

Contents

Part I

1. Introduction	3
References	5
2. Fibers	6
2.1 Introduction	6
2.2 Glass Fibers	8
2.2.1 Fabrication	8
2.2.2 Structure	10
2.2.3 Properties and Applications	11
2.3 Boron Fibers	12
2.3.1 Fabrication	12
2.3.2 Structure and Morphology	15
2.3.3 Residual Stresses	17
2.3.4 Fracture Characteristics	17
2.3.5 Properties and Applications of Boron Fibers	18
2.4 Carbon Fibers	19
2.4.1 Preparation	21
2.4.2 Structural Changes Occurring During Processing	25
2.4.3 Properties and Applications	27
2.5 Organic Fibers	29
2.5.1 Oriented Polyethylene Fibers	29
2.5.2 Aramid Fibers	30
2.6 Ceramic Fibers	37
2.6.1 Alumina Fibers	38
2.6.2 Silicon Carbide Fibers	41
2.7 Metallic Fibers	50
2.7.1 Metallic Glasses	52
2.8 Comparison of Fibers	53
References	55
Suggested Reading	57
3. Matrix Materials	58
3.1 Polymers	58

3.1.1	Common Polymeric Matrix Materials	63
3.2	Metals	67
3.2.1	Structure	68
3.2.2	Conventional Strengthening Methods	70
3.2.3	Properties of Metals	72
3.2.4	Why Fiber Reinforcement of Metals?	72
3.3	Ceramic Matrix Materials	74
3.3.1	Bonding and Structure	74
3.3.2	Effect of Flaws on Strength	76
3.3.3	Common Ceramic Matrix Materials	76
	References	77
	Suggested Reading	78
4.	Interfaces	79
4.1	Wettability and Bonding	80
4.2	The Interface in Composites	81
4.3	Interactions at the Interface	82
4.4	Types of Bonding at the Interface	83
4.5	Tests for Measuring Interfacial Strength	85
	References	86
	Suggested Reading	86

Part II

5.	Polymer Matrix Composites	89
5.1	Fabrication of PMCs	89
5.2	Structure and Properties of PMCs	91
5.3	Interface in PMCs	95
5.4	Applications	98
	References	100
	Suggested Reading	101
6.	Metal Matrix Composites	102
6.1	Fabrication of MMCs	102
6.1.1	Solid State Fabrication	103
6.1.2	Liquid State Fabrication	106
6.1.3	In Situ Fabrication Techniques	107
6.2	Interface in Metal Matrix Composites	109
6.2.1	Mechanical Bonding	109
6.2.2	Chemical Bonding	110
6.2.3	Interfaces in Situ Composites	114
6.3	In Situ MMCs	114
6.4	Discontinuous Reinforcement of MMCs	115
6.5	Properties	116

6.6 Applications 125
 References 131
 Suggested Reading 133

7. Ceramic Matrix Composites 134

7.1 Fabrication of CMCs 134
 7.2 Properties of CMCs 137
 7.3 Interface in CMCs 144
 7.4 Toughness of CMCs 146
 7.5 Applications of CMCs 148
 References 149
 Suggested Reading 149

8. Carbon Fiber Composites 150

8.1 Fabrication of Carbon Fiber Composites 150
 8.2 Properties 152
 8.3 Interface 156
 8.3.1 Chemical Vapor Deposition (CVD) 157
 8.3.2 Oxidative Etching 157
 8.3.3 Liquid Phase Oxidation 158
 8.4 Applications 159
 References 163
 Suggested Reading 163

9. Multifilamentary Superconducting Composites 164

9.1 Introduction 164
 9.2 Types of Superconductors 165
 9.3 High-Field Composite Superconductors 166
 9.3.1 The Problem of Flux Pinning 166
 9.3.2 Ductile Alloys: Niobium-Titanium Alloys 167
 9.3.3 A-15 Superconductors: Nb₃Sn 170
 9.4 In Situ and Powder Metallurgy Fabrication 173
 References 173
 Suggested Reading 174

Part III

10. Micromechanics of Composites 177

10.1 Density 177
 10.2 Mechanical Properties 178
 10.2.1 Prediction of Elastic Constants 178
 10.2.2 Micromechanical Approach 181
 10.2.3 Halpin-Tsai Equations 184
 10.2.4 Transverse Stresses 186

10.3 Thermal Properties	189
10.3.1 Hygrothermal Stresses	191
10.4 Mechanics of Load Transfer from Matrix to Fiber	196
10.4.1 Fiber Elastic–Matrix Elastic	197
10.4.2 Fiber Elastic–Matrix Plastic	200
References	202
Suggested Reading	203
11. Macromechanics of Composites	204
11.1 Elastic Constants of an Isotropic Material	205
11.2 Elastic Constants of a Lamina	207
11.3 Relationships Between Engineering Constants and Reduced Stiffnesses and Compliances	212
11.4 Variation of Lamina Properties with Orientation	213
11.5 Analysis of Laminated Composites	216
11.5.1 Basic Assumptions	217
11.5.2 Constitutive Relationships for Laminated Composites	218
11.6 Stresses and Strains in Laminate Composites	223
11.7 Interlaminar Stresses and Edge Effects	225
References	227
Suggested Reading	228
12. Strength, Fracture, Fatigue, and Design	229
12.1 Tensile Strength of Unidirectional Fiber Composites	229
12.2 Compressive Strength of Unidirectional Fiber Composites	231
12.3 Fracture Modes in Composites	232
12.3.1 Single and Multiple Fracture	233
12.3.2 Debonding, Fiber Pullout, and Delamination Fracture	233
12.4 Effect of Variability of Fiber Strength	238
12.5 Strength of an Orthotropic Lamina	244
12.5.1 Maximum Stress Theory	245
12.5.2 Maximum Strain Criterion	246
12.5.3 Maximum Work (or the Tsai-Hill) Criterion	247
12.5.4 Quadratic Interaction Criterion	247
12.6 Fatigue of Laminate Composites	249
12.7 Designing with Composite Materials	251
12.7.1 Hybrid Composite Systems	255
References	256
Suggested Reading	258

Appendices

Appendix A: Matrices	259
Appendix B: Fiber Packing in Unidirectional Composites	265
Appendix C: Some Important Units and Conversion Factors	267

Problems..... 269

Author Index 277

Subject Index 283