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## Changing Innovation in the Pharmaceutical Industry

Globalization and New Ways of Drug Development

With 46 Figures and 28 Tables



## Contents

1	Introduction Andre Jungmittag, Guido Reger, Thomas Reiss				
	1.1 1.2	New V	Ways in Drug Development: Changes of the Locus of ation	1	
2	The National System of Innovation in the United States and Germany  Andre Jungmittag				
	$\frac{2.1}{2.2}$	System	Concept of the "Systems of Innovation" Approach ms of Innovation in the German and US	7	
		Pharm 2.2.1	naceutical Sector	12	
		2.2.1	Innovation Systems of Germany and the US Innovation Systems in the Narrow Sense of the	12	
			Pharmaceutical Sectors in the US and Germany	15	
		2.2.3	Regulations Concerning the Pharmaceutical Industry	21	
3	•		of the Markets and Market Structure mittag, Guido Reger	27	
	3.1 3.2 3.3 3.4	Produ Foreig Concl	duction: Market Categories and Structure	27 29 36 47	
4			n Process and Techno-scientific Dynamics ss, Sybille Hinze	53	
	4.1	Innova 4.1.1	ation Process in Pharmaceuticals	53	
		4.1.2	Pharmaceuticals	53 57	
	4.2	Techn	o-Scientific Changes	57	
		4.2.1	Introduction	57	
		4.2.2	New Ways of Drug Discovery and Development	59	
		4.2.3	Implications for the Industry	65	

5		neratio la Hullr	on, Transfer and Exploitation of New Knowledge $mann$	<b>∍ 71</b>
	5.1	Chang	ges in the Division of Labor	71
	5.2		ces of Pharmaceutical Firms	76
	•	5.2.1	Theoretical Background	76
		5.2.2	Research Approach	78
	5.3		ts of the Empirical Analyses	82
	0.0	5.3.1	Aggregated Analyses	82
		5.3.2	Analyses of the Alliances of the Top Twenty	
			Pharmaceutical Companies	86
		5.3.3	Country Analyses	92
	5.4	Concl	usions	94
6	Pha		onalization of Research and Development in euticals	97
		-		
	6.1		luction	97
	6.2		and Technological Specialization on Country Level	99
		6.2.1	Trends in R&D Expenditure for Selected OECD	
		6.2.2	Countries	99
		<b>.</b>	Selected Countries	105
	6.3			110
		Comp		110
		6.3.1	Enterprises Investigated	110
		6.3.2	Global Distribution of Patents for Selected Firms	112
		6.3.3	Increasing R&D Internationalization in the 1980s and	114
			Partly Re-centralization in the 1990s	114
		6.3.4	The Formation of Centers of Excellence in Selected	120
		6.3.5	Enterprises	
		6.3.6	Factors Affecting the Selection of Locations for R&D The Formation of Regional Innovation Clusters	120
		0.5.0	in the US	128
		6.3.7	Attractiveness of Germany and the US as Locations	120
		0.5.7		131
	6.4	Concl	for Research and Technology	134
7	Coc		dy on New Therapies for Selected Autoimmun	
•		eases	ly on ivew Therapies for Beleeved Autonimum	1 <b>3</b> 9
			e, Thomas Reiss	100
	7.1		luction	139
	$7.1 \\ 7.2$		tical Analysis	144
	1.4	7.2.1		144
			Results	149

		Coi	ntents	1X					
	7.4	7.2.3 Major Players		150 162 164 170 175					
8	$egin{array}{c} \mathbf{Sum} \\ And re \end{array}$		177						
	8.1 8.2	Changes in the Innovation Process and Conclusions for R&D-performing Actors		177 183					
R	References								
A	Top Twenty Pharmaceutical Companies with Subsidiaries								
В	R&D Agreements in the Autoimmune Diseases Area								
C	From the Call for Tender for the NIH Program "Autoimmunity Centers of Excellence" Released in May 1998 (NIH 1998)								