

Contents

Preface

From the Editors	xix
About the Editors	xxi

About the Conference

Sponsoring Organizations	xxiii
WSC Board of Directors	xxiv
WSC '92 Conference Committee	xxv
WSC '92 Program Committee	xxvi
Referees	xxvii
The Winter Simulation Conferences	xxviii

Twenty-Fifth Anniversary Keynote Address

The Winter Simulation Conference: Celebrating Twenty-Five Years of Progress	3
R. C. Crain (Moderator), J. M. Sussman, T. J. Schriber, J. O. Henriksen, and S. D. Roberts	

Twenty-Fifth Anniversary Panel Discussion

The Winter Simulation Conference: Perspectives of the Founding Fathers	37
M. Araten, H. G. Hixson, A. C. Hoggatt, P. J. Kiviat, M. F. Morris, A. Ockene, J. Reitman, J. M. Sussman, and J. R. Wilson (Moderator)	

Introductory Tutorials

Introduction to Simulation	65
R. E. Shannon	
Distribution Fitting and Random Number and Variate Generation	74
R. C. H. Cheng	
Modelling	82
J. S. Carson	
Simulation Languages and Simulators	88
J. Banks	
Simulation Output Analysis	97
D. Goldsman	
Validation and Verification of Simulation Models	104
R. G. Sargent	
Conducting a Successful Simulation Project	115
K. J. Musselman	

Selling Simulation and Simulation Results	122
R. P. Sadowski	
Designing Efficient Simulation Experiments	126
B. L. Nelson	
Advanced Tutorials	
The TES Methodology: Modeling Empirical Stationary Time Series	135
B. Melamed, J. R. Hill, and D. Goldsman	
Object-Oriented Modeling and Simulation with C++	145
J. A. Joines, K. A. Powell, and S. D. Roberts	
SIMPACT: Getting Started with Simulation Programming in C and C++	154
P. A. Fishwick	
Simulation of Advanced Manufacturing Systems	163
G. W. Evans and W. E. Biles	
Simulation of Communications Networks	170
A. M. Law and M. G. McComas	
Factor Screening of Multiple Responses	174
L. S. Cook	
Databases and Artificial Intelligence: Enabling Technologies for Simulation Modeling	181
M. A. Centeno and C. R. Standridge	
Advanced Output Analysis Tutorial	190
A. F. Seila	
A Tutorial on Simulation Optimization	198
F. Azadivar	
Software/Modelware Application Requirements (Panel)	205
D. H. Withers (Chair), P. Cohen, L. Giussani, T. F. Schuppe, and M. Seppanen	
Object Oriented Software for Automatic Inference	211
R. S. Reagan and S. N. Mishra	
Microprocessor-Oriented Expert Systems for Statistical Analysis	221
T. K. Gardenier	
State-of-the-Art Reviews	
Perturbation Analysis: Concepts and Algorithms	231
Y.-C. Ho	
Graphical Model Structures for Discrete Event Simulation	241
L. W. Schruben	
State of the Art in Parallel Simulation	246
R. Fujimoto and D. Nicol	
Experimental Design Issues in Simulation with Examples from Semiconductor Manufacturing	255
S. J. Hood and P. D. Welch	

New Methods for Pseudorandom Number and Pseudorandom Vector Generation	264
H. Niederreiter	
Generation of Random Objects	270
L. Devroye	
Gradient Estimation for Regenerative Processes	280
P. Glasserman and P. W. Glynn	
Metamodels for Simulation Input-Output Relations	289
R. R. Barton	
Distribution Selection and Validation	300
S. G. Vincent and W. D. Kelton	
Testing Random Number Generators	305
P. L'Ecuyer	
Graphical Techniques for Output Analysis	314
D. A. Grier	
Software/Modelware Tutorials	
SIMSCRIPT II.5 and SIMGRAPHICS Tutorial	323
E. C. Russell	
AutoMod	328
V. B. Norman	
AutoStat	332
V. B. Norman	
Object-Oriented Network Performance Prediction	335
J. Jones, R. Mills, and J. Goble	
Perspectives on Simulation Using GPSS	338
T. J. Schriber	
Business Process Re-engineering	343
J. Jones	
Simulation Studio	347
S. W. Cox	
Introduction to SLAM II and SLAMSYSTEM	352
J. J. O'Reilly and N. K. Ryan	
Building a Simulator with GPSS/H	357
D. S. Smith, D. T. Brunner, and R. C. Crain	
Manufacturing Decision Making with FACTOR	361
W. R. Lilegdon	
Proof Animation: The General Purpose Animator	366
J. O. Henriksen and N. J. Earle	
UniFit II: Total Support for Simulation Input Modeling	371
S. G. Vincent and A. M. Law	

