CONTENTS

Acknowledgements			
Pre	face	xiii	
1.	Introduction to the Arsenic Contamination Problem	1	
	1.1 Arsenic chemistry	2	
	1.2 Occurrence and causes of arsenic in groundwater	6	
	1.3 Regulations and maximum contaminant level of arsenic	10	
	1.4 Toxicity and health hazards	11	
	1.5 Introduction to methods of arsenic removal	15	
	References	20	
2.	Chemical Treatment Methods in Arsenic Removal	25	
	2.1 Different forms of arsenic in groundwater	26	
	2.2 Chemical precipitation	27	
	2.3 Physical separation	31	
	2.4 Modeling and simulation of the physico-chemical processes for scaleu	р 36	
	2.5 Optimization and control of treatment plant operations	55	
	2.6 The numerical solution scheme and error monitoring	56	
	2.7 Techno-economic feasibility analysis	65	
	Nomenclature	68	
	References	69	
3.	Adsorption Method of Arsenic Separation from Water	71	
	3.1 Introduction	72	
	3.2 Adsorption kinetics	73	
	3.3 Adsorbents used in arsenic removal	75	
	3.4 Synthesis of low-cost adsorbents for arsenic	79	
	3.5 Technoeconomic feasibility analysis	100	
	Nomenclature	102	
	References	102	
4.	Arsenic Removal by Membrane Filtration		
	4.1 Introduction to arsenic removal by membranes	107	
	4.2 Membrane filtration modes, modules, and materials in arsenic separa	tion 110	
	4.3 Low-pressure membrane filtration in arsenic removal	120	
	4.4 High-pressure membrane filtration in arsenic removal	120	

	4.5	Hybrid processes	134
	4.6	Chemical oxidation integrated with flat-sheet cross-flow nanofiltration	136
	4.7	Modeling and simulation of oxidation-nanofiltration hybrid process	
		for scale up	152
	4.8	Optimization and control of membrane-based plant operations	164
	4.9	Technoeconomic feasibility analysis for scale up	170
	4.10	Conclusion	174
	Nom	enclature	174
	Refer	ences	176
5.	Arsenic Removal by Membrane Distillation		
	5.1	Principles of Membrane Distillation	181
	5.2	Advantages of membrane distillation	182
	5.3	Limitations of membrane distillation	185
	5.4	Membrane materials	185
	5.5	Membrane Distillation Configurations	195
	5.6	Basic design criteria of membrane modules and changes over time	200
	5.7	Heat transfer in membrane distillation	202
	5.8	Mass transfer in membrane distillation	211
	5.9	Solar-driven membrane distillation in arsenic removal	233
	5.10	Modeling and simulation of a new flash vaporization module	
		for scale up	243
	5.11	Techno-economic feasibility of use of solar membrane distillation	264
	Nom	enclature	265
	Refe	ences	267
6.	Disp	osal of Concentrated Arsenic Rejects	271
	6.1	Introduction	271
	6.2	Classification of arsenic-bearing wastes generated in different	
,		treatment plants	273
	6.3	Arsenic waste disposal methods	274
	6.4	Conclusion	286
	Refe	rences .	287
7.	Arse	enic Removal Technologies on Comparison Scale	
	and	Sustainability Issues	291
	7.1	Introduction	291
	7.2	Merits and demerits associated with broad arsenic abatement systems	292
	7.3	Comparison of technologies in terms of arsenic removal efficiency	295
	7.4	Comparison of residual generation and disposal methods	296

7.5 Overall qualitative comparison	296
7.6 Toward sustainable solutions	296
References	300
lex	303

Index