

Table of Contents

Motto	V
Prefaces	VII
List of Symbols	IX
Symbols for Languages	IX
Symbols for Chemical Structures	IX
Mathematical Symbols	IX
Averages and Other Markings	X
Exponents and Superscripts	X
Indices and Subscripts	X
Prefixes of Words	XII
Other Abbreviations	XIII
Quantity Symbols	XIV
Table of Contents	XIX
1 Survey	1
1.1 Introduction	1
1.2 Basic Terms	2
1.3 Development of the Macromolecular Hypothesis	7
1.4 Discoveries and Inventions	16
Literature to Chapter 1	17
References to Chapter 1	20
2 Constitution	23
2.1 Atoms and Molecules	23
2.1.1 Definition of a Molecule	23
2.1.2 Chemical and Physical Molecules	24
2.2 Nomenclature of Chemical Structures	26
2.2.1 Overview	26
2.2.2 Types of Polymer Names	26
2.2.3 Systematic Names of Inorganic Macromolecules	30
2.2.4 Systematic Names of Organic Macromolecules	31
Carbon Chains	32
Carbocyclic Rings	33
Heterochains	34
Heterocycles	35
2.3 Atomic Structure and Chain Formation	35
2.3.1 Overview	35
2.3.2 Homochains	37
Unsubstituted Homochains	37
Substituted Homochains	38
Effect of Atomic Structure	39
2.3.3 Heterochains	40

2.4	Classification of Polymers	43
2.4.1	Structure-Based Terms	43
2.4.2	Process-Based Terms	45
2.4.3	Terms for Charged Polymers	47
2.5	Molecular Architecture	49
2.5.1	Introduction	49
2.5.2	Linear Chains and Rings	50
2.5.3	Statistically Branched Polymers	50
2.5.4	Star Molecules	51
2.5.5	Dendrimers	52
2.5.6	Hyperbranched Polymers	54
2.5.7	Comb Molecules	57
2.5.8	Ladder Polymers	58
2.5.9	Phyllo and Tecto Polymers	59
2.5.10	Polymer Networks	59
	Basic Terms	59
	Structure	60
	Characterization	61
	Literature to Chapter 2	62
	References to Chapter 2	64
3	Characterization of Polymers	65
3.1	Introduction	65
3.2	Chemical Composition	66
3.2.1	Monomeric Units	66
3.2.2	Endgroups	68
3.2.3	Branches	68
3.3	Molar Mass Distributions	69
3.3.1	Overview	69
3.3.2	Distribution Functions	69
3.3.3	Types of Distributions	71
	Gaussian Distribution	71
	Logarithmic Normal Distribution	73
	Poisson Distribution	73
	Schulz-Zimm and Schulz-Flory Distributions	73
	Generalized Exponential Distributions	74
3.4	Determination of Molar Mass Distributions	74
3.4.1	Mass Spectroscopy	75
3.4.2	Size-Exclusion Chromatography	77
	Methodology	77
	Molar Mass Dependence of Retention Volumes	79
	Universal Calibrations	80
3.4.3	Fractionation	83
3.5	Molar Mass Averages	84
3.5.1	Molar and Molecular Masses	84
3.5.2	Simple Averages of Molar Masses	85

3.5.3	Polymolecularity	86
3.5.4	Complex Averages of Molar Masses	88
	Exponent Averages	88
	Compound Averages	88
3.5.5	Degrees of Polymerization	90
3.5.6	Averages of Other Properties	91
3.5.7	Determination of Molar Masses	92
3.6	Viscometry	93
3.6.1	Basic Terms	93
3.6.2	Experimental Methods	93
3.6.3	Concentration Dependence: Non-Electrolytes	94
3.6.4	Concentration Dependence: Polyelectrolytes	96
3.6.5	Intrinsic Viscosities and Molar Masses	98
	Averages	98
	Effect of Molecular Shape	100
	Historical Notes to Chapter 3	103
	Size-Exclusion Chromatography	103
	Viscosity of Dilute Solutions	103
	Literature to Chapter 3	105
	References to Chapter 3	107
4	Configuration	109
4.1	Stereoisomers	109
4.1.1	Historical Development	109
4.1.2	Configurational and Conformational Isomers	110
4.1.3	Symmetry	112
4.1.4	Enantiomers and Diastereomers	114
4.1.5	Stereostructures	117
4.1.6	D,L and R,S Systems	118
4.2	Polymers with Ideal Tacticities	120
4.2.1	Definitions	120
4.2.2	Relative and Absolute Configurations	122
4.2.3	Presentation of Relative Configurations	124
4.2.4	Hemitactic Polymers	125
4.2.5	Ditactic Polymers	125
4.2.6	Geometric Isomers	127
4.3	Polymers with Non-Ideal Tacticities	127
4.3.1	Overview	127
4.3.2	J-Ads	128
4.3.3	Experimental Methods	130
	X-ray Spectroscopy	130
	Nuclear Magnetic Resonance Spectroscopy	131
	Infrared Spectroscopy	134
	Crystallinity and Solution Properties	134
	Historical Notes to Chapter 4	135
	Stereochemistry	135