Introduction to SIMAN/Cinema	377
S. A. Conrad, D. T. Sturrock, and J. P. Poorte	
Modeling Priority Queues with Entity Lists: A SIGMA Tutorial	380
L. W. Schruben	
The Micromodels Shooting Process	385
R. F. Garzia	
Arena: A SIMAN/Cinema-Based Hierarchical Modeling System	390
C. D. Pegden and D. A. Davis	
Using Mogul 2.0 to Produce Simulation Models and Animations of Complex Computer Systems and Networks	400
P. L. Haigh	
ProModel Tutorial	405
C. R. Harrell and K. Tumay	
MedModel/ServiceModel Tutorial	411
L. F. Keller and C. R. Harrell	
The Telecom FrameWork: A Simulation Environment for Telecommunications Modeling	416
G. Lomow	
SIMSTAT: A Tool for Simulation Analysis	421
W. E. Blaisdell and J. Haddock	
GPSS/VI	426
D. Ball	
Analysis Methodology	
<i>Random Variate Generation I</i>	
Fast Generation of Low Discrepancy Points Based on Fibonacci Polynomials	433
S. Tezuka and M. Fushimi	
Fast and Reliable Random-Number Generation	438
A. Compagner	
Analysis of Add-with-Carry and Subtract-with-Borrow Generators	443
S. Tezuka and P. L'Ecuyer	
<i>Efficient Rare Event Simulation via Importance Sampling</i>	
Application of Fast Simulation Techniques to Systems with Correlated Noise	448
M. R. Frater	
Smoothing Methods for Variance Reduction in Simulation of Markov Chains	453
S. Andradóttir, D. P. Heyman, and T. J. Ott	
Simultaneous and Efficient Simulation of Highly Dependable Systems with Different Underlying Dis- tributions	458
P. Heidelberger, V. F. Nicola, and P. Shahabuddin	

<i>Optimizing over Discrete Parameters</i>	
Effect of Correlated Estimation Errors in Ordinal Optimization	466
M. Deng, Y.-C. Ho, and J.-Q. Hu	
Correlation of Markov Chains Simulated in Parallel	475
P. Glasserman and P. Vakili	
Discrete Optimization in Simulation: A Method and Applications	483
S. Andradóttir	
 <i>Random Optimization Methods</i>	
Automatic Learning: Theorems for Concurrent Simulation and Optimization	487
S. Yakowitz	
Theory and Application of Annealing Algorithms for Continuous Optimization	494
S. B. Gelfand, P. C. Doerschuk, and M. Nahhas-Mohandes	
Uniting Probabilistic Methods for Optimization	500
B. L. Fox	
 <i>Sensitivity Analysis and Optimization</i>	
Simulation Optimization of (s, S) Inventory Systems	506
M. C. Fu and K. Healy	
On Optimal Choice of Reference Parameters in the Likelihood Ratio Method	515
R. Y. Rubinstein and A. Shapiro	
Sensitivity Analysis of Discrete Event Systems with Autocorrelated Inputs	521
B. Melamed and R. Y. Rubinstein	
 <i>Experimental Designs for Simulation Optimization</i>	
Using Central Composite Designs in Simulation Experiments	529
J. D. Tew	
Sequential Experimental Designs for Simulation Metamodeling	539
J. M. Donohue, E. C. Houck, and R. H. Myers	
Variance Reallocation in Taguchi's Robust Design Framework	548
L. W. Schruben, P. J. Sanchez, S. M. Sanchez, and V. A. Czitrom	
 <i>Experimental Designs for Simulation Output Analysis</i>	
Latin Hypercube Sampling as a Tool in Uncertainty Analysis of Computer Models	557
M. D. McKay	
The Spatial Correlation Function Approach to Response Surface Estimation	565
T. J. Mitchell and M. D. Morris	
Variance Reduction for Quantile Estimation via Correlation Induction	572
A. N. Avramidis	

