

## Contents

Preface XIII

List of Contributors XV

### Part 1 Introduction and Overview

#### 1 The Case for Carbon Capture and Storage 3 *Klaus S. Lackner*

- Abstract 3
- 1.1 Introduction 3
- 1.2 Dilution versus Treatment 4
- 1.3 Carbon Reservoirs 5
- 1.4 Excess Carbon 5
- 1.5 The Scale of Carbon Capture and Storage 6
- 1.6 Storage Capacity Requirements 7
- 1.7 Conclusion 8
- References 9

#### 2 Advanced Power Plant Technology 11 *Hartmut Spliethoff*

- Abstract 11
- 2.1 Introduction 11
- 2.2 History of the Development of Power Plants – Correlation Between Unit Size, Availability, and Efficiency 12
- 2.3 Possibilities for Efficiency Increases in the Development of a Steam Power Plant 15
- References 40

<b>3</b>	<b>Capture Options for Coal Power Plants</b>	<b>45</b>
	<i>Ernst Riensche, Jewgeni Nazarko, Sebastian Schiebahn, Michael Weber, Li Zhao, and Detlef Stolten</i>	
	Abstract	45
3.1	Introduction	45
3.2	Requirements on CO <sub>2</sub> Capture and Compression	47
3.3	CO <sub>2</sub> Capture Routes	53
3.4	Gas Separation Tasks and Methods	54
3.5	Plant Concepts for Carbon Capture	65
3.6	Carbon Dioxide Compression	74
3.7	Conclusion	75
	Acknowledgments	75
	References	76
<b>4</b>	<b>Life Cycle Assessment for Power Plants with CCS</b>	<b>83</b>
	<i>Peter Viebahn</i>	
	Abstract	83
4.1	Introduction	83
4.2	Life Cycle Assessment as an Assessment Method	84
4.3	Review of Life Cycle Assessments Along the Whole CCS Chain	85
4.4	Results	99
4.5	Constraints of LCA Regarding an Assessment of CCS	102
4.6	Comparison of Electricity from CCS and from Renewable Energies	104
4.7	Conclusion on Needs for Action	105
	Acknowledgment	107
	References	107
<b>Part 2</b>	<b>CO<sub>2</sub> Scrubbing</b>	
<b>5</b>	<b>Physics and Chemistry of Absorption for CO<sub>2</sub> Capture to Coal Power Plants</b>	<b>113</b>
	<i>Paul Feron and Graeme Puxty</i>	
	Abstract	113
5.1	Gas Separation for CO <sub>2</sub> Capture	113
5.2	Process Engineering and Performance	120
5.3	Physical Absorption	124
5.4	Chemical Absorption	131
5.5	Physical Properties	145
5.6	Outlook	146
	Acknowledgments	147
	Symbols and Nomenclature	147
	References	149

**Materials for CO<sub>2</sub> Scrubbing****6 Chemical Absorption Materials for CO<sub>2</sub> Capture 155***Kaj Thomsen*

Abstract 155

6.1 Introduction 155

6.2 Alkanolamines 157

6.3 Sodium and Potassium Carbonates 160

6.4 Ammonia 162

6.5 Amino Acid Salts 167

6.6 Ionic Liquids 168

6.7 Conclusion 168

References 169

**7 Physical Absorption Materials for CO<sub>2</sub> Capture 175***Sebastian Schiebahn, Li Zhao and Marcus Grünwald*

Abstract 175

7.1 Introduction 175

7.2 Pre-Combustion Capture in IGCC 176

7.3 Physical Absorption Materials and Processes 179

7.4 Conclusions and Outlook 195

References 196

**Processes for CO<sub>2</sub> Scrubbing****8 CO<sub>2</sub> Removal in Coal Power Plants via Post-Combustion with Absorbents 201***Hans Fahlenkamp, Bernhard Epp, Stefan Telge, Christina Stankewitz, and Martin Dittmar*

