Contents

Preface *page* xi
Frequently Used Notation xiii

PART ONE. TWO-PHASE FLOW

1 Thermodynamic and Single-Phase Flow Fundamentals 3
1.1 States of Matter and Phase Diagrams for Pure Substances 3
1.1.1 Equilibrium States 3
1.1.2 Metastable States 5
1.2 Transport Equations and Closure Relations 7
1.3 Single-Phase Multicomponent Mixtures 10
1.4 Phase Diagrams for Binary Systems 15
1.5 Thermodynamic Properties of Vapor-Noncondensable Gas Mixtures 17
1.6 Transport Properties 21
1.6.1 Mixture Rules 21
1.6.2 Gaskinetic Theory 21
1.6.3 Diffusion in Liquids 25
1.7 Turbulent Boundary Layer Velocity and Temperature Profiles 26
1.8 Convective Heat and Mass Transfer 30

2 Gas–Liquid Interfacial Phenomena 38
2.1 Surface Tension and Contact Angle 38
2.1.1 Surface Tension 38
2.1.2 Contact Angle 41
2.1.3 Dynamic Contact Angle and Contact Angle Hysteresis 42
2.1.4 Surface Tension Nonuniformity 43
2.2 Effect of Surface-Active Impurities on Surface Tension 44
2.3 Thermocapillary Effect 46
2.4 Disjoining Pressure in Thin Films 49
2.5 Liquid–Vapor Interphase at Equilibrium 50
2.6 Attributes of Interfacial Mass Transfer 52
2.6.1 Evaporation and Condensation 52
2.6.2 Sparingly Soluble Gases 57
2.7 Semi-Empirical Treatment of Interfacial Transfer Processes 59
2.8 Interfacial Waves and the Linear Stability Analysis Method 64
2.9 Two-Dimensional Surface Waves on the Surface of an Inviscid and Quiescent Liquid 66
2.10 Rayleigh–Taylor and Kelvin–Helmholtz Instabilities 68

2.11 Rayleigh–Taylor Instability for a Viscous Liquid 74
2.12 Waves at the Surface of Small Bubbles and Droplets 76
2.13 Growth of a Vapor Bubble in Superheated Liquid 80

3 Two-Phase Mixtures, Fluid Dispersions, and Liquid Films 89
3.1 Introductory Remarks about Two-Phase Mixtures 89
3.2 Time, Volume, and Composite Averaging 90
3.2.1 Phase Volume Fractions 90
3.2.2 Averaged Properties 92
3.3 Flow-Area Averaging 93
3.4 Some Important Definitions for Two-Phase Mixture Flows 94
3.4.1 General Definitions 94
3.4.2 Definitions for Flow Area-Averaged one-Dimensional Flow 95
3.4.3 Homogeneous-Equilibrium Flow 97
3.5 Convention for the Remainder of This Book 97
3.6 Particles of One Phase Dispersed in a Turbulent Flow Field of Another Phase 98
3.6.1 Turbulent Eddies and Their Interaction with Suspended Fluid Particles 98
3.6.2 The Population Balance Equation 103
3.6.3 Coalescence 105
3.6.4 Breakup 106
3.7 Conventional, Mini-, and Microchannels 107
3.7.1 Basic Phenomena and Size Classification for Single-Phase Flow 107
3.7.2 Size Classification for Two-Phase Flow 111
3.8 Laminar Falling Liquid Films 112
3.9 Turbulent Falling Liquid Films 114
3.10 Heat Transfer Correlations for Falling Liquid Films 115
3.11 Mechanistic Modeling of Liquid Films 117

4 Two-Phase Flow Regimes – I 121
4.1 Introductory Remarks 121
4.2 Two-Phase Flow Regimes in Adiabatic Pipe Flow 122
4.2.1 Vertical, Cocurrent, Upward Flow 122
4.2.2 Cocurrent Horizontal Flow 126
4.3 Flow Regime Maps for Pipe Flow 129
4.4 Two-Phase Flow Regimes in Vertical Rod Bundles 130
4.5 Comments on Empirical Flow Regime Maps 134

5 Two-Phase Flow Modeling 137
5.1 General Remarks 137
5.2 Local Instantaneous Equations and Interphase Balance Relations 138
5.3 Two-Phase Flow Models 141
5.4 Flow-Area Averaging 142
5.5 One-Dimensional Homogeneous-Equilibrium Model: Single-Component Fluid 144
5.6 One-Dimensional Homogeneous-Equilibrium Model: Two-Component Mixture 148
5.7 One-Dimensional Separated Flow Model: Single-Component Fluid 149
5.8 One-Dimensional Separated-Flow Model: Two-Component Fluid 158

5.9 Multidimensional Two-Fluid Model 160
5.10 Numerical Solution of Steady, One-Dimensional Conservation Equations 163
5.10.1 Casting the One-Dimensional ODE Model Equations in a Standard Form 163
5.10.2 Numerical Solution of the ODEs 169