<i>Confidence Intervals for Steady-State Performance</i>	
Evaluation of Tests for Initial-Condition Bias	577
C. R. Cash, B. L. Nelson, J. M. Long, D. G. Dippold, and W. P. Pollard	
Confidence Intervals for Univariate Discrete-Event Simulation Output Using the Kalman Filter	586
R. B. Howard, M. A. Gallagher, K. W. Bauer, and P. S. Maybeck	
Run Length Control Using Parallel Spectral Method	594
K. E. E. Raatikainen	
<i>Random Variate Generation II</i>	
Efficient Methods for Generating Some Exponentially Tilted Random Variates	603
M. K. Nakayama	
Simulation of Poisson Processes with Trigonometric Rates	609
H. Chen and B. W. Schmeiser	
Higher-Order Cumulant Spectral-Based Statistical Tests of Pseudo-Random Variate Generators	618
J. W. Dalle Molle, M. J. Hinich, and D. J. Morrice	
Modeling Methodology	
<i>Parallel Simulation I</i>	
MIMD Parallel Simulation of Circuit-Switched Communication Networks	629
D. Nicol, A. Greenberg, and B. Lubachevsky	
Transparent Optimizations of Overheads in Optimistic Simulations	637
R. L. Bagrodia and W.-T. Liao	
Making Parallel Simulations Go Fast	646
P. F. Reynolds, C. M. Pancerella, and S. Srinivasan	
<i>Distributed Simulation Based on Time Warp</i>	
Replicated Objects in Time Warp Simulations	657
D. Agrawal and J. R. Agre	
U.S. Army ModSim on Jade's TimeWarp	665
D. Baezner, C. Rohs, and H. Jones	
A Distributed, Object-Oriented Communication Network Simulation Testbed	672
M. S. Corson	
<i>Object-Oriented Simulation</i>	
Design and Implementation of a Highly Reusable Modeling and Simulation Framework for Discrete Part Manufacturing Systems	680
H. C. Bhuskute, M. N. Duse, J. T. Gharpure, D. B. Pratt, M. Kamath, and J. H. Mize	
Object Orientation and Three Phase Simulation	689
M. Pidd	
Hierarchical, Modular Concepts Applied to an Object-Oriented Simulation Model Development Envi- ronment	694
J. J. Luna	

Parallel Simulation II

- Approximate Time-Parallel Simulation of Queuing Systems with Losses 700
J. J. Wang and M. Abrams
- Parallel Simulation Using Conservative Time Windows 709
R. Ayani and H. Rajaei
- Processor Allocation in Parallel Battlefield Simulation 718
N. Deo, M. Medidi, and S. Prasad

Simulation Environments

- The Simulation Model Development Environment: An Overview 726
O. Balci and R. E. Nance
- The Computer Aided Simulation Modeling Environment: An Overview 737
R. J. Paul
- Requirements for a Repository-Based Simulation Environment 747
T. I. Ören, D. G. King, L. G. Birta, and M. Hitz

Visual and Graphical Simulation

- Findings from Behavioral Research in Visual Interactive Simulation 751
R. M. O'Keefe and P. C. Bell
- A Framework for Designing an Animated Simulation System Based on Model-Animator-Scheduler
Paradigm 756
J. T. Lin, K.-C. Yeh, and L.-C. Sheu
- Model Reusability in a Graphical Simulation Package 764
B. J. Bortscheller and E. T. Saulnier

