

Contents

Preface.....	ix
Acknowledgments	xi
About the Authors	xiii
1. Introduction.....	1
1.1 Self-Cleaning Fish Tanks	1
1.2 The Principles of Foam Fractionation	2
1.3 Relationship of Foam Fractionation to Froth Flotation	5
1.4 A Brief History of Process Development.....	8
1.5 Applications of Foam Fractionation	10
1.6 Removal of Contaminants in Rivers	12
1.7 Structure of This Book	14
Nomenclature.....	15
References	15
2. Adsorption of Surface-Active Species to Gas–Liquid Interfaces	19
2.1 The Reduction in Gibbs Free Energy upon Adsorption.....	19
2.2 Equilibrium between Bulk Concentration and Surface Excess....	20
2.3 Diffusion-Controlled Adsorption of Molecules to Gas–Liquid Surfaces	25
2.4 Adsorption of Macromolecules.....	27
2.5 Protein Denaturation at Gas–Liquid Interfaces.....	28
2.6 Adsorption of Ionic Species.....	31
2.7 Adsorption Modification Due to Liquid Advection Past a Surface	32
Nomenclature.....	34
References	35
3. Hydrodynamics of Pneumatic Foam	39
3.1 Traditional Approaches to Foam Fractionation Modeling.....	39
3.2 Foam Drainage	40
3.3 The Hydrodynamic Theory of Pneumatic Foam	44
3.4 Nonoverflowing Pneumatic Foam	47
3.5 Toward a Single-Parameter Description of Bubble Size from a Size Distribution.....	47
3.6 Hydrodynamic Modulation Due to “Washwater” Addition.....	50
3.7 Hydrodynamic Modulation Due to Bubble Disproportionation ...	51
3.8 Start-Up Transients	53
3.9 Foam Flowing through Columns of Varying Cross-Sectional Area	53

3.10	Beyond the Stable Limit of Foam.....	56
3.11	Wall Shear Stress, Rheology, and Horizontally Flowing Pneumatic Foam.....	57
	Nomenclature.....	60
	Appendix 3A: Derivation of a Hypothesized One-Parameter Descriptor of Determining the Hydrodynamic Condition	62
	References	63
4.	Mechanisms of Foam Instability.....	65
4.1	The Importance of Bubble Size to Foam Fractionation Performance.....	65
4.2	Coarsening due to Inter-Bubble Gas Diffusion	66
4.3	Internal Bubble Coalescence.....	69
4.4	Film Rupture on the Free Surface of the Foam.....	70
4.5	Measurement of Foam Stability	72
4.6	Gas Expansion	74
	Nomenclature.....	74
	References	75
5.	Hydrodynamics of Bubble Swarms	77
5.1	The Bubbly Liquid Layer in Foam Fractionation.....	77
5.2	The Terminal Velocity of an Isolated Bubble	77
5.3	Hindered Settling of Particles in Slurries.....	82
5.4	Hindered Rising of Bubbles.....	84
5.5	Worked Example: Calculating the Nature of Foam and Bubble Layers.....	86
	Nomenclature	87
	References	89
6.	Modes of Operation	91
6.1	Preamble.....	91
6.2	Batch Operation.....	92
6.3	Semi-Batch Operation.....	94
6.4	Simple Mode Continuous Operation	96
6.5	Continuous Operation with External Reflux	100
6.6	Stripping Mode Foam Fractionation	107
6.7	Internal Reflux	108
6.8	Bubble Fractionation.....	110
	Nomenclature	111
	References	112
7.	Bubble Production and Foamate Recovery.....	113
7.1	The Significance of Bubble Size.....	113
7.2	Sparger Types	114

7.3	Power Consumption of Bubble Sparging	117
7.4	Other Methods of Bubble Production	119
7.5	Foam Collection.....	125
7.6	Foam Collapse	127
	Nomenclature.....	128
	References	129
8.	Column and Process Design	133
8.1	Determination of Mode of Operation	133
8.2	Column Dimensions.....	135
8.2.1	Diameter.....	135
8.2.2	Height	138
8.2.2.1	Continuous Foam Fractionation in Simple Enriching Mode with No Change in Bubble Size Distribution.....	138
8.2.2.2	Continuous Foam Fractionation in Simple Enriching Mode with a Change in Bubble Size Distribution with Height	139
8.2.2.3	Continuous Foam Fractionation with Application of External Reflux	140
8.3	Process Control.....	143
8.3.1	Operation Control.....	143
8.3.2	Inventory Control.....	145
8.4	Cost Determinants of Design.....	146
	Nomenclature.....	148
	References	148
9.	Process Intensification.....	151
9.1	Motivation for Process Intensification in Foam Fractionation	151
9.2	Adsorption Enhancement Methods.....	152
9.2.1	Multistage Processing	153
9.2.2	Reflux Processing.....	155
9.3	Drainage Enhancement Methods.....	158
9.3.1	Drainage Enhancement by Bubble Size Manipulation	158
9.3.2	Drainage Enhancement by Flow Manipulation.....	161
9.3.3	Drainage Enhancement by Other Methods.....	164
9.4	Concluding Remarks	164
	Nomenclature.....	165
	References	165
10.	Case Study: The Production of Nisin.....	169
10.1	Production and Application of Nisin	169
10.2	Downstream Process Design	171
10.3	Foam Fractionation in Nisin Production	175

10.3.1 Design of the Liquid Pool Depth.....	175
10.3.2 Design of the Foam Height.....	179
10.3.3 Design of Other Features.....	181
10.4 Confounding Factors	182
Nomenclature.....	183
References	183
Index	189