

Contents

Preface	ix	3.4 Polymeric Structures	76
About the Author	xvi	3.5 Semiconductor Structures	77
1 Materials for Engineering	1	3.6 Lattice Positions, Directions, and Planes	81
1.1 The Material World	1	3.7 X-Ray Diffraction	93
1.2 Materials Science and Engineering	2	4 Crystal Defects and Noncrystalline Structure—Imperfection	104
1.3 Six Materials That Changed Your World	3	4.1 The Solid Solution—Chemical Imperfection	104
STEEL BRIDGES—INTRODUCING METALS	3	4.2 Point Defects—Zero-Dimensional Imperfections	110
LUCALOX LAMPS—INTRODUCING CERAMICS	4	4.3 Linear Defects, or Dislocations—One-Dimensional Imperfections	112
OPTICAL FIBERS—INTRODUCING GLASSES	9	4.4 Planar Defects—Two-Dimensional Imperfections	114
NYLON PARACHUTES—INTRODUCING POLYMERS	10	4.5 Noncrystalline Solids—Three-Dimensional Imperfections	118
KEVLAR®-REINFORCED TIRES—INTRODUCING COMPOSITES	13	5 Diffusion	126
SILICON CHIPS—INTRODUCING SEMICONDUCTORS	14	5.1 Thermally Activated Processes	126
1.4 Processing and Selecting Materials	15	5.2 Thermal Production of Point Defects	130
1.5 Looking at Materials by Powers of Ten	17	5.3 Point Defects and Solid-State Diffusion	132
		5.4 Steady-State Diffusion	142
		5.5 Alternate Diffusion Paths	146
PART I The Fundamentals		6 Mechanical Behavior	152
2 Atomic Bonding	23	6.1 Stress Versus Strain	152
2.1 Atomic Structure	23	METALS	153
2.2 The Ionic Bond	29	CERAMICS AND GLASSES	164
COORDINATION NUMBER	33	POLYMERS	168
2.3 The Covalent Bond	41	6.2 Elastic Deformation	173
2.4 The Metallic Bond	47	6.3 Plastic Deformation	174
2.5 The Secondary, or van der Waals, Bond	49	6.4 Hardness	181
2.6 Materials—The Bonding Classification	52	6.5 Creep and Stress Relaxation	185
3 Crystalline Structure—Perfection	59		
3.1 Seven Systems and Fourteen Lattices	59		
3.2 Metal Structures	63		
3.3 Ceramic Structures	67		

6.6	Viscoelastic Deformation	192
	INORGANIC GLASSES	194
	ORGANIC POLYMERS	196
	ELASTOMERS	199
7	Thermal Behavior	210
7.1	Heat Capacity	210
7.2	Thermal Expansion	213
7.3	Thermal Conductivity	216
7.4	Thermal Shock	221
8	Failure Analysis and Prevention	227
8.1	Impact Energy	228
8.2	Fracture Toughness	233
8.3	Fatigue	237
8.4	Nondestructive Testing	246
8.5	Failure Analysis and Prevention	249
9	Phase Diagrams—Equilibrium Microstructural Development	257
9.1	The Phase Rule	258
9.2	The Phase Diagram	261
	COMPLETE SOLID SOLUTION	262
	EUTECTIC DIAGRAM WITH NO SOLID SOLUTION	265
	EUTECTIC DIAGRAM WITH LIMITED SOLID SOLUTION	267
	EUTECTOID DIAGRAM	270
	PERITECTIC DIAGRAM	271
	GENERAL BINARY DIAGRAMS	275
9.3	The Lever Rule	281
9.4	Microstructural Development During Slow Cooling	285
10	Kinetics—Heat Treatment	304
10.1	Time—The Third Dimension	304
10.2	The TTT Diagram	309
	DIFFUSIONAL TRANSFORMATIONS	310
	DIFFUSIONLESS (MARTENSITIC) TRANSFORMATIONS	311
	HEAT TREATMENT OF STEEL	316
10.3	Hardenability	324
10.4	Precipitation Hardening	327
10.5	Annealing	331
	COLD WORK	331

