

Contents

1	Introduction	1
2	Background on automotive brake systems and state of the art.....	3
2.1	Friction brakes	3
2.1.1	Disc brake.....	5
2.1.2	Drum brakes	6
2.2	Brake-by-wire.....	8
2.2.1	Electromechanical brake EMB	10
2.3	Electro hydraulic brake EHB	11
2.4	Design considerations for wheel brakes	11
2.4.1	Coefficient of friction	11
2.4.2	General aspects.....	15
2.4.3	Special requirements for brake-by-wire	17
2.5	Concepts for self-amplifying wheel brakes.....	19
2.5.1	Literature and patent survey	19
2.5.2	Wedge disc brake	20
2.5.3	Drum brakes	21
3	Problem formulation.....	23
3.1	Deficits of present day self-amplifying wheel brakes	23
3.2	Proposed solution: adaptive self-amplification brake	24
3.3	Aim of the study	25
4	Analysis of self-amplifying wheel brakes	27
4.1	Lever brake.....	27
4.2	Wedge brake	29
4.3	Drum brakes	30
4.3.1	Simplex drum brake	30
4.3.2	Duplex drum brake	33
4.3.3	Duo servo drum brake	34
4.4	Comparison of the concepts and selection of the most promising solution approach.....	42
5	Design of a prototype of an adaptive duo servo drum brake	45
5.1	General concept	45
5.2	Control concepts	47
5.2.1	Brake control system	47
5.2.2	Friction observer	47
5.2.3	Adaptation strategies	48

6	Experimental setup and results.....	51
6.1	Description of the test-rig prototype	51
6.2	Description of the test-rig and measurement equipment.....	52
6.2.1	Applied force generation.....	52
6.2.2	Linear actuator construction.....	52
6.2.3	Stroke sensor measurement.....	53
6.2.4	Torque and speed measurements	54
6.2.5	Motor and gearbox.....	54
6.2.6	Experimental investigations of the brake system	56
6.3	Experimental results	57
6.3.1	Effect of the working parameters	58
6.3.2	Control of the brake shoe factor.....	67
7	Conclusions	73
8	Summary and outlook	79
	References	81