	Tacticity of Polymers	135
	Literature to Chapter 4	136
	References to Chapter 4	136
5	Conformation	137
5.1	Fundamentals	137
5.2	Microconformations	138
5.2.1	Definitions	138
5.2.2	Rotational Barriers	141
5.2.3	Effect of Constitution	143
5.3	Macroconformations	145
5.3.1	Crystalline Polymers	146
	Equilibrium States	146
	Non-Equilibrium States	147
5.3.2	Polymer Solutions	148
5.3.3	Melts	149
	Historical Notes to Chapter 5	150
	Literature to Chapter 5	151
6	General Aspects of Polymerization	153
6.1	Basic Terms	153
6.1.1	Prerequisites	153
6.1.2	Historical Development	153
6.1.3	Classifications	155
6.1.4	Functionality	159
6.1.5	Cyclopolymerization	161
6.2	Mechanism and Kinetics	162
6.2.1	Activation of Monomers	162
6.2.2	Elementary Reactions	166
6.2.3	Distinction Between Mechanisms	167
6.2.4	Analysis of Polymerization Mechanisms	169
6.2.5	Activation Parameters	170
6.3	Statistics of Polymerizations	171
6.3.1	Basic Terms	171
6.3.2	Bernoulli and Markov Trials	173
6.3.3	Enantiomorphic Site-Control	175
6.3.4	Rate Constants	177
6.3.5	Activation Constants	178
6.4	Polymerization of Chiral Monomers	179
6.4.1	Definitions	179
6.4.2	Chiral Monomers	180
6.4.3	Enantioasymmetric Polymerizations	180
6.4.4	Other Stereoselective Polymerizations	184
6.4.5	Enantiogenic Polymerizations	184
6.5	Polymerization Experiments	186
6.5.1	Proof and Quantitative Determination of Polymer Formation .	186

	Purification	186
	Course of Polymerization	186
	6.5.2 Isolation and Purification of Polymers	188
	Historical Notes to Chapter 6	189
	Systematics of Polymerizations	189
	Tacticities	189
	Literature to Chapter 6	189
	References to Chapter 6	191
7	Thermodynamics of Polymerization	193
7.1	Overview	193
7.2	Polymer-Monomer Equilibria	194
7.2.1	Simple Cases	194
7.2.2	Degrees of Polymerization	196
7.2.3	Distributions of Degrees of Polymerization	198
7.2.4	Incomplete Equilibria	198
7.3	Critical Polymerization Temperatures	199
7.3.1	Fundamentals	199
7.3.2	Ceiling and Floor Temperatures	202
7.3.3	Effect of Pressure	203
7.3.4	Thermodynamic Non-Ideality	204
7.4	Effect of Constitution	206
7.4.1	Polymerization Entropies	206
7.4.2	Polymerization Enthalpies	209
7.4.3	Critical Thermodynamic Temperatures	213
7.5	Ring-Expansion and Ring-Formation Polymerizations	214
7.5.1	Thermodynamics	214
7.5.2	Kinetics	216
A-7	Appendix: Degrees of Polymerization	217
	Literature to Chapter 7	219
	References to Chapter 7	219
8	Ionic Polymerization	221
8.1	Survey	221
8.1.1	Fundamentals	221
8.1.2	Ion Equilibria	222
8.2	Living Polymerization	224
8.2.1	Phenomena	224
8.2.2	Definitions	226
8.2.3	Degree of Polymerization	227
8.2.4	Kinetics	230
8.2.5	Polymerization with Transfer or Termination	231
	Transfer to Monomer	231
	Termination	232
	Slow Initiation	233
8.3	Anionic Polymerization	234

