

# CONTENTS

<i>Preface</i>	xi
<i>Acknowledgments</i>	xiii

## Part I ORIGINS, FORMATION, AND PROPERTIES OF COAL

### Chapter 1 ORIGINS AND FORMATION

1.1 Diagenesis and Metamorphism	4
1.2 The Coal "Series"	13
1.3 Major Coal-Forming Epochs	14
1.4 The Distribution of Coal	16
Notes	19
References	20

### Chapter 2 COMPOSITIONS

2.1 Physical Composition	21
2.2 Chemical Composition	29
2.3 Relationship among Age, Location, and Rank of Coal	39
2.4 Mineral Matter in Coal	45
Notes	53
References	53

### Chapter 3 CLASSIFICATION

3.1	Humic and Sapropelic Coals	57
3.2	Classification Parameters	58
3.3	Classification Systems	59
	Notes	68
	References	68

### Chapter 4 PHYSICAL PROPERTIES

4.1	Porosity and Pore Structure	70
4.2	Density	75
4.3	Electrical Conductivity	79
4.4	Specific Heats, Thermal Conductivity, and Thermal Expansion	80
4.5	Elasticity, Hardness, and Strength	85
	Notes	92
	References	93

### Chapter 5 CHEMICAL PROPERTIES

5.1	Oxidation with Air or Oxygen	95
5.2	Oxidation with Liquid Oxidants	104
5.3	Oxidative Ammoniation ("Ammoxidation")	107
5.4	Halogenation	108
5.5	Hydrogenation	109
5.6	Depolymerization, Alkylation, and Related Reactions	112
5.7	The Chemical Structure of Coal	115
	Notes	127
	References	127

### Chapter 6 BEHAVIOR AT ELEVATED TEMPERATURES: DECOMPOSITION AND CARBONIZATION

6.1	The Kinetics of Thermal Decomposition	134
6.2	Liquid and Gaseous Products of Thermal Decomposition	137
6.3	The Plastic Properties of Coal	142
6.4	Solid Products of Thermal Decomposition	153
	Notes	156
	References	156

### Chapter 7 THE ACTION OF SOLVENTS ON COAL

7.1	Specific and Nonspecific Solvents	159
7.2	Extract Yields	160
7.3	The Composition of Coal Extracts	162
7.4	Solvolysis	164
	Notes	165
	References	165

**Part II UPGRADING, HANDLING, AND PROCESSING OF COAL**

**Chapter 8 BENEFICIATION: CLEANING, DRYING, AND BRIQUETTING**

8.1	Cleaning	169
8.2	Drying	176
8.3	Briquetting	177
	Notes	182
	References	182

**Chapter 9 TRANSPORTATION AND STORAGE**

9.1	Transportation	184
9.2	Quality Deterioration and Autogenous Heating	189
9.3	Storage Methods	192
	Notes	194
	References	194

**Chapter 10 COMBUSTION**

10.1	The Chemistry of Combustion	197
10.2	Combustion Modes	199
10.3	Fixed-Bed Combustion	201
10.4	Suspension Firing	204
10.5	Combustion in Fluidized Beds	207
10.6	Magnetohydrodynamic Generation of Electricity	209
10.7	Effects of Coal Ash in Combustion Processes	211
	Notes	214
	References	215

**Chapter 11 CARBONIZATION**

11.1	Low-Temperature Carbonization	217
11.2	High-Temperature Carbonization	223
11.3	Coal Tar Processing	229
11.4	Flash Pyrolysis	233
11.5	Plasma Pyrolysis	240
11.6	Formed Coke	242
	Notes	245
	References	246

**Chapter 12 GASIFICATION**

12.1	Gasification Reactions	251
12.2	Early and Current Commercial Gasifiers	253
12.3	Second-Generation Gasifiers	261
12.4	Catalyzed Gasification	274
12.5	Gas Shifting	274

12.6	Gas Purification	275
12.7	Carbon Monoxide–Hydrogen Reactions	278
12.8	Hydrocarbon Synthesis from Carbon Monoxide and Steam	289
12.9	Underground (In-Situ) Gasification	290
	Notes	297
	References	298
Chapter 13 LIQUEFACTION		
13.1	Bergius Hydrogenation	303
13.2	“Second-Generation” Liquefaction Processes	305
	Notes	312
	References	312
Chapter 14 SOLVENT EXTRACTION		
14.1	Pott–Broche and Related Extraction Processes	315
14.2	Solvent Refining of Coal	316
14.3	Supercritical Gas Extraction	321
	References	322
Chapter 15 ENVIRONMENTAL ASPECTS OF COAL UTILIZATION		
15.1	The Nature of Coal Pollutants	323
15.2	Pollution Abatement Technologies	326
	Notes	333
	References	334
	<i>Index</i>	337