

Chapter 1	Introduction	1
Chapter 2	Elements of Probability and Statistics	3
Chapter 3	Control Charts for Measurements	8
Chapter 4	Control Charts for Attributes	53
Chapter 5	Acceptance Sampling by Attributes	73
Chapter 6	Acceptance Sampling by Variables	96
Chapter 7	Summary	101
Appendix 1	References	103
Appendix 2	Tables	105
Table 1	Frequency Distributions	106
Table 2	Square Roots	107
Table 3	Binomial Probabilities	111
Table 4	Probabilities for Individual Terms of the Poisson Distribution	113
Table 5	Cumulative Curves for Poisson Distributions	114
Table 6	Areas under Normal Curve	116
Table 7	Factors for Average and Standard Deviation Control Charts	118
Table 8	Factors for Average and Range Control Charts	119
Table 9	Factors for Largest and Smallest Values Control Charts	119
Table 10	Upper and Lower Control Limits for p Charts	120
Table 11	Some Sequential Sampling Plans with $\alpha = 0.05$ and $\beta = 0.10$	122
Table 12	Confidence Limits for Binomial Distribution	123
Table 13	Random Numbers	125
Table 14	Values of P_x for Change in Process Average Only	126
Table 15	Distribution of Range Values of $P(w < z)$ for Various Values of n	128

Answers to Exercises 129

Index 137