Abstract 201

8.1 Tail-End CO<sub>2</sub> Capture 202

8.2 Demonstration Plants and Pilot Plants 216

8.3 Conclusion 236

Symbols and Abbreviations 237

References 238

**9 CO<sub>2</sub> Removal in Coal Power Plants via Pre-Combustion with Physical Absorption 241***Stéphane Walspurger, Eric van Dijk, and Ruud van den Brink*

Abstract 241

9.1 Introduction 242

9.2 The Sorption-Enhanced Water Gas Shift Process 250

9.3 Sorption Processes and Material Development for SEWGS 256

9.4 Conclusion and Outlook 263

Acknowledgments 264

References 264

**Part 3 CO<sub>2</sub> Removal with Cryogenic Air Separation**

- 10 CO<sub>2</sub> Capture via the Oxyfuel Process with Cryogenic Air Separation 271**  
*Alfons Kather and Mathias Klostermann*

Abstract 271  
10.1 Introduction 271  
10.2 Flue Gas Recycle 273  
10.3 Combustion 276  
10.4 CO<sub>2</sub> Purification and Capture 278  
10.5 Efficiency 284  
10.6 Current Developments 291  
References 292

**Part 4 Separation with Membranes**

- 11 Physics of Membrane Separation of CO<sub>2</sub> 297**  
*Matthias Wessling*

Abstract 297  
11.1 Introduction 297  
11.2 Macroscopic Mass Transport 300  
11.3 Permeation Through Materials 302  
11.4 Membrane Geometries and Morphologies 309  
11.5 Fluid Dynamics and Modules 310  
11.6 Process Design 313  
11.7 Conclusion 315  
References 316

**Materials for Membrane Separation of CO<sub>2</sub>**

- 12 Inorganic Membranes for CO<sub>2</sub> Separation 319**  
*Wilhelm A. Meulenberg, Ingolf Voigt, Ralf Kriegel, Stefan Baumann, Mariya Ivanova, and Tim van Gestel*

Abstract 319  
12.1 Introduction 320  
12.2 Membranes for Gas Separation 321  
12.3 Conclusion and Outlook 343  
References 344

<b>13</b>	<b>Polymer Membranes for CO<sub>2</sub> Separation</b>	<b>351</b>
	<i>Sander R. Reijerkerk, Kitty Nijmeijer, Jens Potreck, Katja Simons, and Matthias Wessling</i>	
	Abstract	351
13.1	Introduction	352
13.2	Polymer Membranes for CO <sub>2</sub> Capture	354
13.3	Theoretical Gas and Vapor Transport Through Dense Polymer Membranes	360
13.4	Gas and Vapor Transport Through Dense Polymer Membranes for Flue Gas Treatment	364
13.5	Conclusion	374
	References	376
<b>Processes for Membrane Separation of CO<sub>2</sub></b>		
<b>14</b>	<b>CO<sub>2</sub> Separation via the Post-Combustion Process with Membranes in Coal Power Plants</b>	<b>381</b>
	<i>Peter Michael Follmann, Christoph Bayer, Matthias Wessling, and Thomas Melin</i>	
	Abstract	381
14.1	Introduction	381
14.2	Process Boundary Conditions	382
14.3	Membranes and Membrane Modeling	386
14.4	Membrane Processes	391
14.5	Economics of Membrane Processes for CO <sub>2</sub> Capture	399
14.6	Summary and Conclusions	400
	Acknowledgment	400
	References	401
<b>15</b>	<b>CO<sub>2</sub> Separation via the Oxyfuel Process with O<sub>2</sub>-Transport Membranes in Coal Power Plants</b>	<b>405</b>
	<i>Franz Beggel, Nicolas Nauels, and Michael Modigell</i>	
	Abstract	405
15.1	Introduction	405
15.2	MIEC Membrane Operating Concepts	406
15.3	Hard Coal Membrane-Based Oxyfuel Process	408
15.4	Literature Review of Membrane-Based Oxyfuel Processes	416
15.5	Towards Realization – Module Design	421
15.6	Conclusion	427
	References	428