	RECOVERY	332
	RECRYSTALLIZATION	332
	GRAIN GROWTH	334
10.6	The Kinetics of Phase Transformations for Nonmetals	335

PART II Materials and Their Applications

11	Structural Materials—Metals, Ceramics, and Glasses	349
11.1	Metals	349
	FERROUS ALLOYS	350
	NONFERROUS ALLOYS	356
11.2	Ceramics and Glasses	360
	CERAMICS—CRYSTALLINE MATERIALS	361
	GLASSES—NONCRYSTALLINE MATERIALS	362
	GLASS-CERAMICS	364
11.3	Processing the Structural Materials	366
	PROCESSING OF METALS	367
	PROCESSING OF CERAMICS AND GLASSES	374
12	Structural Materials—Polymers and Composites	383
12.1	Polymers	383
	POLYMERIZATION	384
	STRUCTURAL FEATURES OF POLYMERS	389
	THERMOPLASTIC POLYMERS	393
	THERMOSETTING POLYMERS	394
	ADDITIVES	396
12.2	Composites	398
	FIBER-REINFORCED COMPOSITES	398
	AGGREGATE COMPOSITES	404
	PROPERTY AVERAGING	406
	MECHANICAL PROPERTIES OF COMPOSITES	412
12.3	Processing the Structural Materials	417
	PROCESSING OF POLYMERS	417
	PROCESSING OF COMPOSITES	420
13	Electronic Materials	429
13.1	Charge Carriers and Conduction	430
13.2	Energy Levels and Energy Bands	434

13.3	Conductors	440			
	THERMOCOUPLES	443			
	SUPERCONDUCTORS	444			
13.4	Insulators	452			
	FERROELECTRICS	453			
	PIEZOELECTRICS	456			
13.5	Semiconductors	460			
	INTRINSIC, ELEMENTAL SEMICONDUCTORS	461			
	EXTRINSIC, ELEMENTAL SEMICONDUCTORS	466			
	COMPOUND SEMICONDUCTORS	478			
	PROCESSING OF SEMICONDUCTORS	482			
	SEMICONDUCTOR DEVICES	485			
13.6	Composites	495			
13.7	Electrical Classification of Materials	496			
14	Optical and Magnetic Materials		504		
14.1	Optical Materials	505			
	OPTICAL PROPERTIES	508			
	OPTICAL SYSTEMS AND DEVICES	518			
14.2	Magnetic Materials	526			
	FERROMAGNETISM	530			
	FERRIMAGNETISM	536			
	METALLIC MAGNETS	540			
	CERAMIC MAGNETS	546			
15	Materials in Engineering Design		557		
15.1	Material Properties—Engineering Design Parameters	557			
15.2	Selection of Structural Materials—Case Studies	562			
	MATERIALS FOR HIP- AND KNEE-JOINT REPLACEMENT	563			
	METAL SUBSTITUTION WITH COMPOSITES	566			
15.3	Selection of Electronic, Optical, and Magnetic Materials—Case Studies	567			
	LIGHT-EMITTING DIODE	568			
	GLASS FOR SMART PHONE AND TABLET TOUCH SCREENS	571			
	AMORPHOUS METAL FOR ELECTRIC-POWER DISTRIBUTION	572			
15.4	Materials and Our Environment	573			
	ENVIRONMENTAL DEGRADATION OF MATERIALS	573			
	ENVIRONMENTAL ASPECTS OF DESIGN	589			
	RECYCLING	592			
	APPENDIX 1				
	Physical and Chemical Data for the Elements				A-1
	APPENDIX 2				
	Atomic and Ionic Radii of the Elements				A-4
	APPENDIX 3				
	Constants and Conversion Factors				A-7
	APPENDIX 4				
	Properties of the Structural Materials				A-8
	APPENDIX 5				
	Properties of the Electronic, Optical, and Magnetic Materials				A-17
	APPENDIX 6				
	Glossary				A-22
	Answers to Practice Problems (PP) and Odd-Numbered Problems				AN-1
	Index				I-1