Panel Discussion

- Discrete Event Simulation Modeling: Directions for the '90s 773
A. Radiya (Chair), P. A. Fishwick, R. E. Nance, J. Rothenberg, and R. G. Sargent

Verification and Validation

- Building Correct Simulation Models is Difficult 783
E. Yücesan and S. H. Jacobson
- The Scientific Method of Choosing Model Fidelity 791
M. P. Bailey and W. G. Kemple
- A Software Mechanism to Enhance Simulation Model Validity 798
G. W. Legge and D. L. Wyatt

Knowledge-Based Simulation

- An Investigation of a Standard Simulation-Knowledge Interface 807
C. S. Russell, A. S. Elmaghraby, and J. H. Graham
- ISLE—Intelligent Scalable Logistics Environment 816
L. Sokol, S. Geyer, R. Lasken, and K. Murphy
- Knowledge-Based Simulation to Assist in System Design Identification 822
N. N. Kwanjai and R. H. Wild

Manufacturing Applications*Nontraditional Applications in Manufacturing*

- The Timken Company's Gambrinus Thermal Treatment Facility Scheduling System 833
M. C. Cheselka
- Simulation of Engineering Design Change Approval Process 842
S. Prakash and J. Schlotthauer
- Realtime Operations Scheduling for Flexible Manufacturing Cells 849
J. S. Dhingra, K. L. Musser, and G. L. Blankenship

Modeling in Electronics Manufacturing

- Modeling Final Assembly and Test Processes in the Semiconductor Industry 856
J. D. Liljegren
- Simulation Issues in Electronics Manufacturing 861
R. G. Ingalls and C. Eckersley
- An Integrated Environment for Modeling Large Scale Electronics Manufacturing 865
M. G. Ketcham

Wafer Fabrication

- Development of Generic Simulation Models to Evaluate Wafer Fabrication Cluster Tools 874
N. G. Pierce and M. J. Drevna
- Supporting Semiconductor Manufacturing Simulation Tools Using a Structured Data Model 879
S. S. Baum and P. G. Glassey
- Modeling the Lot Selection Process in Semiconductor Photolithography Processing 885
T. C. McGuigan

Manufacturing Simulation in Japan

- A Manufacturing-Oriented Simulation Package to Support Systems Planning and Its Operation 890
S. Umeda
- Simulation through Explicit State Description and Its Application to Semiconductor Fab Operation 899
M. Fujihara and K. Yoneda
- Development of a Simulation-Based Planning System for a Flexible Manufacturing System 908
S. Morito, K. H. Lee, K. Mizoguchi, and H. Awane

Material Handling Systems

- Simulation of Material Delivery Systems with Dolly Trains 916
V. Jeyabalan and N. C. Otto
- Insights into Carrier Control: A Simulation of a Power and Free Conveyor through an Automotive Paint Shop 925
D. W. Graehl
- The Approach to Designing a Future Pharmaceutical Manufacturing Facility (Using SIMAN and AutoMod) 933
C. A. Park and T. Getz

Real Time Control

Real-Time Simulation for Decision Support in Continuous Flow Manufacturing Systems 936
 P. G. McConnell and D. J. Medeiros

Task and Resource Allocation via Auctioning 945
 D. Veeramani

Petri Net Based Simulation of Controls for a Computer-Integrated Assembly Cell 955
 K. A. D’Souza and S. K. Khator

Computer Integrated Manufacturing

Analyzing System Efficiencies/Capacities in a Closed-Loop Manufacturing Cell 963
 G. V. Nordlund and R. P. Sadowski

Simulation of a Smart Card-Based Manufacturing System 969
 S. Manivannan, C. Zhou, M. Bullington, and S. Narasimhan

Expanded Simulation Studies to Evaluate Tool Delivery Systems in an FMC 978
 L. M. Dullum and W. J. Davis

