.7.4.4.1	Mass Balance	2764
6.7.4.4.2	Extended Langmuir Equation	2764

6.7.4.4.3	Ideal Adsorbed Solution (IAS) Theory	2764
6.7.4.5	Multistage Systems	2766
6.7.5	Flow of Water Through an Adsorbent Bed	2766
6.7.5.1	The Velocities	2767
6.7.5.2	The Residence Times	2767
6.7.5.3	Residence-Time Distribution	2768
6.7.5.4	Pressure Drop	2771
6.7.5.4.1	Darcy's Law	2771
6.7.5.4.2	Carman–Kozeny–Ergun Equations	2772
6.7.5.4.3	Comiti–Renaud Model	2773
6.7.6	Breakthrough Curves in Continuous Adsorption Processes	2773
6.7.6.1	General Approach	2773
6.7.6.2	Utilization of Breakthrough Curves	2774
6.7.6.3	Modeling the Breakthrough Curves	2775
6.7.6.3.1	Bohart–Adams Model	2776
6.7.6.3.2	Mass-Transfer Model	2776
6.7.6.3.3	Homogeneous Surface-Diffusion Model (HSDM)	2777
6.7.7	Biological Activated Carbon Filters	2777
6.7.7.1	Mechanistic Approach	2777
6.7.7.2	Biological Filters	2779
6.7.8	Regeneration of Spent Adsorbents	2779
6.7.8.1	Thermal Regeneration	2779
6.7.8.2	Chemical Regeneration	2780
6.7.8.3	Biological Regeneration	2780
6.7.8.3.1	Principle	2781
6.7.8.3.2	Implementation	2781
6.7.8.3.3	Process Limits	2782
6.7.9	Some Applications of Adsorption in Water and Wastewater Treatments	2782
6.7.9.1	Taste and Odor Control in Drinking Water	2782
6.7.9.2	Removal of Soluble Organic Matter from Water	2783
6.7.9.2.1	Powder Activated Carbon Batch Reactor	2783
6.7.9.2.2	Granular Activated Carbon Fixed-Bed Adsorbents	2784
6.7.9.3	Removal of Synthetic Organics from Water	2785
6.7.9.4	Natural Organic Matter – Humic Substances	2786
6.7.9.5	Removal of Volatile Organic Compounds from Groundwater	2786
6.7.9.5.1	Efficiency and Water Quality	2787
6.7.9.5.2	Treatment Technologies	2787
6.7.9.6	Control of Synthetic Organic Compounds in Industrial Wastewaters	2788
6.7.9.7	Metal Ions and Inorganic Compounds	2788
6.7.9.7.1	Metal-Ion Removal by Activated Carbon	2788
6.7.9.7.2	Metal-Ion Removal by Bacteria and Fungi	2789
6.7.9.7.3	Metal-Ion Removal by Chitosan	2789
6.7.9.7.4	Metal-Ion Removal by Natural Polysaccharides from Beet Pulp	2792

6.7.9.7.5	Metal-Ion Removal by Mineral Oxides	2792
6.7.9.8	Removal of Other Inorganic Ions by Activated Carbon	2793
6.7.9.9	Dechlorination by Activated Carbon	2794
6.7.9.10	Microorganism Removal by Activated Carbon	2794
6.7.10	Cost	2794
	Acknowledgements	2795
	Symbols and Abbreviations	2796
	References	2799
6.8	Practical Aspects of Vapor Filtration for Respiratory Protection	2804
	<i>M. J. Chinn and P. R. Norman</i>	
6.8.1	Introduction	2804
6.8.2	Practical Considerations	2805
6.8.2.1	Personal Protective Equipment (PPE)	2805
6.8.2.2	Performance	2806
6.8.2.3	Filter Canister	2808
6.8.2.4	Critical Bed Depth	2809
6.8.2.5	Performance Requirements	2810
6.8.3	Activated Carbon	2811
6.8.3.1	General	2811
6.8.3.2	Physisorption and Chemisorption	2812
6.8.3.3	Aging and Physisorption	2813
6.8.3.4	Practical Implications	2817
6.8.3.5	Aging and Chemisorption	2818
6.8.3.6	Single-Pass Vapor Filters for Respiratory Protection	2819
6.8.4	Regenerable Carbon Filters	2821
6.8.4.1	Concepts	2821
6.8.4.2	The Adsorbing Bed	2822
6.8.5	Conclusion	2823
	References	2824
6.9	Catalysis on Porous Solids	2825
	<i>A. Corma and A. Martínez</i>	
6.9.1	Introduction	2825
6.9.2	Catalysts for Oil Refining and Petrochemistry	2826
6.9.2.1	Isomerization of <i>n</i> -Paraffins	2826
6.9.2.1.1	Isomerization of Light Straight-Run (LSR) Naphtha	2826
6.9.2.1.2	Isomerization of Long-Chain <i>n</i> -Paraffins	2830
6.9.2.1.3	Isomerization of <i>n</i> -Butane	2831
6.9.2.2	Skeletal Isomerization of <i>n</i> -Olefins	2835
6.9.2.3	Isobutane Alkylation	2840
6.9.2.3.1	Introduction	2840
6.9.2.3.2	Mechanism of Isobutane/Olefin Alkylation	2840
6.9.2.3.3	Alkylation on Solid Acids	2844
6.9.2.4	Catalytic Reforming of Naphtha	2851

