
Contents

Preface to the Second Edition.....	xv
Preface to the First Edition.....	xvii
Author.....	xxi
1. The Communications Revolution	1
The Big Picture.....	1
The Evolution of Human Communications.....	5
Doomsday Scenarios.....	8
Global Information Flow.....	14
Evolutionary Trends: Moore's Law.....	18
Silicon: The Master Enabler.....	24
Micro/Nanoelectronics at the State of the Art: Nanoscale CMOS.....	28
A Parting Shot.....	33
Time Out: Gut Check on Your Comprehension.....	33
References and Notes.....	34
2. A Matter of Scale	35
The Tyranny of Numbers.....	35
"Seeing" versus "Imaging" the Infinitesimal.....	36
The Distance Scale of the Universe.....	41
The Micro/Nanoelectronics Distance Scale.....	43
The Time and Frequency Scales of Micro/Nanoelectronics.....	46
The Temperature and Energy Scales of Micro/Nanoelectronics.....	53
Seeing Is Believing?.....	58
Time Out: Gut Check on Your Comprehension.....	59
References and Notes.....	60
3. Innumerable Biographies: A Brief History of the Field	61
What History Can Teach Us.....	62
The Uniqueness of Microelectronics.....	63
The Shoulders We Stand On: Some Giants of Electrical Engineering.....	65
The Invention/Discovery of the Transistor.....	77
Newsflash!.....	86
How the West Was Won.....	87
The Integrated Circuit.....	90
Not Invented Here.....	92
The Rest of the Story.....	93
Time Out: Gut Check on Your Comprehension.....	97
References and Notes.....	97
4. Widget Deconstruction #1: Smartphone.....	99
With a Broad Brush.....	99
Nuts and Bolts.....	103

Where Are the Integrated Circuits and What Do They Do?	111
Time Out: Gut Check on Your Comprehension	118
References and Notes	118
5. Semiconductors: Lite!	119
What Are Semiconductors?	119
What Makes Semiconductors So Special?	121
Types of Semiconductors	121
Crystal Structure.....	123
Energy Bands.....	125
Electrons and Holes in Semiconductors.....	133
Doping.....	141
Drift and Diffusion Transport	144
Carrier Drift.....	144
Carrier Diffusion.....	148
Generation and Recombination.....	151
The Semiconductor Equations of State	154
Time Out: Gut Check on Your Comprehension	155
References	156
6. Widget Deconstruction #2: USB Flash Drive	157
With a Broad Brush.....	159
Nuts and Bolts	164
Hard Disk Drives	164
RAM.....	167
ROM.....	172
Flash Memory	174
Where Are Integrated Circuits and What Do They Do?	177
Time Out: Gut Check on Your Comprehension.....	181
References and Notes	181
7. Bricks and Mortar: Micro/Nanoelectronics Fabrication	183
The IC Fabrication Facility (aka “the Cleanroom”).....	185
Crystal Growth and Epitaxy	190
Semiconductor Crystals	191
Epitaxy.....	194
Doping: Diffusion, Implantation, and Annealing	198
Oxidation and Film Deposition.....	204
Etching and Polishing	208
Photolithography	213
Metalization and Interconnects.....	218
Building a Transistor	222
IC Packaging: Wirebonds, Cans, DIPs, and Flip-Chips	227
3D ICs, TSVs, and SoPs.....	233
Reliability	237
Time Out: Gut Check on Your Comprehension	239
References	240

8. Transistors: Lite!	241
The Semiconductor Device Menagerie	242
Why Are Transistors So Darn Useful?.....	246
Loss	246
Gain.....	247
The <i>pn</i> Junction	250
What Is It?.....	250
How Does It Work?	251
What Does It Do for You?.....	263
The BJT	264
What Is It?.....	265
How Does It Work?	266
What Does It Do for You?.....	272
The MOSFET.....	274
What Is It?.....	274
How Does It Work?	276
What Does It Do for You?.....	286
X-Men Transistors	289
HBTs	289
HFETs.....	293
Time Out: Gut Check on Your Comprehension	296
References and Notes	296
9. From Transistors to Circuits to Systems	297
Building Circuits and Systems from Transistors	299
IC Tape-Out: Machines Designing Machines	301
Software.....	309
Time Out: Gut Check on Your Comprehension.....	316
References	316
10. Microtools and Toys: MEMS, NEMS, and BioMEMS	317
Micro-Intuition and the Science of Miniaturization	319
MEMS Classifications.....	320
A Grab Bag of MEMS Toys	322
Micromachining Silicon	324
Bulk Micromachining	332
Surface Micromachining	332
Cool App #1: MEMS Accelerometers.....	334
Cool App #2: MEMS Micromirror Displays.....	339
Cool App #3: BioMEMS and Lab-on-a-Chip.....	343
So What Comes Next?	346
Time Out: Gut Check on Your Comprehension.....	352
References and Notes	352
11. Widget Deconstruction #3: GPS	353
With a Broad Brush.....	356
A Brief History of GPS	361
Nuts and Bolts	363

Where Are the Integrated Circuits and What Do They Do?	371
Time Out: Gut Check on Your Comprehension	379
References and Notes	379
12. Let There Be Light: The Bright World of Photonics	381
Let There Be Light!.....	382
Spectral Windows	385
Getting Light In and Out of Semiconductors	389
Optical Absorption.....	390
Optical Emission	392
Direct versus Indirect Bandgap Materials	394
Photodetectors and Solar Cells	395
Photodetectors	395
Solar Cells.....	398
CCD Imagers, CMOS Imagers, and the Digital Camera.....	403
CCD Imagers	407
CCD versus CMOS Imagers.....	411
LEDs, Laser Diodes, and Fiber Optics	413
LEDs.....	413
Semiconductor Laser Diodes.....	419
Optical Gain.....	421
Feedback	424
Laser Perks, Drawbacks, and Future Directions	426
Fiber Optics.....	432
CDs, DVDs, and Blu-Ray.....	436
Time Out: Gut Check on Your Comprehension	442
References and Notes	442
13. The Future of Electronics.....	445
Darwinian Evolution in Micro/Nanoelectronics, and the End of the Silicon Road.....	445
Carbon Engineering: Buckyballs, Nanotubes, and Graphene.....	450
Forsaking Group IV: Zinc Oxide and Black Phosphorus.....	459
Bend and Flex: The World of Organics.....	464
Ferroelectric Memory, Memristors, Phase Change Memory, and Spintronics.....	471
Quantum Computing.....	476
Time Out: Gut Check on Your Comprehension	479
References	479
14. The Nanoworld: Fact and Fiction	483
Nanotech	483
Say What You Mean and Mean What You Say: Nanotech Definitions	492
Emerging Nanoapps and Humans 2.0.....	495
Time Out: Gut Check on Your Comprehension	498
References and Notes	498
15. Societal Impact.....	499
The Internet.....	501
e-Addictions	514
Computer Gaming.....	517

Genomics.....	519
e-Education.....	523
Social Media.....	527
e-Politics	531
Environmental Impact.....	534
e-Books and Libraries.....	539
A Grab Bag of Issues.....	541
Time Out: Gut Check on Your Comprehension	550
References	551
Appendix A: Properties of Silicon	553
Appendix B: Some Basic Concepts from Physics and Electrical Engineering.....	555
Appendix C: A Grab-Bag Glossary of Useful Techno-Geek Terms and Acronyms.....	561
Index.....	567