Interfacing Simulation to Other Software

Converting Simulation Data to Comparative Income Statements 987
 L. L. Gardner, M. E. Grant, and L. J. Rolston

Integrating Simulations with CAD Tools for Effective Facility Layout Evaluation 995
 K. Tumay

Using Animation to Enhance a Marine-Terminal Monte Carlo Simulator 1000
 R. W. Cyr

Panel Discussion

Simulation Practices in Manufacturing 1004
 V. B. Norman (Chair), J. H. Emery, C. C. Funke, F. Gudan, K. G. Main, and D. M. Rucker

General Applications: Public Systems Models

Health Policy and Clinical Practice I

Screening for Abdominal Aortic Aneurysms: Time-Based Modeling for Public Policy 1013
 D. G. Fryback and P. S. Frame

Simulation Modeling of Lymphocyte Proliferation and Lymphoma Development in Immune Compromised Patients 1021
 L. B. Ellwein and D. T. Purtilo

Asthma Dynamics and Medical Amelioration 1028
 M. Katzper

Health Policy and Clinical Practice II

Markov Process-Based Monte Carlo Simulation: A Tool for Modeling Complex Disease and its Application to the Timing of Liver Transplantation 1034
 M. S. Roberts

A Monte Carlo Based Simulation Network Model for a Chronic Progressive Disease: The Case of Diabetic Retinopathy	1041
J. K. Canner, Y.-P. Chiang, and J. C. Javitt	
Simulating Medical Decision Trees with Random Variable Parameters	1050
R. S. Dittus and R. W. Klein	
<i>Health Services Delivery</i>	
An Emergency Department Simulation Model Used to Evaluate Alternative Nurse Staffing and Patient Population Scenarios	1057
M. A. Draeger	
The Use of Simulation to Evaluate Automated Equipment for a Clinical Processing Laboratory	1065
G. C. Dankbar, J. L. Shellum and K. E. Bennet	
Simulation of a Hospital's Surgical Suite and Critical Care Area	1071
J. C. Lowery	
<i>Simulation for Military Decision Support</i>	
Improving Decision Support for Air Force Resource Allocation	1079
G. S. Parnell and D. P. Barker	
Analysis of Material Handling Equipment for Maritime Prepositioning Ships (MPS) Instream Offload	1087
J. D. Sumner and K. Kang	
Comparison of Models: Ex Post Facto Validation/Acceptance?	1095
D. A. Diener, H. R. Hicks, and L. L. Long	
<i>Panel Discussion</i>	
Operational Art in Military Simulation (Panel)	1104
P. F. Auclair (Chair), G. A. Kent, B. C. Hosmer, W. L. Goodson, and C. J. Thomas	
<i>Modeling, Simulation, and Wargaming</i>	
Field Expedient Gaming: Effective Wargaming When the Shooting Starts	1112
J. F. Dunnigan	
Force Allocation through Constrained Optimization of Stochastic Response Surfaces	1121
R. G. Harvey, K. W. Bauer, and J. R. Litko	
An Overview of Airland Combat Modeling and Simulation	1130
M. W. Garrambone	
<i>Issues in Airlift Simulation</i>	
Impact of Theater Airlifter Characteristics on Future Theater Airlift System Productivity	1139
P. Pappas, P. F. Auclair, and S. J. Wourms	
C-141 Depot Maintenance: Using Simulation to Define Resource Requirements	1145
R. G. Harvey, D. V. McElveen, P. H. Miyares, and T. F. Schuppe	
Simulating the Air Mobility Command Channel Cargo System	1153
W. B. Carter and J. R. Litko	

Natural Resource Models

- Simulating Processes in Nonpoint Source Pollution 1159
W. G. Knisel, R. A. Leonard, and F. M. Davis
- Simulating Weed Scouting and Weed Control Decision Making to Evaluate Scouting Plans 1166
L. J. Wiles, G. G. Wilkerson, and H. J. Gold
- Use of Simulation Method for Surface Water Quality Data 1172
T. J. Chang and R. Y. Odeh