6.9.2.4.1	General Aspects	2851
6.9.2.4.2	Conventional Reforming Catalysts	2852
6.9.2.4.3	Zeolite-based Reforming Catalysts	2853
6.9.2.5	Catalytic Cracking	2856
6.9.2.5.1	Introduction and Historical Background	2856
6.9.2.5.2	Chemistry of Catalytic Cracking	2858
6.9.2.5.3	Cracking Catalysts	2863
6.9.2.6	Catalytic Hydrocracking	2869
6.9.2.6.1	Introduction	2869
6.9.2.6.2	Reactor Configurations	2871
6.9.2.6.3	Hydrocracking Catalysts	2872
6.9.2.7	Aromatization of C <sub>2</sub> - to C <sub>4</sub> -Alkanes	2876
6.9.2.7.1	Introduction	2876
6.9.2.7.2	Catalysts	2876
6.9.2.7.3	Mechanism of C <sub>2</sub> - to C <sub>4</sub> -Alkane Aromatization	2877
6.9.2.7.4	Ethane Aromatization	2879
6.9.2.7.5	Propane and Butane Aromatization	2880
6.9.3	Valorization of Natural Gas	2882
6.9.3.1	Fischer–Tropsch Synthesis	2882
6.9.3.1.1	Introduction	2882
6.9.3.1.2	Thermodynamic and Kinetic Aspects	2883
6.9.3.1.3	FTS Catalysts	2886
6.9.3.1.4	CO Hydrogenation on Zeolite Catalysts	2890
6.9.3.2	Partial Oxidation of Methane (POM)	2893
6.9.3.2.1	Introduction	2893
6.9.3.2.2	Catalysts for POM to Oxygenates	2894
6.9.3.2.3	New Approaches for the Selective POM	2898
6.9.3.3	Oxidative Coupling of Methane (OCM)	2899
6.9.3.3.1	Introduction	2899
6.9.3.3.2	Catalysts for OCM	2899
6.9.4	Conclusions	2903
	References	2904
6.10	Biomedical Applications	2923
	<i>W. Frieß and J. Warner</i>	
6.10.1	Introduction	2923
6.10.2	Collagen Sponges	2926
6.10.2.1	Collagen Material	2926
6.10.2.2	Applications of Collagen Sponges	2927
6.10.2.3	Processing of Collagen Sponges	2928
6.10.2.3.1	Overview	2928
6.10.2.3.2	Freeze Drying	2930
6.10.2.4	Pore Characteristics of Collagen Sponges	2936
6.10.3	Macroporous Poly- $\alpha$ -hydroxyester Scaffolds	2938
6.10.3.1	Applications	2938

- 6.10.3.2 Processing 2941
- 6.10.4 Ceramics for Bone Regeneration 2943
  - 6.10.4.1 Biocompatibility of Ceramics 2943
  - 6.10.4.2 Applications of Porous Bioceramics 2946
  - 6.10.4.3 Porosity Requirements of Ceramic Bone Substitutes 2947
  - 6.10.4.4 Processing of Bioceramic Implants 2950
    - 6.10.4.4.1 Pore Generation 2951
    - 6.10.4.4.2 Fabrication of Porous Granules 2953
    - 6.10.4.4.3 Fabrication of Porous Bulk Ceramics 2954
  - 6.10.4.5 Sintering of Porous Ceramics 2960
- 6.10.5 Conclusion 2962
  - References 2962
  
