
Contents

1	Background on Continuum Damage Mechanics	1
1.1	Physics and Damage Variables	1
1.1.1	Definition of a Scalar Damage Variable	3
1.1.2	Definition of Several Scalar Damage Variables	3
1.1.3	Definition of a Tensorial Damage Variable	4
1.1.4	Effective Stress Concept	5
1.1.5	Effects of Damage	7
1.2	Thermodynamics of Damage	7
1.2.1	General Framework	7
1.2.2	State Potential for Isotropic Damage	10
1.2.3	State Potential for Anisotropic Damage	11
1.2.4	Quasi-Unilateral Conditions of Microdefects Closure	12
1.3	Measurement of Damage	16
1.3.1	Isotropic Elasticity Change	17
1.3.2	Isotropic Elasticity Change by Ultrasonic Waves	17
1.3.3	Anisotropic Elasticity Change	18
1.3.4	Hardness Change	22
1.3.5	Elasticity Field Change	23
1.4	Kinetic Laws of Damage Evolution	26
1.4.1	Damage Threshold and Mesocrack Initiation	27
1.4.2	Formulation of the Isotropic Unified Damage Law	32
1.4.3	Formulation of the Anisotropic Damage Law	34
1.4.4	Fast Identification of Damage Material Parameters	35
1.4.5	Generalization of the Unified Damage Law	41
1.5	Elasto-(Visco-)Plasticity Coupled with Damage	45
1.5.1	Basic Equations without Damage Coupling	45
1.5.2	Coupling with Isotropic Damage	52
1.5.3	Coupling with Anisotropic Damage	56
1.5.4	Non-Isothermal Behavior	60
1.5.5	Two-Scale Model for Damage at Microscale	60

1.6	Localization and Mesocrack Initiation	65
1.6.1	Critical Damage Criterion	65
1.6.2	Strain Damage Localization Criterion	65
1.6.3	Size and Orientation of the Crack Initiated	73
2	Numerical Analysis of Damage	77
2.1	Uncoupled Analysis	78
2.1.1	Uniaxial Loading	79
2.1.2	Proportional Loading	82
2.1.3	Post-processing a (Visco-)Plastic Computation	85
2.1.4	Post-processing an Elastic Computation	86
2.1.5	Jump-in-Cycles Procedure in Fatigue	88
2.2	Fully-Coupled Analysis	90
2.2.1	Nonlinear Material Behavior FEA	91
2.2.2	FE Resolution of the Global Equilibrium	94
2.2.3	Local Integration Subroutines	96
2.2.4	Single Implicit Algorithm for Damage Models	97
2.2.5	Damage Models with Microdefects Closure Effect	105
2.2.6	Performing FE Damage Computations	111
2.2.7	Localization Limiters	112
2.3	Locally-Coupled Analysis	114
2.3.1	Post-Processing a Reference Structure Calculation	115
2.3.2	Implicit Scheme for the Two-Scale Model	117
2.3.3	DAMAGE 2000 Post-Processor	119
2.4	Precise Identification of Material Parameters	120
2.4.1	Formulation of an Identification Problem	121
2.4.2	Minimization Algorithm for Least Squares Problems	123
2.4.3	Procedure for Numerical Identification	127
2.4.4	Cross Identification of Damage Evolution Laws	132
2.4.5	Validation Procedure	133
2.4.6	Sensitivity Analysis	135
2.5	Hierarchic Approach and Model Updating	137
2.6	Table of Material Damage Parameters	138
3	Ductile Failures	141
3.1	Engineering Considerations	142
3.2	Fast Calculation of Structural Failures	142
3.2.1	Uniaxial Behavior and Validation of the Damage Law	143
3.2.2	Case of Proportional Loading	144
3.2.3	Sensitivity Analysis	146
3.2.4	Stress Concentration and the Neuber Method	147
3.2.5	Safety Margin and Crack Arrest	152