8.3.1	Monomers	234
8.3.2	Initiators	235
	Base Strength	235
	Metal Alkyls	236
	Alcoholates	236
	Alkali Metals	237
8.3.3	Ion-Pair Equilibria	238
8.3.4	Ion Associates	242
8.3.5	Propagation	244
	Vinyl and Diene Polymerization	244
	Lactam Polymerization	244
	Polymerization of α -Amino Acid <i>N</i> -Carboxy Anhydrides	245
8.3.6	Stereocontrol	248
8.3.7	Termination Reactions	251
8.3.8	Transfer Reactions	252
8.4	Cationic Polymerization	252
8.4.1	Overview	252
8.4.2	Initiators	253
	Initiation by Salts	254
	Initiation by Brønsted and Lewis Acids	256
8.4.3	Propagation	257
8.4.4	Phantom Polymerization	258
8.4.5	Termination and Transfer	259
	Overview	259
	Fragmentations	260
8.4.6	Living Cationic Polymerization	261
8.5	Zwitterion Polymerization	263
A-8	Appendix: Derivation of the Poisson Distribution	265
	Historical Notes to Chapter 8	267
	Literature to Chapter 8	267
	References to Chapter 8	268
9	Coordination Polymerization	269
9.1	Survey	269
9.1.1	Introduction	269
9.1.2	Historical Development	270
9.2	Multi-Site Polymerizations	271
9.2.1	Ziegler Catalysts	271
9.2.2	Monomers	272
9.2.3	Processes	273
9.2.4	Catalyst Structure	274
9.2.5	Active Centers	276
9.2.6	Industrial Catalyst Systems for Ethene and Propene	277
9.2.7	Mechanisms	279
9.2.8	Stereocontrol in Polymerizations of 1-Olefins	280
	Stereocontrol	281

	Approach to the Catalyst	282
	Geometry of Insertion	282
	Bonding	282
	Control of Molecular Weight	283
9.2.9	Other Ziegler-Natta Polymerizations	283
9.2.10	Kinetics of Living Polymerizations	284
9.2.11	Kinetics of Nonliving Polymerizations	287
9.3	Single-Site Polymerizations	289
9.3.1	Aluminoxanes	289
9.3.2	Metallocene Catalysts	290
9.3.3	Polymerizability	293
9.3.4	Stereocontrol and Regiocontrol	294
9.3.5	Polymerization Kinetics	296
9.4	Metatheses	298
9.4.1	Introduction	298
9.4.2	Catalysts	298
9.4.3	Metathesis of Acyclic Olefins	299
9.4.4	Ring-Opening Polymerization of Cycloolefins	300
	Products	300
	Polymerizability	301
9.4.5	Acyclic Diene Metathesis	303
9.5	Group-Transfer Polymerizations	304
	Historical Notes to Chapter 9	305
	Transition-Metal Catalysts	305
	Mechanism of Coordination Polymerization	305
	Metallocene Catalysts	306
	Metatheses	306
	Literature to Chapter 9	307
	References to Chapter 9	308
10	Free-Radical Polymerization	309
10.1	Introduction	309
10.1.1	Overview	309
10.1.2	Polymerizable Monomers	309
	Free-Radical Polymerization of Cyclic Monomers	310
	Free-Radical Polymerization of Double Bonds	311
	Advantages/Disadvantages of Free-Radical Polymerizations	311
10.2	Initiation and Start	312
10.2.1	Thermal and Spontaneous Polymerizations	312
10.2.2	Thermal Initiators	314
10.2.3	Initiator Decomposition and Radical Yield	314
	Chemical Reactions	314
	Initiator Efficiency	315
10.2.4	Rate of Decomposition	316
10.2.5	Initiation Reactions	317
10.2.6	Redox Initiators	319

