

Contents

	Preface	xi
1	Modeling and Simulation	1
1.1	Introduction	1
1.2	Engineering Design	2
1.3	Circuit, Device and Process Models	4
1.4	Simulation	5
1.5	Preview and Organization	9
1.6	Summary	12
2	The Circuit Equations	14
2.1	Introduction	14
2.2	Ohm's and Kirchoff's Laws	15
2.3	A Simple Resistive Circuit	18
2.4	Charge in a Linear Capacitor	20
2.5	Current in the Linear Capacitor	25
2.6	The Linear Inductor	27
2.7	Summary	28
2.8	Exercises	29
3	Transistors and Semiconductor Circuits	30
3.1	Introduction	30
3.2	Band Theory for Semiconductors	32
3.3	Drift and Diffusion	36
3.4	The p - n -junction	37
3.5	The Ideal Diode	40
3.6	Nonlinear Capacitance in a Diode	42
3.7	Modeling the MOS Transistor	44
3.8	Overview of a Circuit Simulator	49

3.9	Summary	51
3.10	Exercises	51
4	Numerical Integration of Circuit ODEs	52
4.1	Introduction	52
4.2	An Analytic Circuit Model	53
4.3	Dynamical Systems	55
4.4	Existence and Uniqueness	56
4.5	Numerical Solution of the Circuit Equations	57
4.6	The Forward Euler Method	58
4.7	Stability and the Backward Euler Method	60
4.8	A Differential-Algebraic System	62
4.9	The Trapezoidal Integration Method	64
4.10	Remarks on Nonuniqueness	66
4.11	Summary	67
4.12	Exercises	68
5	Solving Nonlinear Circuit Equations	70
5.1	Introduction	70
5.2	A Simple Nonlinear Circuit	71
5.3	Newton's Method	73
5.4	Further Examples of Nonlinear Circuits	77
5.5	Ramping and Damping	81
5.6	Summary	82
5.7	Exercises	83
6	Circuit Models and Parameter Extraction	85
6.1	Introduction	85
6.2	Device Models for Circuit Simulation	87
6.3	Parameter Extraction	92
6.4	Statistical Variations of Model Parameters	99
6.5	Summary	103
6.6	Exercises	103
7	Semiconductor Device Modeling	105
7.1	Introduction	105
7.2	Transport Equation	106
7.3	Drift-Diffusion Equations	108
7.4	Approximate Formulation	114
7.5	Grid Refinement	123

7.6	Numerical Modeling Results	130
7.7	Augmented Drift-Diffusion Models	136
7.8	Multigrid and Multilevel Schemes	138
7.9	<i>p</i> -methods and Multilevel Schemes	141
7.10	Summary	144
7.11	Exercises	144
8	Hydrodynamic Device Equations	147
8.1	Introduction	147
8.2	Hot Carriers	147
8.3	1D Steady-state Problem	150
8.4	1D Time-dependent Problem	154
8.5	Lax–Wendroff and Taylor–Galerkin Schemes	155
8.6	Quantum Hydrodynamics	160
8.7	Some Extensions	164
8.8	Summary	168
8.9	Exercises	170
9	Grid Generation and Refinement	171
9.1	Introduction	171
9.2	Point Insertion Strategies	172
9.3	Quadtree and Octree Data Structures	177
9.4	Error Indicators	178
9.5	Iterative Solution with Refinement	184
9.6	Redistribution	185
9.7	Moving Grids	186
9.8	Summary	187
9.9	Exercises	188
10	Ion Implantation	190
10.1	Introduction	190
10.2	Analytic Distribution Functions	191
10.3	Energy Loss and Scattering	195
10.4	Ion Trajectories in Amorphous Targets	201
10.5	Ion Trajectories in Crystalline Targets	204
10.6	Summary	209
10.7	Exercises	211

11	Single Species Diffusion	213
11.1	Introduction	213
11.2	Diffusion as a Random Walk	214
11.3	Diffusion in a Continuum	217
11.4	Intrinsic (Low Concentration) Diffusion	219
11.5	Extrinsic (High Concentration) Diffusion	221
11.6	Transport and Segregation Coefficients	224
11.7	Impurity Clustering	225
11.8	Field-aided Diffusion	227
11.9	Lateral Diffusion and Emitter-Push	229
11.10	The Boltzmann–Matano Technique	230
11.11	Numerical Solution	232
11.12	Summary	235
11.13	Exercises	236
12	Multiple Species Diffusion	238
12.1	Introduction	238
12.2	Equilibrium Models	240
12.3	Nonequilibrium Models	247
12.4	Boundary and Initial Conditions	249
12.5	Diffusivities and Reaction Rate Constants	251
12.6	Simulations	253
12.7	Hierarchy of Models	255
12.8	Theoretical Analysis	256
12.9	Summary	257
12.10	Exercises	258
13	Integrating Reaction-Diffusion Systems	261
13.1	Introduction	261
13.2	The Method of Lines	262
13.3	Multistep Methods	264
13.4	Backward Differentiation Formula Methods	265
13.5	Solving Nonlinear Algebraic Systems	267
13.6	Solving Linear Systems	271
13.7	Direct and Iterative Methods	272
13.8	Preconditioners	275
13.9	Conjugate Gradient and Least-squares	276
13.10	Krylov Projection Methods	284
13.11	Numerical Experiments in 3D	287
13.12	Summary	292

13.13	Exercises	293
14	Specialized Diffusion Topics	295
14.1	Introduction	295
14.2	Rapid Thermal Processing	296
14.3	Diffusion in Polysilicon	298
14.4	Impurity Diffusion During Oxidation	300
14.5	Diffusion During Epitaxy	302
14.6	Gallium-Arsenide Diffusion Models	304
14.7	Rapid Prototyping of Diffusion Models	308
14.8	Summary	310
14.9	Exercises	310
15	Silicon Oxidation	312
15.1	Introduction	312
15.2	Diffusion of Oxidant	315
15.3	Mathematical Analysis of Diffusion	317
15.4	Approximate Models	322
15.5	Viscous Oxide Flow	332
15.6	Free Surface Conditions	343
15.7	Silicon Oxidation Results	345
15.8	Planar and Cylindrical Oxidation	348
15.9	Summary	351
15.10	Exercises	351
16	Crystal Growth	354
16.1	Introduction	354
16.2	Coupled Flow and Heat Transfer	354
16.3	Transient Analysis	358
16.4	Phase Change	364
16.5	Summary	368
16.6	Exercises	368
17	Technology Computer Aided Design	370
17.1	Introduction	370
17.2	Process Simulation	371
17.3	Device Simulation	378
17.4	Circuit Simulation	382
17.5	Practical Considerations	386
17.6	Summary	387

17.7 Exercises	388
Bibliography	390
Index	422