TABLE OF CONTENTS

Preface	v
Introduction	1
DEVELOPMENT TRENDS IN COMPLEX MACHINING	
New Solutions for Process Reliable Automation H. Hammer (Invited paper)	11
INTEGRATED PROCESS PLANNING Chairman: FL. Krause, FhG IPK, Berlin, Germany	
The Functionalities: A Continuous Information Flow between CAD and CAPP E. Cocquebert, H. Chaouch, D. Deneux and R. Soenen	33
<pre>Knowledgebased Process Planning with Object Oriented Implementation O. Myklebust</pre>	49
An Integrated Software System Supporting a Machining Cell in Mechanical Engineering N. Todorov and I. Levi	59
PROCESS PLANNING FOR COMPLEX MACHINING Chairman: R. Soenen, University of Valenciennes, France	
CAPP Based on Advanced Modelling Techniques HK. Tönshoff, M. Becker and J. Kreutzfeldt	67
GENOA: Feature Based Generation and Optimization of Process Plans HJ. Held and G. Jüttner	85
Planning of Operation-Sequences with an AI-Based Knowledge-Acquisition Tool H.G. Vogt and P. Zaring	99

OPERATIONA	L	PLANNING	FOR	COMPLEX	MACHINING
Chairman: .	K.	Szafarci	k, 1	Poland	

NC-Programming Systems for Multi-Tool Cutting Lathes A. Storr and Th. Reibetanz	117
Process-Planning for Complex Machining of Rotational Parts by Means of Knowledge-Based Methods D. Kochan, M. Hess, J. Oelschlegel and L. Vogel	129
Feedback for Process Planning as an Approach to Intelligent Quality Assurance FL. Krause, A. Ulbrich and R. Woll	147
Verification of Knowledge Base in Intelligent Technological Design System A.F. Kolchin and S.A. Zykova	161
<pre>Increased Productivity and Reliability by Intelligent Software Support D. Kochan, A. Nestler and Chr. Schöne</pre>	175
MONITORING AND MANUFACTURING ASPECTS Chairman: A. Storr, University of Stuttgart, Germany	
Model Based Diagnostics of Machine Tools and the Turning Process H. Schulz, H. Schönherr and K.P. Gebauer	19 5
A New Integrated Concept for Condition Monitoring and Predictive Maintenance of Machine Tools R. Sandner	207
NEW PHYSICAL PRINCIPLES IN MANUFACTURING TECHNOLOGY Chairman: D. Kochan, Technical University Dresden, Germany	
Stereolithography - Fields of Application and Factors Influencing the Accuracy B.E. Hirsch and H. Müller	219
PAPERS RECEIVED AFTER DEADLINE	
Knowledge Based Process Planning for One-of-a-Kind Production	
E. Hämmerle, H. Bochnick, B.E. Hirsch and J. Opas	237
Problems in Designing Highspeed Milling Tools H. Schulz, W. Hahner and U. Rondé	245