Public Service System Models

- Effects of Time-Variied Arrival Rates: An Investigation in Emergency Ambulance Service Systems . . . 1180
Z. Zhu, M. A. McKnew, and J. Lee
- A Simulation Model for the Flow of Civil Lawsuits 1187
M. Yang, M. Yuan, and A. K. Gunal
- Service System Modeling of Field Offices within a Government Agency 1195
J. A. Swedish

General Applications: Service Systems Models*General Transportation Applications I*

- Modeling Concepts for Intelligent Vehicle Highway Systems (IVHS) Applications 1201
V. J. K. Hsin and P. T. R. Wang
- A Simulation Study of Traffic Control Procedures at Highway Work Zones 1210
N. Afshar and F. Azadivar
- Taxi Management and Route Control: A Systems Study and Simulation Experiment 1217
W. A. Bailey and T. D. Clark

Computer System Performance Models

- Representation of User Transaction Processing Behavior with a State Transition Matrix 1223
W. S. Keezer, A. P. Fenic, and B. L. Nelson
- Simulation of Database Transaction Management Protocols: Hybrids and Variants of Time Warp . . . 1232
J. A. Miller
- Using Simulation to Evaluate Analytic Models of Memory Queueing 1242
C. E. Knadler and R. M. May

Simulation Applications in the Chemical Process Industries

- Process Simulation: Successes and Failures 1249
R. C. Morris
- A Combined Simulation/Optimization Approach to Process Plant Design 1256
J. F. Faccenda and R. F. Tenga
- A Simulation-Based Decision Support System for a Specialty Chemicals Production Plant 1262
G. S. Bernstein, E. C. Carlson, R. M. Felder, and R. E. Bokeny

<i>Simulation Applications in Construction Engineering and Management</i>	
State of the Art in Construction Simulation	1271
S. M. AbouRizk, D. W. Halpin, and J. D. Lutz	
Facilitating Simulation Model Development for Construction Engineers	1278
A. Touran	
Graphical Object-Oriented Discrete-Event Simulation System	1285
L. Y. Liu and P. G. Ioannou	
 <i>General Transportation Applications II</i>	
TPASS – Dynamic, Discrete-Event Simulation and Animation of a Toll Plaza	1292
R. T. Redding and A. J. Junga	
A Flexible Port Traffic Planning Model	1296
R. R. Gibson, B. C. Carpenter, and S. P. Seeburger	
A General Rapid Transit Simulation Model with Both Automatic and Manual Train Control	1307
O. M. Atala, J. C. Brill, and J. S. Carson	
 <i>Air Transportation Applications</i>	
Modeling Human Behavior in Aircraft Evacuations	1312
J. E. Schroeder, M. Grant, and M. L. Tuttle	
Analysis of Airport/Airline Operations Using Simulation	1320
S. T. Gantt	
Simulation of a Combination Carrier Air Cargo Hub	1325
P. DeLorme, J. Procter, S. Swaminathan, and T. Tillinghast	
 <i>Applications of Performance Improvement or Optimization Methodology</i>	
Simulation Modeling of a Trunked Radio Network	1332
J. S. Dhingra, R. C. Mehta, G. L. Blankenship, and A. Sharon	
Customer Service Evaluation in the Telephone Service Provisioning Process	1341
S. Ozeki and N. Ikeuchi	
Optimization of a Corn-Processing Simulation Model	1349
D. Humphrey and J. Chu	
 <i>Communications Systems</i>	
Hierarchical Rapid Modeling of Picture Archiving and Communications Systems Using LANNET II.5 and Network II.5	1356
E. Wirsz, F. W. Prior, G. A. Meredith, and K. R. Anderson	
A Parallel Simulator for Performance Modelling of Broadband Telecommunication Networks	1365
R. W. Earnshaw and A. Hind	
Approach to Nation-Wide Network Simulation Making Virtual Reality for Telecommunication Network Management	1374
H. Hasegawa and A. Inoue	

Author Index

1380

Author Directory

1385