10.2.7	Photo Initiators	320
10.2.8	Electrolytic Polymerizations	320
10.3	Propagation and Termination	321
10.3.1	Polymerizability, Regiocontrol, and Stereocontrol	321
10.3.2	Termination	324
10.3.3	Steady State	325
10.3.4	Ideal Kinetics	326
10.3.5	Kinetic Chain Length	328
10.3.6	Determination of Rate Constants	330
	Rotating-Sector Method	330
	Pulsating Laser Polymerization	332
10.3.7	Propagation Rate Constants	333
10.3.8	Dead-End Polymerization	335
10.3.9	Gel and Glass Effect	336
10.3.10	Frontal Polymerizations	339
10.3.11	Non-Ideal Kinetics	339
	Effect of Monomer Concentration	340
	Effect of Initiator Concentration	341
	Effect of Monomer Conversion	341
10.3.12	Crosslinking Polymerizations	342
10.4	Chain Transfer	344
10.4.1	Introduction	344
10.4.2	Mayo Equation	345
10.4.3	Transfer of Radicals to Monomer Molecules	347
10.4.4	Transfer from Macroradicals to Polymer Molecules	348
10.4.5	Transfer from Initiator Radicals to Polymer Molecules	349
10.4.6	Transfer from Macroradicals to Solvents and Regulators	350
10.4.7	Inhibitors and Retardants	350
10.5	Non-Ideal Living Polymerizations	352
10.5.1	Polymerizations with Iniferters	353
10.5.2	Stable Free-Radical Polymerizations	353
10.5.3	Atom-Transfer Radical Polymerization	356
10.5.4	Reversible Addition-Fragmentation Chain Transfer	357
10.6	Industrial Polymerizations	357
10.6.1	Overview	357
10.6.2	Bulk Polymerization	359
10.6.3	Solution Polymerization	360
10.6.4	Polymerization in the Gas Phase	360
10.6.5	Suspension Polymerization	360
10.6.6	Emulsion Polymerization	361
A-10	Appendix: Schulz-Flory Distribution	362
	Historical Notes to Chapter 10	364
	Mechanism of Chain Polymerizations	364
	Non-Ideal Living Free-Radical Polymerizations	365
	Literature to Chapter 10	365
	References to Chapter 10	367

11 Polymerization by Radiation or in Ordered States	369
11.1 Survey	369
11.2 Photochemical Polymerization	370
11.2.1 Excited States	370
11.2.2 Photoinitiation	372
11.2.3 Photopolymerization	374
11.2.4 Photoactive Polymers	375
11.3 Radiation Polymerization	375
11.3.1 Radiation and Initiation	375
11.3.2 Polymerization	377
11.4 Plasma Polymerization	377
11.4.1 Plasmas	378
11.4.2 Monomers and Polymerizations	378
11.5 Solid-State Polymerization	379
11.5.1 Survey	379
11.5.2 Initiation Reactions	380
11.5.3 Propagation, Termination, and Transfer	380
11.5.4 Morphology	382
11.6 Polymerization in Other Ordered States	383
11.6.1 Polymerization of Micelles and Vesicles	383
11.6.2 Matrix Polymerization	386
11.6.3 Carrier-Supported Polymerization	386
Literature to Chapter 11	387
References to Chapter 11	389
12 Copolymerization	391
12.1 Overview	391
12.2 Copolymerization Theory	392
12.2.1 Introduction	392
12.2.2 Terminal Model	393
12.2.3 Types of Copolymerization	395
12.2.4 Sequence Statistics	398
12.2.5 Determination of Copolymerization Parameters	400
From Mole Fractions	400
From Integral Copolymerization Equations	400
From Differential Copolymerization Equations	402
From Large Excess of One Comonomer	403
12.2.6 Copolymerization with Depolymerization	403
12.2.7 Living Copolymerization	404
12.3 Free-Radical Copolymerization	405
12.3.1 Effect of Monomer Constitution	405
12.3.2 Cross-Termination Factor	407
12.3.3 Penultimate Model	409
12.3.4 Q _e Scheme	410
12.3.5 Terpolymerization	413
12.4 Ionic and Coordination Copolymerization	414

