

# Contents

<b>1</b>	<b>Introduction</b>	<b>1</b>
1.1	Overview of sheet metal forming processes . . . . .	2
1.2	State-of-the-art in the modelling of rate dependent plasticity and damage . . . . .	4
1.3	Outline of the dissertation . . . . .	7
<b>2</b>	<b>Finite plasticity with nonlinear kinematic and isotropic hardening</b>	<b>9</b>
2.1	Introduction . . . . .	9
2.2	Constitutive modelling . . . . .	10
2.3	Extension to ductile damage . . . . .	12
2.4	Numerical implementation by an implicit formulation . . . . .	14
2.4.1	Numerical computation of the consistent tangent operator . . . . .	16
2.4.2	Implementation into ABAQUS/Standard . . . . .	17
2.5	Numerical implementation by an explicit formulation . . . . .	19
2.6	Conclusion . . . . .	20
<b>3</b>	<b>Robot based incremental sheet metal forming</b>	<b>23</b>
3.1	Motivation . . . . .	23
3.2	Finite element simulation . . . . .	25
3.3	Conclusion . . . . .	29
<b>4</b>	<b>Nakazima stretch test</b>	<b>37</b>
4.1	Motivation . . . . .	37
4.2	Numerical investigation . . . . .	38
4.3	Finite element simulation . . . . .	44
4.4	Comparison with experiments . . . . .	50
4.4.1	A1100 aluminium alloy sheets . . . . .	50
4.4.2	A5182 aluminium alloy sheets . . . . .	56

4.5 Conclusion . . . . .	59
<b>5 Coupled quasi-static and electromagnetic simulation</b>	<b>63</b>
5.1 Motivation . . . . .	63
5.2 Parameter identification by inverse methods . . . . .	64
5.3 Numerical tests on a single element . . . . .	65
5.4 Parameter identification by tensile tests . . . . .	67
5.5 Coupled quasi-static and electromagnetic simulation results . . . . .	71
5.5.1 Validation on the example of a cross-die forming . . . . .	71
5.5.2 Validation on the example of a round cup forming . . . . .	80
5.6 Optimization of the current impulse . . . . .	93
5.6.1 Introduction . . . . .	93
5.6.2 Simulation setup . . . . .	94
5.6.3 Optimization . . . . .	95
5.6.4 Results . . . . .	98
5.7 Contactless electromagnetic sheet metal forming . . . . .	99
5.8 Conclusion . . . . .	104
<b>6 Conclusion</b>	<b>107</b>
<b>List of Figures</b>	<b>111</b>
<b>List of Tables</b>	<b>117</b>
<b>Bibliography</b>	<b>119</b>