

# Contents

<b>1.</b>	<b>Introduction</b>	1
·	Literature	4
<b>2.</b>	<b>Structure and Ultrastructure</b>	6
2.1.	Anatomical Aspects	6
2.2.	Ultrastructure of the Cell Wall	13
2.3.	Reaction Tissues	17
2.4.	Functional Elements of the Conducting System	19
Literature		23
<b>3.</b>	<b>Chemical Composition and Analysis of Wood</b>	26
3.1.	Survey of the Chemical Components	26
3.1.1.	Macromolecular Substances	26
3.1.2.	Low-Molecular-Weight Substances	27
3.2.	Analysis of Wood	28
3.2.1.	Problems of Analysis	28
3.2.2.	Sampling and Preparation of Samples	29
3.2.3.	Determination of the Water Content	31
3.2.4.	Extractives	32
3.2.5.	Inorganic Material	34
3.2.6.	Delignification Methods (Preparation of Holocellulose)	35
3.2.7.	Isolation and Determination of Cellulose	39
3.2.8.	Isolation and Determination of Polyoses	43
3.2.9.	Isolation and Determination of Lignin	49
3.3.	Data of Wood Analyses	55
Literature		59
<b>4.</b>	<b>Cellulose</b>	66
4.1.	Occurrence	66
4.2.	Molecular Properties	67
4.2.1.	Constitution and Configuration	67
4.2.2.	Cellulose in Solution	69
4.2.3.	Molecular Weight and Chain Length	73
4.2.4.	Hydrogen Bonds	76
4.3.	Supramolecular Structures	83
4.3.1.	The Crystalline Lattice of Cellulose I	83
4.3.2.	The Polymorphous Lattices of Cellulose	86

## VIII Contents

4.3.3.	Crystallinity and the Size of Crystallites . . . . .	90
4.3.4.	The Fibrillar Structure . . . . .	93
4.3.5.	The Internal Structure of Fibrils . . . . .	97
	Literature . . . . .	100
<b>5.</b>	<b>Polyoses (Hemicelluloses)</b> . . . . .	106
5.1.	Nature and Classification . . . . .	106
5.2.	Xylans . . . . .	109
5.2.1.	Hardwood Xylans . . . . .	109
5.2.2.	Softwood Xylans . . . . .	111
5.2.3.	Xylans from other Plants . . . . .	112
5.2.4.	Supramolecular Structures . . . . .	112
5.3.	Mannans . . . . .	115
5.3.1.	Hardwood Mannans . . . . .	115
5.3.2.	Softwood Mannans . . . . .	115
5.3.3.	Other Mannans . . . . .	117
5.3.4.	Supramolecular Structures . . . . .	118
5.4.	Glucans . . . . .	122
5.5.	Galactans . . . . .	124
5.6.	Pectins . . . . .	126
	Literature . . . . .	127
<b>6.</b>	<b>Lignin</b> . . . . .	132
6.1.	Significance and Occurrence . . . . .	132
6.2.	Lignification of the Cell Wall . . . . .	133
6.2.1.	Synthesis of the Monomeric Lignin Units . . . . .	133
6.2.2.	Formation of Lignin Macromolecules . . . . .	135
6.2.3.	Aspects of Lignin Deposition in the Differentiating Cell Wall . . . . .	139
6.3.	Structure and Constitution of Lignin . . . . .	141
6.3.1.	Studies Elucidating Lignin Structure . . . . .	141
6.3.2.	Structural Models of Lignin . . . . .	143
6.3.3.	Lignin Heterogeneity . . . . .	148
6.4.	Characterization and Properties of Lignins and Lignin Derivatives . . . . .	151
6.4.1.	Chemical Composition and Molecular Weight . . . . .	151
6.4.2.	Ultraviolet and Infrared Spectroscopic Behaviour . . . . .	157
6.4.3.	Ultrastructural Appearance . . . . .	164
6.5.	Lignin-Polysaccharide Complexes . . . . .	167
	Literature . . . . .	174
<b>7.</b>	<b>Extractives</b> . . . . .	182
7.1.	Importance . . . . .	182
7.2.	Extractives of Softwood . . . . .	184