12.4.1	Copolymerization Parameters	414
12.4.2	Anionic Copolymerization	416
12.4.3	Coordination Copolymerization	419
12.5	Spontaneous Copolymerization	421
12.5.1	Redox Copolymerization	421
12.5.2	Charge-Transfer Copolymerization	422
12.5.3	Zwitterion Copolymerization	422
12.5.4	Polymerization of CT Complexes	424
12.5.5	Regulated Copolymerization	426
	Historical Notes to Chapter 12	428
	Literature to Chapter 12	428
	References to Chapter 12	429
13	Polycondensation and Polyaddition	431
13.1	Overview	431
13.1.1	Chain and Step Reactions	431
13.1.2	Types of Polycondensations and Polyadditions	432
13.1.3	Polyadditions	433
	Addition to Double Bonds	433
	Addition to Rings	434
13.1.4	AB Polycondensations	434
13.1.5	AA/BB Polycondensations	434
13.2	Stoichiometric Linear Step Reactions	436
13.2.1	Introduction	436
13.2.2	Equilibria	436
13.2.3	Extent of Reaction, Monomer Conversion, Polymer Yield	440
13.2.4	Degree of Polymerization	443
13.2.5	Distribution of Degrees of Polymerization	443
13.2.6	Averages of Degrees of Polymerization	445
13.2.7	Solid-Stating	446
13.3	Non-Stoichiometric Linear Step Reactions	447
13.3.1	Degree of Polymerization	447
13.3.2	Polymer Yield	448
13.3.3	Chain Stabilization	449
13.4	Kinetics of Linear Step Reactions	450
13.4.1	Experimental Conditions	450
13.4.2	Kinetic Equations	451
13.5	Reactivities	455
13.5.1	Principle of Equal Chemical Reactivity	455
13.5.2	Structural Effects	457
	Effect of Solvent	457
	Different Rate Constants	457
13.5.3	Externally Activated Polycondensations	461
13.5.4	Heterogeneous Linear Polycondensations	463
13.5.5	Reactive Intermediates	466
13.6	Ring Formation	467

13.6.1	Cyclic Molecules	467
	Equilibria	468
	Kinetically Controlled Ring Formation	469
13.6.2	Cyclopolycondensation	472
13.7	Copolycondensation and Copolyaddition	474
13.7.1	True Copolycondensations and Copolyadditions	474
13.7.2	Polycondensation of Non-Symmetric Monomers	478
13.8	Hyperbranching Reactions	480
13.8.1	AB _b Type Reactions	481
	Polycondensation	483
	Self-Condensing Vinyl Polymerization	487
	Ring-Opening Multibranching Polymerization	489
13.8.2	A _a + B _b Type Reactions	489
13.8.3	Branching by Side Reactions	490
13.9	Crosslinking Step Polymerization	491
13.9.1	Phenomena	491
13.9.2	Thermosets	493
13.9.3	Functionalities	494
13.9.4	Gel Points	495
13.9.5	Degrees of Polymerization	497
13.9.6	Post-Gel Relationships	499
13.9.7	Crosslinking Post-Reactions	503
A-13	Appendix: Derivation of Eq.(13-25)	505
Historical Notes to Chapter 13		505
	Synthesis of Polymers by Polycondensation and Polyaddition	505
	Theory of Linear Polycondensation and Polyaddition	505
	Interfacial Polycondensation	506
	Theory of Branching and Crosslinking Step Reactions	506
Literature to Chapter 13		507
References to Chapter 13		509
14	Biological Polymerization	511
14.1	Cell Biology	511
14.1.1	Overview	511
14.1.2	Cells	512
	Cell Membranes	513
	Cell Walls	513
	Protoplasm	514
	Composition of Cells	514
14.1.3	Biological Reactions	515
14.2	Nucleic Acids	516
14.2.1	Chemical Structure	516
14.2.2	Deoxyribonucleic Acids	518
14.2.3	Ribonucleic Acids	521
14.2.4	Nucleoproteins	523
14.2.5	Function of Nucleic Acids	524