6 The Drift Flux Model and Void–Quality Relations 173
6.1 The Concept of Drift Flux 173
6.2 Two-Phase Flow Model Equations Based on the DFM 176
6.3 DFM Parameters for Pipe Flow 177
6.4 DFM Parameters for Rod Bundles 178
6.5 DFM in Minichannels 179
6.6 Void–Quality Correlations 180

7 Two-Phase Flow Regimes – II 186
7.1 Introductory Remarks 186
7.2 Upward, Cocurrent Flow in Vertical Tubes 186
7.2.1 Flow Regime Transition Models of Taitel et al. 186
7.2.2 Flow Regime Transition Models of Mishima and Ishii 189
7.3 Cocurrent Flow in a Near-Horizontal Tube 193
7.4 Two-Phase Flow in an Inclined Tube 197
7.5 Dynamic Flow Regime Models and Interfacial Surface Area Transport Equations 199
7.5.1 The Interfacial Area Transport Equation 199
7.5.2 Simplification of the Interfacial Area Transport Equation 201

8 Pressure Drop in Two-Phase Flow 207
8.1 Introduction 207
8.2 Two-Phase Frictional Pressure Drop in Homogeneous Flow and the Concept of a Two-Phase Multiplier 208
8.3 Empirical Two-Phase Frictional Pressure Drop Methods 210
8.4 General Remarks about Local Pressure Drops 214
8.5 Single–Phase Flow Pressure Drops Caused by Flow Disturbances 215
8.5.1 Single-Phase Flow Pressure Drop across a Sudden Expansion 217
8.5.2 Single-Phase Flow Pressure Drop across a Sudden Contraction 219
8.5.3 Pressure Change Caused by Other Flow Disturbances 219
8.6 Two-Phase Flow Local Pressure Drops 220

9 Countercurrent Flow Limitation 228
9.1 General Description 228
9.2 Flooding Correlations for Vertical Flow Passages 233
9.3 Flooding in Horizontal, Perforated Plates and Porous Media 236
9.4 Flooding in Vertical Annular or Rectangular Passages 237
9.5 Flooding Correlations for Horizontal and Inclined Flow Passages 240
9.6 Effect of Phase Change on CCFL 240
9.7 Modeling of CCFL Based on the Separated-Flow Momentum Equations 241

10 Two-Phase Flow in Small Flow Passages 245
10.1 Two-Phase Flow Regimes in Minichannels 245
10.2 Void Fraction in Minichannels 252

10.3 Two-Phase Flow Regimes and Void Fraction in Microchannels 254
10.4 Two-Phase Flow and Void Fraction in Thin Rectangular Channels and Annuli 257
10.4.1 Flow Regimes in Vertical and Inclined Channels 258
10.4.2 Flow Regimes in Rectangular Channels and Annuli 259
10.5 Two-Phase Pressure Drop 261
10.6 Semitheoretical Models for Pressure Drop in the Intermittent Flow Regime 268
10.7 Ideal, Laminar Annular Flow 271
10.8 The Bubble Train (Taylor Flow) Regime 272
10.8.1 General Remarks 272
10.8.2 Some Useful Correlations 275
10.9 Pressure Drop Caused by Flow-Area Changes 279

PART TWO. BOILING AND CONDENSATION

11 Pool Boiling 287
11.1 The Pool Boiling Curve 287
11.2 Heterogeneous Bubble Nucleation and Ebullition 291
11.2.1 Heterogeneous Bubble Nucleation and Active Nucleation Sites 291
11.2.2 Bubble Ebullition 296
11.2.3 Heat Transfer Mechanisms in Nucleate Boiling 299
11.3 Nucleate Boiling Correlations 300
11.4 The Hydrodynamic Theory of Boiling and Critical Heat Flux 306
11.5 Film Boiling 309
11.5.1 Film Boiling on a Horizontal, Flat Surface 309
11.5.2 Film Boiling on a Vertical, Flat Surface 312
11.5.3 Film Boiling on Horizontal Tubes 315
11.5.4 The Effect of Thermal Radiation in Film Boiling 315
11.6 Minimum Film Boiling 316
11.7 Transition Boiling 318

12 Flow Boiling 321
12.1 Forced-Flow Boiling Regimes 321
12.2 Flow Boiling Curves 328
12.3 Flow Patterns and Temperature Variation in Subcooled Boiling 329
12.4 Onset of Nucleate Boiling 331
12.5 Empirical Correlations for the Onset of Significant Void 336
12.6 Mechanistic Models for Hydrodynamically Controlled Onset of Significant Void 337
12.7 Transition from Partial Boiling to Fully Developed Subcooled Boiling 340
12.8 Hydrodynamics of Subcooled Flow Boiling 341
12.9 Pressure Drop in Subcooled Flow Boiling 346
12.10 Partial Flow Boiling 347
12.11 Fully Developed Subcooled Flow Boiling Heat Transfer Correlations 347
12.12 Characteristics of Saturated Flow Boiling 349
12.13 Saturated Flow Boiling Heat Transfer Correlations 350
12.14 Flow-Regime-Dependent Correlations for Saturated Boiling in Horizontal Channels 358
12.15 Two-Phase Flow Instability 362