3.3	Basic Engineering Examples	154
3.3.1	Plates or Members with Holes or Notches	154
3.3.2	Pressurized Shallow Cylinders	156
3.3.3	Post-Buckling in Bending	158
3.3.4	Damage Criteria in Proportional Loading	160
3.4	Numerical Failure Analysis	166
3.4.1	Finite Strains	167
3.4.2	Deep Drawing Limits	170
3.4.3	Damage in Cold Extrusion Process	172
3.4.4	Crack Initiation Direction	174
3.4.5	Porous Materials – the Gurson Model	176
3.4.6	Frames Analysis by Lumped Damage Mechanics	181
3.4.7	Predeformed and Predamaged Initial Conditions	184
3.4.8	Hierarchic Approach up to Full Anisotropy	188
4	Low Cycle Fatigue	191
4.1	Engineering Considerations	192
4.2	Fast Calculation of Structural Failures	192
4.2.1	Uniaxial Behavior and Validation of the Damage Law	192
4.2.2	Case of Proportional Loading	198
4.2.3	Sensitivity Analysis	199
4.2.4	Cyclic Elasto-Plastic Stress Concentration	201
4.2.5	Safety Margin and Crack Growth	208
4.3	Basic Engineering Examples	208
4.3.1	Plate or Members with Holes or Notches	208
4.3.2	Pressurized Shallow Cylinders	210
4.3.3	Cyclic Bending of Beams	212
4.4	Numerical Failure Analysis	213
4.4.1	Effects of Loading History	214
4.4.2	Multiaxial and Multilevel Fatigue Loadings	216
4.4.3	Damage and Fatigue of Elastomers	221
4.4.4	Predeformed and Predamaged Initial Conditions	227
4.4.5	Hierarchic Approach up to Non-Proportional Effects	228
5	Creep, Creep-Fatigue, and Dynamic Failures	233
5.1	Engineering Considerations	234
5.2	Fast Calculation of Structural Failures	234
5.2.1	Uniaxial Behavior and Validation of the Damage Law	235
5.2.2	Case of Proportional Loading	237
5.2.3	Sensitivity Analysis	241
5.2.4	Elasto-Visco-Plastic Stress Concentration	244
5.2.5	Safety Margin and Crack Growth	247

5.3	Basic Engineering Examples	248
5.3.1	Strain Rate and Temperature-Dependent Yield Stress	248
5.3.2	Plates or Members with Holes or Notches	250
5.3.3	Pressurized Shallow Cylinder	253
5.3.4	Adiabatic Dynamics Post-Buckling in Bending	255
5.4	Numerical Failure Analysis	257
5.4.1	Hollow Sphere under External Pressure	258
5.4.2	Effect of Loading History: Creep-Fatigue	262
5.4.3	Creep-Fatigue and Thermomechanical Loadings	263
5.4.4	Dynamic Analysis of Crash Problems	267
5.4.5	Ballistic Impact and Penetration of Projectiles	269
5.4.6	Predeformed and Predamaged Initial Conditions	272
5.4.7	Hierarchic Approach up to Viscous Elastomers	274
6	High Cycle Fatigue	277
6.1	Engineering Considerations	278
6.2	Fast Calculation of Structural Failures	279
6.2.1	Characteristic Effects in High-Cycle Fatigue	279
6.2.2	Fatigue Limit Criteria	281
6.2.3	Two-Scale Damage Model in Proportional Loading	283
6.2.4	Sensitivity Analysis	289
6.2.5	Safety Margin and Crack Growth	292
6.3	Basic Engineering Examples	294
6.3.1	Plates or Members with Holes or Notches	294
6.3.2	Pressurized Shallow Cylinders	295
6.3.3	Bending of Beams	297
6.3.4	Random Loadings	297
6.4	Numerical Failure Analysis	300
6.4.1	Effects of Loading History	300
6.4.2	Non-Proportional Loading of a Thinned Shell	303
6.4.3	Random Distribution of Initial Defects	307
6.4.4	Stochastic Resolution by Monte Carlo Method	309
6.4.5	Predeformed and Predamaged Initial Conditions	312
6.4.6	Hierarchic Approaches up to Surface and Gradient Effects	314
7	Failure of Brittle and Quasi-Brittle Materials	321
7.1	Engineering Considerations	321
7.2	Fast Calculations of Structural Failures	324
7.2.1	Damage Equivalent Stress Criterion	324
7.2.2	Interface Debonding Criterion	327

7.2.3	The Weibull Model	328
7.2.4	Two-Scale Damage Model for Quasi-Brittle Failures	332
7.2.5	Sensitivity Analysis	333
7.2.6	Safety Margin and Crack Propagation	334
7.3	Basic Engineering Examples	336
7.3.1	Plates or Members with Holes and Notches	336
7.3.2	Pressurized Shallow Cylinders	337
7.3.3	Fracture of Beams in Bending	338
7.4	Numerical Failure Analysis	339
7.4.1	Quasi-Brittle Damage Models	339
7.4.2	Failure of Pre-stressed Concrete 3D Structures	346
7.4.3	Seismic Response of Reinforced Concrete Structures	350
7.4.4	Damage and Delamination in Laminate Structures	356
7.4.5	Failure of CMC Structures	361
7.4.6	Single and Multifragmentation of Brittle Materials	364
7.4.7	Hierarchic Approach up to Homogenized Behavior	368
	Bibliography	373
	Index	375