- 6.11 Cements as Porous Materials 2971
  - H. M. Jennings, J. J. Thomas, D. Rothstein, and J. J. Chen*
  - 6.11.1 Introduction 2971
  - 6.11.2 Hardened Cement Paste 2972
    - 6.11.2.1 Portland Cement 2972
    - 6.11.2.2 Hydration of Portland Cement 2973
      - 6.11.2.2.1 Chemistry of Cement Hydration 2973
      - 6.11.2.2.2 Kinetics of Hydration 2975
      - 6.11.2.2.3 Morphology of Hydration Products 2976
    - 6.11.2.3 Physical Structure of Hardened Cement Paste 2978
    - 6.11.2.4 Pore Structure of Hardened Cement Paste 2979
      - 6.11.2.4.1 Pore-Size Distribution 2979
      - 6.11.2.4.2 Nonevaporable Water: Interlayer Spaces 2981
      - 6.11.2.4.3 Evaporable Water: Capillary versus Gel Water 2981
    - 6.11.2.5 Volume Relationships, Water-to-Cement Ratio and Self-Desiccation 2982
  - 6.11.3 Characterizing the Pore Structure and Surface Area of Cement Paste 2984
    - 6.11.3.1 Pycnometry 2986
    - 6.11.3.2 Mercury Intrusion Porosimetry 2986
    - 6.11.3.3 Gas Sorption 2987
      - 6.11.3.3.1 Drying Cement Paste for Gas Sorption 2988
      - 6.11.3.3.2 Gas-Sorption Results 2989
    - 6.11.3.4 Small-angle Scattering 2991
    - 6.11.3.5 NMR Relaxation 2995
    - 6.11.3.6 Other Techniques 2996
  - 6.11.4 Models of C–S–H 2997
    - 6.11.4.1 Early Models for the Structure of C–S–H 2998
    - 6.11.4.2 Quantitative Colloidal Model of C–S–H 3001
  - 6.11.5 Macroscopic Properties of Concrete 3003
    - 6.11.5.1 Strength of Concrete 3003
      - 6.11.5.1.1 Effect of Porosity on Strength 3004

6.11.5.1.2	Gel-Space Ratio	3004
6.11.5.2	Shrinkage and Creep	3005
6.11.5.2.1	Definitions of Shrinkage	3006
6.11.5.2.2	Drying Shrinkage	3006
6.11.5.2.3	Effect of Relative Humidity on Drying Shrinkage	3006
6.11.5.2.4	Mechanisms of Drying Shrinkage	3007
6.11.5.2.5	Irreversible Shrinkage	3008
6.11.5.2.6	Definitions of Creep	3009
6.11.5.2.7	Effect of Water Content on Creep	3010
6.11.5.2.8	Other Effects on Creep	3010
6.11.5.3	Permeability	3012
6.11.5.3.1	Effect of Capillary and Gel Pores on Permeability	3012
6.11.5.3.2	Effect of Other Types of Pores on Permeability	3013
6.11.5.3.3	Transport Processes	3014
6.11.5.4	Aging Processes in Cement Paste	3014
6.11.6	Durability of Concrete	3018
6.11.6.1	Freeze-Thaw Damage	3019
6.11.6.2	Leaching	3019
6.11.6.3	Alkali-Aggregate Reaction	3020
6.11.6.4	Sulfate Attack	3020
6.11.6.5	Carbonation	3020
6.11.6.6	Chloride	3021
6.11.6.7	Acid Attack	3021
6.11.7	Summary	3021
	Appendix: Glossary of Terms Relevant to Cement Science	3022
	References	3024
6.12	Optically and Electronically Functional Materials	3029
	<i>F. Marlow, W. T. Dong, K. Hoffmann, and J. Loerke</i>	
6.12.1	Introduction	3029
6.12.2	Basic Effects	3030
6.12.3	Construction of Functional Materials	3034
6.12.3.1	Function Division	3034
6.12.3.2	Hierarchies	3034
6.12.3.3	Tuning Possibilities	3035
6.12.4	Micropores as Construction Elements	3037
6.12.4.1	Microporous Systems Useful for Optical Materials	3037
6.12.4.2	Alignment	3038
6.12.4.3	Polar Orientation	3042
6.12.4.4	Protection	3045
6.12.5	Mesopores as Construction Elements	3047
6.12.5.1	Mesoporous Systems Useful for Optical Materials	3047
6.12.5.2	Environment Definition	3048
6.12.5.3	Anisotropy Design	3050
6.12.5.4	Further Aspects	3053

6.12.6	Macropores as Construction Elements	3054
6.12.6.1	Macropores and Light Propagation	3054
6.12.6.2	Preparation of Photonic Crystals	3056
6.12.7	Perspectives	3058
	References	3059
	<b>Index</b>	<b>3065</b>