7.2.1.	Terpenes and Terpenoids . . . . .	184
7.2.2.	Fats, Waxes and Their Components . . . . .	192
7.2.3.	Phenolic Compounds . . . . .	194
7.2.4.	Various Compounds . . . . .	199
7.3.	Extractives of Hardwood . . . . .	200
7.3.1.	Terpenes and Terpenoids . . . . .	200
7.3.2.	Fats, Waxes and Their Components . . . . .	204
7.3.3.	Phenols, Lignans, Quinones . . . . .	205
7.3.4.	Tannins and Flavonoids . . . . .	207
7.3.5.	Various Compounds . . . . .	213
7.4.	Extractives from Foliage, Buds and Fruits . . . . .	214
7.5.	Inorganic Components . . . . .	217
7.6.	pH Values . . . . .	220
	Literature . . . . .	222
<b>8.</b>	<b>Distribution of the Components within the Wood Cell Wall . . . . .</b>	<b>227</b>
8.1.	Estimation and Calculation . . . . .	227
8.2.	Determination of the Lignin Distribution . . . . .	229
8.3.	Determination of the Polysaccharide Distribution . . . . .	232
8.4.	Models of the Internal Cell Wall Structure . . . . .	234
	Literature . . . . .	238
<b>9.</b>	<b>Constituents of Bark . . . . .</b>	<b>240</b>
9.1.	Anatomical Features . . . . .	240
9.2.	Chemical Composition . . . . .	244
9.2.1.	General Analysis . . . . .	244
9.2.2.	Cellulose . . . . .	246
9.2.3.	Polyoses . . . . .	247
9.2.4.	Lignin . . . . .	251
9.2.5.	Polyphenols . . . . .	253
9.2.6.	Suberin . . . . .	257
9.2.7.	Extractives . . . . .	258
9.2.8.	Inorganic Components and pH Value . . . . .	262
	Literature . . . . .	265
<b>10.</b>	<b>Reactions in Acidic Medium . . . . .</b>	<b>268</b>
10.1.	General Aspects of Wood Reactions . . . . .	268
10.2.	Reactions of Polysaccharides . . . . .	268
10.2.1.	Mechanism of Acidic Hydrolysis . . . . .	268
10.2.2.	Factors Influencing Hydrolysis . . . . .	270
10.2.3.	Dehydration . . . . .	274
10.2.4.	Oxidation . . . . .	276

## X Contents

10.3.	Reactions of Lignin . . . . .	279
10.3.1.	Reactive Sites of Lignin . . . . .	279
10.3.2.	Sulfite Pulping . . . . .	282
10.3.3.	Acidic Bleaching Reactions . . . . .	284
10.3.4.	Mild Solvolysis . . . . .	289
	Literature . . . . .	292
<b>11.</b>	<b>Reactions in Alkaline Medium . . . . .</b>	<b>296</b>
11.1.	Reactions of Polysaccharides . . . . .	296
11.1.1.	Endwise Degradation and Alkaline Hydrolysis . . . . .	296
11.1.2.	Oxidative Degradation . . . . .	300
11.1.3.	Hydrogenation of Sugars . . . . .	302
11.2.	Reactions of Lignin . . . . .	304
11.2.1.	Alkaline Pulping . . . . .	304
11.2.2.	Alkaline Bleaching Reactions . . . . .	307
11.2.3.	Mild and Selective Oxidative Degradation . . . . .	311
11.2.4.	Hydrogenolysis . . . . .	313
	Literature . . . . .	315
<b>12.</b>	<b>Influence of Temperature . . . . .</b>	<b>319</b>
12.1.	General Effects . . . . .	319
12.2.	Thermal Reactions . . . . .	321
12.3.	Structural Changes . . . . .	324
12.4.	Changes of the Chemical Components . . . . .	326
12.4.1.	Wood Analysis . . . . .	326
12.4.2.	Polyoses . . . . .	328
12.4.3.	Celluloses . . . . .	330
12.4.4.	Lignin . . . . .	335
12.5.	Carbonization and Gasification . . . . .	338
	Literature . . . . .	342
<b>13.</b>	<b>Degradation by Light and Ionizing Rays . . . . .</b>	<b>345</b>
13.1.	Changes Initiated by Light . . . . .	345
13.1.1.	Importance and General Effects . . . . .	345
13.1.2.	Effects Visible in Structure . . . . .	346
13.1.3.	Chemical Changes of Wood and Lignin . . . . .	348
13.1.4.	Chemical Changes of Cellulose . . . . .	350
13.1.5.	Formation of Free Radicals . . . . .	353
13.1.6.	The Mechanisms of Degradation . . . . .	357
13.1.7.	Formation and Nature of Yellowing Products . . . . .	361
13.2.	Changes Initiated by Ionizing Rays . . . . .	364
13.2.1.	Importance and General Effects . . . . .	364