<b>16</b>	<b>CO<sub>2</sub> Separation via Pre-Combustion Utilizing Membranes in Coal Power Plants</b>	<b>431</b>
	<i>Viktor Scherer and Johannes Franz</i>	
	Abstract	431
16.1	Introduction	431
16.2	Process Conditions, Membrane Characteristics, Classification Numbers, Permeation Laws, and Water Gas Shift	432
16.3	Pre-Combustion Concepts with Scrubbing Technologies	444
16.4	Pre-Combustion Concepts with CO <sub>2</sub> -Selective Membranes	445
16.5	Pre-Combustion Concepts with H <sub>2</sub> -Selective Membranes	453
16.6	Conclusion	466
	References	468
<b>Part 5</b>	<b>Chemical Looping for CO<sub>2</sub> Separation</b>	
<b>17</b>	<b>Chemical Looping Materials for CO<sub>2</sub> Separation</b>	<b>475</b>
	<i>Anders Lyngfelt and Tobias Mattisson</i>	
	Abstract	475
17.1	Introduction	475
17.2	Chemical Looping Combustion of Solid Fuels	478
17.3	Chemical Looping with Oxygen Uncoupling (CLOU)	478
17.4	Chemical Looping Reforming	479
17.5	Chemical Looping Gasification of Solid Fuels	480
17.6	Oxygen Carrier Development	481
17.7	Reactor Design and Operational Experience in Chemical Looping Combustors	493
17.8	Reactivity and Solids Inventory	495
17.9	Conclusion	495
	References	496
<b>18</b>	<b>Chemical Looping in Power Plants</b>	<b>505</b>
	<i>Bernd Epple and Jochen Ströhle</i>	
	Abstract	505
18.1	Introduction	505
18.2	Chemical Looping Combustion	506
18.3	Carbonate Looping Process	514
18.4	Conclusion	520
	References	522

**Part 6 Transportation and Storage of CO<sub>2</sub>****19 CO<sub>2</sub> Compression 527***Mark A. Gray*

Abstract 527

- 19.1 CO<sub>2</sub> Compression and Storage – Magnitude of the Issue 527
- 19.2 CO<sub>2</sub> Compression Energy Consumption – Heat Integration 528
- 19.3 Heat Recovery Opportunities 532
- 19.4 CO<sub>2</sub> Purity and Pipeline Transport Issues 533
- 19.5 CO<sub>2</sub> Storage Development – Prudent Practices 534
- 19.6 Public Policy and Long-Term Liability 537
- 19.7 Conclusion 539
- References 540

**20 CO<sub>2</sub> Transport – The Missing Link for CCS 541***Chris A. Hendriks, Erika de Visser, and Joris Koornneef*

Abstract 541

- 20.1 Introduction 541
- 20.2 Experience with CO<sub>2</sub> Transport 542
- 20.3 CO<sub>2</sub> Transport by Pipeline 544
- 20.4 CO<sub>2</sub> Transport by Ship 552
- 20.5 Ships Compared with Pipelines 557
- 20.6 CO<sub>2</sub> Infrastructure Networks 558
- 20.7 Regulation and Investment Decisions 561
- 20.8 Strategic Planning for Pipelines 565
- References 568

**21 Storage of Fossil Carbon 573***Klaus S. Lackner*

Abstract 573

- 21.1 Introduction 573
- 21.2 Summary of Storage Options 574
- 21.3 Current Activities 578
- 21.4 Utilization Versus Disposal 581
- 21.5 Different Forms of Stored Carbon 584
- 21.6 Storage Lifetime 591
- 21.7 Storage Capacity Requirements 592
- 21.8 Closing Natural Carbon Cycles 593
- 21.9 The Role of Alkalinity 593
- 21.10 Storage Safety 594
- 21.11 Storage Accountability 595
- 21.12 Conclusion 596
- References 598

**Index 601**