

Contents

Part I Fundamentals

1	Measurement	3
1.1	The Meter Convention	3
1.2	The International System of Units (SI)	4
1.3	Introduction to Metrology	7
1.4	Methodology of Measurements	9
1.4.1	Traceability of Measurements	11
1.4.2	Measurement Standards	12
1.5	Measurement Uncertainty	13
1.5.1	The Metrological Concept of Uncertainty	13
1.5.2	Multiple Measurement Uncertainty	15
1.5.3	Measurement Uncertainty Sources	16
1.6	Measurement Accuracy	17
1.6.1	Trueness and Precision of Measurements	17
1.6.2	Limit Value Assessment	18
1.6.3	Process Capability Assessment	20
1.7	Measuring Instruments: Calibration and Accuracy Classes	20
References		23
2	Testing	25
2.1	Methodology of Testing	25
2.1.1	Reference Procedures	26
2.1.2	Reference Materials	27
2.2	The Combined Measurement-Testing Approach	30
2.2.1	Example: Hardness Testing	30
2.2.2	Precision and Trueness of Measurements in Testing	32
2.3	Principles of Nondestructive Testing	34
2.3.1	Ultrasonic Evaluation	35
2.3.2	Magnetic and Electrical Evaluation	36

2.3.3	Radiological Evaluation	37
2.3.4	Computerized Tomography	39
2.4	Testing and Conformity Assessment	40
	References	42
3	Sensor Technology	43
3.1	Physics of Sensors	43
3.2	Sensor Characteristics	45
3.2.1	Sensor Function	46
3.2.2	Measuring Chain for Sensing	47
3.2.3	Signal Processing and Data Communication	49
3.3	Sensing Modules	52
3.4	Sensor Types	53
3.5	Sensors for Dimensional Metrology	54
3.5.1	Tactile and Contactless Sensors	55
3.5.2	Fiber-Optic Sensors	57
3.5.3	Strain Gages	60
3.6	Sensors for Kinematics	64
3.6.1	Position Sensing	64
3.6.2	Velocity Sensing	71
3.6.3	Acceleration Sensing	74
3.7	Sensors for Kinetics	75
3.7.1	Force and Torque Sensors	75
3.8	Temperature Sensors	80
3.9	Microsensors	84
3.10	Embedded Sensors	87
	References	89

Part II Materials and Their Characterization

4	Introduction to Materials	93
4.1	The Materials Cycle	93
4.2	Materials Science and Technology	94
4.2.1	Types of Materials	95
4.2.2	Scale of Materials	97
4.2.3	Processing of Materials	99
4.2.4	Application Aspects of Materials	99
4.3	Basic Characteristics of Materials	100
	References	102
5	Composition and Microstructure of Materials	103
5.1	Analytical Chemistry	103
5.1.1	Elemental Chemical Analysis	103
5.1.2	Compound and Molecular Specific Analysis	104
5.1.3	Surface Chemical Analysis	109

5.2	Microstructural Analysis	109
5.3	Surface Topography Analysis	113
	References	117
6	Properties of Materials	119
6.1	Mechanical Properties	119
6.2	Thermal Properties	122
6.3	Electrical Properties	123
6.4	Magnetic Properties	126
6.5	Optical Properties	128
6.6	Numerical Values of Material Properties	130
	References	132
7	Performance of Materials	133
7.1	Deterioration Mechanisms	133
7.1.1	Electromigration	133
7.1.2	Aging	135
7.1.3	Biodeterioration	136
7.1.4	Corrosion	136
7.1.5	Wear	139
7.1.6	Fracture	141
7.2	Reliability Considerations	142
	References	147

Part III Technical Systems and Their Characterization

8	Introduction to Technical Systems	151
8.1	The Denotation of Technical Items	151
8.2	General Systems Theory	152
8.3	Characterization of Technical Systems	152
8.3.1	Characterization of Simple Mechanical and Electrical Systems	155
8.3.2	Characterization of Multidisciplinary Technical Systems	156
8.4	The Basic Features of Technical Systems	158
	References	158
9	Mechatronic Systems	159
9.1	Introduction to Mechatronics	159
9.1.1	Sensors in Mechatronic Systems	160
9.1.2	Actuators in Mechatronic System	161
9.2	Applied Mechatronics	163
9.2.1	Industrial Robots	163
9.2.2	Automobiles	165
9.2.3	CD Players	169

9.3	Microscale Mechatronics	173
9.3.1	Miniaturization Requirements	173
9.3.2	MEMS and MOEMS	174
9.4	Nanoscale Mechatronics	177
9.4.1	Scanning Tunneling Microscopy	177
9.4.2	Computer Hard Disk Drives	178
9.5	Cyber-Physical Systems	180
9.6	Sensors for Cyber-Physical Systems	181
	References	183
10	Tribological Systems	185
10.1	Introduction to Tribology	185
10.2	Dimensions of Tribological Systems	186
10.3	Interactions in Tribological Systems	187
10.3.1	Friction	187
10.3.2	Wear	189
10.3.3	Friction, Wear, and Lubrication	189
10.4	Measurement, Testing, and Sensor Technology for Tribology	191
10.4.1	Laboratory Tribotesting	192
10.5	Tribotronics	194
	References	195
11	Technical Diagnostics	197
11.1	Scope of Technical Diagnostics	197
11.2	Failure Modes and Effects Analysis	199
11.3	Fault Tree Analysis	199
11.4	Methodology of Technical Diagnostics	200
	References	201
12	Structural Health Monitoring and Performance Control	203
12.1	Structural Health Monitoring	203
12.2	Performance Control	206
	References	208
	Index	209