## Contents

**Preface**

**PART I  CONCEPTUAL ISSUES**

1  Introduction: aims of the book  
2  The emergent knowledge economy: concepts and evidence  
3  Knowledge-based sectors: key drivers of innovation and modes of knowledge exchange  
4  Local clusters and global networks  
5  Varieties of business system and innovation

**PART II  EMPIRICAL FINDINGS**

6  Introduction to key research results  
7  UK ICT and biotechnology performance: the significance of collaboration and clustering  
8  Austrian catch-up in knowledge-based sectors: research exploitation, spatial clustering and knowledge links  
9  Comparing the cases and lessons for knowledge-based sector policy  
10  Reflections on the research and conclusions for policy

**Index**