12.15.1 Static Instabilities 362
12.15.2 Dynamic Instabilities 365

13 Critical Heat Flux and Post-CHF Heat Transfer in Flow Boiling 371
13.1 Critical Heat Flux Mechanisms 371
13.2 Experiments and Parametric Trends 374
13.3 Correlations for Upward Flow in Vertical Channels 378
13.4 Correlations for Subcooled Upward Flow of Water in Vertical Channels 387
13.5 Mechanistic Models for DNB 389
13.6 Mechanistic Models for Dryout 392
13.7 CHF in Inclined and Horizontal Channels 394
13.8 Post-Critical Heat Flux Heat Transfer 399

14 Flow Boiling and CHF in Small Passages 405
14.1 Minichannel- and Microchannel-Based Cooling Systems 405
14.2 Boiling Two-Phase Flow Patterns and Flow Instability 407
14.2.1 Flow Regimes in Minichannels with Hard Inlet Conditions 410
14.2.2 Flow Regimes in Arrays of Parallel Channels 411
14.3 Onset of Nucleate Boiling and Onset of Significant Void 414
14.3.1 ONB and OSV in Channels with Hard Inlet Conditions 414
14.3.2 Boiling Initiation and Evolution in Arrays of Parallel Mini- and Microchannels 417
14.4 Boiling Heat Transfer 419
14.4.1 Background and Experimental Data 419
14.4.2 Boiling Heat Transfer Mechanisms 420
14.4.3 Flow Boiling Correlations 423
14.5 Critical Heat Flux in Small Channels 427
14.5.1 General Remarks and Parametric Trends in the Available Data 427
14.5.2 Models and Correlations 430

15 Fundamentals of Condensation 436
15.1 Basic Processes in Condensation 436
15.2 Thermal Resistances in Condensation 439
15.3 Laminar Condensation on Isothermal, Vertical, and Inclined Flat Surfaces 441
15.4 Empirical Correlations for Wavy-Laminar and Turbulent Film Condensation on Vertical Flat Surfaces 447
15.5 Interfacial Shear 449
15.6 Laminar Film Condensation on Horizontal Tubes 450
15.7 Condensation in the Presence of a Noncondensable 454
15.8 Fog Formation 457

16 Internal-Flow Condensation and Condensation on Liquid Jets and Droplets 462
16.1 Introduction 462
16.2 Two-Phase Flow Regimes 463
16.3 Condensation Heat Transfer Correlations for a Pure Saturated Vapor 467
16.3.1 Correlations for Vertical, Downward Flow 467
16.3.2 Correlations for Horizontal Flow 469
16.3.3 Semi-Analytical Models for Horizontal Flow 472

16.4 Effect of Noncondensables on Condensation Heat Transfer 477
16.5 Direct-Contact Condensation 478
16.6 Mechanistic Models for Condensing Annular Flow 483
16.7 Flow Condensation in Small Channels 488
16.8 Condensation Flow Regimes and Pressure Drop in Small Channels 491
16.8.1 Flow Regimes in Minichannels 491
16.8.2 Flow Regimes in Microchannels 492
16.8.3 Pressure Drop in Condensing Two-Phase Flows 493
16.9 Flow Condensation Heat Transfer in Small Channels 493

17 Choking in Two-Phase Flow 499
17.1 Physics of Choking 499
17.2 Velocity of Sound in Single-Phase Fluids 499
17.3 Critical Discharge Rate in Single-Phase Flow 501
17.4 Choking in Homogeneous Two-Phase Flow 502
17.5 Choking in Two-Phase Flow with Interphase Slip 504
17.6 Critical Two-Phase Flow Models 505
17.6.1 The Homogeneous-Equilibrium Isentropic Model 505
17.6.2 Critical Flow Model of Moody 507
17.6.3 Critical Flow Model of Henry and Fauski 509
17.7 RETRAN Curve Fits for Critical Discharge of Water and Steam 512
17.8 Critical Flow Models of Leung and Grolmes 514
17.9 Choked Two-Phase Flow in Small Passages 519
17.10 Nonequilibrium Mechanistic Modeling of Choked Two-Phase Flow 523

APPENDIX A: Thermodynamic Properties of Saturated Water and Steam 529

APPENDIX B: Transport Properties of Saturated Water and Steam 531

APPENDIX C: Thermodynamic Properties of Saturated Liquid and Vapor for Selected Refrigerants 533

APPENDIX D: Properties of Selected Ideal Gases at 1 Atmosphere 543

APPENDIX E: Binary Diffusion Coefficients of Selected Gases in Air at 1 Atmosphere 549

APPENDIX F: Henry's Constant of Dilute Aqueous Solutions of Selected Substances at Moderate Pressures 551

APPENDIX G: Diffusion Coefficients of Selected Substances in Water at Infinite Dilution at 25°C 553

APPENDIX H: Lennard–Jones Potential Model Constants for Selected Molecules 555

APPENDIX I: Collision Integrates for the Lennard–Jones Potential Model 557

APPENDIX J: Physical Constants 559

APPENDIX K: Unit Conversions 561

References 563
Index 601