13.2.2. Effects Visible in Structure . . . . .	364
13.2.3. Chemical Changes of Wood and Lignin . . . . .	366
13.2.4. Chemical Changes of Cellulose . . . . .	368
Literature . . . . .	370
<b>14. Microbial and Enzymatic Degradation . . . . .</b>	<b>373</b>
14.1. Importance of Enzymatic Reactions . . . . .	373
14.2. Wood-Destroying Organisms . . . . .	373
14.3. Characterization of Enzymes . . . . .	375
14.4. Decay by Brown-rot Fungi and Action of Glycanhydrolases . . . . .	377
14.5. Decay by White-rot Fungi and Action of Ligninolytic Enzymes . . . . .	384
14.6. Decay by Soft-rot Fungi . . . . .	393
14.7. Effects of Blue-stain Fungi . . . . .	397
14.8. Bacterial Attack . . . . .	399
Literature . . . . .	402
<b>15. Aging and Fossilization . . . . .</b>	<b>407</b>
15.1. Kinds of Conversion . . . . .	407
15.2. Structural Studies . . . . .	408
15.3. Chemical Investigations . . . . .	410
Literature . . . . .	413
<b>16. Pulping Processes . . . . .</b>	<b>414</b>
16.1. Introductory Survey . . . . .	414
16.2. Mechanical Pulping . . . . .	416
16.2.1. Stone Grinding . . . . .	416
16.2.2. Refiner Mechanical Pulping . . . . .	423
16.3. Semicchemical Pulping . . . . .	430
16.3.1. The Neutral Sulfite Semicchemical Process (NSSC) . . . . .	430
16.3.2. The Cold Soda Process . . . . .	435
16.3.3. Other Semicchemical Processes and High-Yield Chemical Pulping . . . . .	436
16.4. Alkaline Chemical Pulping . . . . .	437
16.4.1. General Aspects . . . . .	437
16.4.2. Process Conditions and Variables . . . . .	438
16.4.3. The Recovery of Pulping Chemicals . . . . .	443
16.4.4. Properties of Alkaline Pulps . . . . .	446
16.4.5. Additives in Alkaline Pulping . . . . .	447
16.4.6. Nonsulfur Alkaline Processes . . . . .	450
16.5. Sulfite Chemical Pulping . . . . .	452
16.5.1. The Sulfite Systems . . . . .	452
16.5.2. Sulfite Processes . . . . .	454
16.5.3. Influencing Factors in Sulfite Pulping . . . . .	459

## XII Contents

16.5.4. Properties of Sulfite Pulps . . . . .	461
16.6. Unconventional Pulping . . . . .	462
16.7. Bleaching of Pulps . . . . .	463
16.7.1. Bleaching Principles and Chemicals . . . . .	463
16.7.2. Bleaching of Mechanical Pulps . . . . .	466
16.7.3. Bleaching of Chemical Pulps . . . . .	468
Literature . . . . .	473
<b>17. Derivatives of Cellulose . . . . .</b>	<b>482</b>
17.1. The Various Kinds of Cellulose Derivatives . . . . .	482
17.2. Cellulosates and Alkali-Celluloses . . . . .	483
17.3. Cellulose Esters . . . . .	485
17.3.1. Fundamentals of Esterification . . . . .	485
17.3.2. Cellulose Nitrate . . . . .	486
17.3.3. Esters with Other Inorganic Acids . . . . .	489
17.3.4. Cellulose Xanthate . . . . .	491
17.3.5. Cellulose Acetate . . . . .	496
17.3.6. Esters with Other Organic Acids . . . . .	502
17.4. Cellulose Ethers . . . . .	505
17.4.1. Fundamentals of Etherification . . . . .	505
17.4.2. Solution Properties and Application . . . . .	507
17.4.3. Alkylcellulose . . . . .	509
17.4.4. Carboxymethylcellulose . . . . .	511
17.4.5. Hydroxyalkylcellulose . . . . .	512
17.4.6. Other Cellulose Ethers . . . . .	514
17.5. Graft Copolymers of Cellulose . . . . .	515
Literature . . . . .	520
<b>18. Utilization of Wood and Wood Components for Chemicals and Energy . . . . .</b>	<b>526</b>
18.1. Introductory Remarks . . . . .	526
18.2. Thermal Degradation . . . . .	527
18.2.1. Combustion . . . . .	527
18.2.2. Pyrolysis (Carbonization) . . . . .	527
18.2.3. Gasification . . . . .	529
18.2.4. Liquefaction . . . . .	531
18.3. Wood Saccharification . . . . .	532
18.4. Chemical Products from Cellulose . . . . .	534
18.5. Utilization of Polyoses . . . . .	539
18.6. Utilization of Technical Lignins . . . . .	543
18.6.1. Polymeric Products . . . . .	543
18.6.2. Low-Molecular-Weight Chemicals . . . . .	549

18.7. Utilization of Extractives . . . . .	555
Literature . . . . .	560
Subject Index . . . . .	567
Species Index (Wood, Plants) . . . . .	586
Species Index (Bacteria, Fungi) . . . . .	612