	Replication	525
	Transcription	525
	Mutation	526
14.2.6	Cell-Free Polynucleotide Syntheses	527
14.2.7	Chemical Polynucleotide Syntheses	529
14.3	Proteins	529
14.3.1	Amino Acids	529
14.3.2	Classification and Occurrence	530
14.3.3	Primary Structure	532
14.3.4	Secondary and Tertiary Structure	533
14.3.5	Quaternary Structure	535
14.3.6	Denaturation	536
14.3.7	Prebiotic Syntheses	536
14.3.8	Biological Syntheses	537
14.3.9	Spheroidal Proteins	539
14.3.10	Enzymes	540
14.3.11	Scleroproteins	541
14.3.12	Peptide and Protein Syntheses	543
	Poly(α -amino acid)s	543
	Synthetic Peptides	543
	Industrial Proteins	544
14.4	Polysaccharides	544
14.4.1	Sources and Importance	544
14.4.2	Monosaccharides	545
14.4.3	Oligosaccharides	549
14.4.4	Polysaccharides	549
14.4.5	Biosyntheses	552
14.4.6	Enzymatic Polymerizations	554
14.4.7	Stepwise Syntheses	557
14.4.8	Ring-Opening Polymerizations	558
14.5	Other Biopolymers	559
14.5.1	Poly(isoprene)s	559
14.5.2	Polyesters	561
	Plant and Animal Polyesters	561
	Bacterial and Fungal Polyesters	562
14.5.3	Lignins	563
	Literature to Chapter 14	565
	References to Chapter 14	569
15	Reactions of Macromolecules	571
15.1	Overview	571
15.2	Polymer Catalysts	571
15.3	Isomerization	574
15.3.1	Exchange Equilibria	574
15.3.2	Constitutional Isomerizations	576
15.3.3	Configurational Isomerizations	576

	Cis-Trans Isomerizations	576
	Isomerizations of Tactic Polymers	577
15.4	Polymer-Analog Reactions	577
15.4.1	Overview	577
15.4.2	Acid-Base Reactions	578
15.4.3	Ion Exchange	580
15.4.4	Polymer Transformations	581
15.4.5	Intramolecular Ring-Closing Reactions	585
15.4.6	Polymer Reagents	587
15.5	Polymer Degradation	588
15.5.1	Survey	588
15.5.2	Chain Scissions	588
	Degree of Scission	588
	Rate Constants	590
	Kinetics	592
	Non-Random Chain Scissions	593
15.5.3	Depolymerizations	594
15.5.4	Pyrolyses	597
A-15	Appendix: Intramolecular Cyclization	600
	Historical Notes to Chapter 15	601
	Polymer-Analog Reactions (Polymer Transformations)	601
	Chain Scissions	601
	Literature to Chapter 15	601
	References to Chapter 15	604
16	Molecular Engineering	605
16.1	Polymer Architecture	605
16.2	Basic Structures	606
16.2.1	Suprapolymers	606
16.2.2	Block Polymers	607
	Block Copolymerizations	607
	Ionic Block Polymerizations	608
	Free-Radical Block Polymerizations	609
	Block Couplings	611
	Degrees of Polymerization	612
16.2.3	Comb Polymers	613
	Grafting from Main Chains	614
	Grafting to Main Chains	615
16.2.4	Star Polymers	615
	Attaching of Arms to a Core	616
	Growth of Arms from a Core	616
16.2.5	Dendrons and Dendrimers	619
	Divergent Syntheses	619
	Convergent Syntheses	620
16.3	Straight Hierarchical Structures	621
16.3.1	Ladder Polymers	621

16.3.2	Layer Polymers	624
16.3.3	Plate-Like Polymers	626
16.4	Curved Hierarchical Structures	627
16.4.1	Polymer Rings	627
16.4.2	Linked Rings	628
16.4.3	Polymer Tubes	630
	Nanotubes via Preformed Structures	630
	Nanotubes via Association of Block Polymers	632
	Microtubules	634
16.4.4	Polymer Spheres	635
A-16	Appendix: Joining Primary Molecules	636
	Literature to Chapter 16	638
	References to Chapter 16	639
17	Appendix	641
17.1	Physical Quantities and Units	641
	Table 17-1 Names and symbols for physical quantities and their SI base units	641
	Table 17-2 Derived SI units and their symbols recommended by IUPAC-IUPAP	642
	Table 17-3 Older units	643
	Table 17-4 SI prefixes for SI units	644
	Table 17-5 Fundamental constants used in this book	644
17.2	Numerals	645
	Table 17-6 Classical Greek and Latin numerals and Greek, Latin, and chemical multiplicative prefixes	645
	Table 17-7 Greek cardinal numbers, ordinal numbers, number adverbs, and multiplying numbers	646
	Table 17-8 Roman and Arabic (i.e., Indian) numerals	646
	Table 17-9 Origin of Roman numerals	646
17.3	Concentrations	647
17.4	Ratios of Physical Quantities	647
18	Subject Index	649