

Table of Contents

1	Introduction	1
1.1	Motivation.....	1
1.2	Research Contribution.....	2
1.3	Research Approach.....	3
2	Nickel-based Alloys.....	7
2.1	Introduction to the Materials.....	7
2.1.1	Overview of Alloy 718	7
2.1.2	Overview of Alloy 945X	7
2.2	Alloying Elements.....	8
2.2.1	Phases and Properties	9
2.3	Solidification and Microstructure	13
2.3.1	Microstructure of Alloy 718.....	13
2.3.2	Microstructure of Alloy 945X	15
2.4	Additive Manufacturing	16
2.4.1	General AM Background	17
2.4.2	SLM Process Chain	17
2.5	AM Applications in the O&G Industry	19
2.6	Properties of SLM Nickel-based Alloys.....	20
2.6.1	Parallel to the Build Direction	20
2.6.2	Perpendicular to the Build Direction.....	21
2.7	General Observations.....	22
3	Powder and Parameter Study	23
3.1	Background	23
3.1.1	Properties of SLM Powder	23
3.1.2	Overview of DOE Methodology	29
3.2	Experimental Methods.....	34
3.2.1	Powder Production and Characterization	34
3.2.2	Setup and Analysis of DOE.....	36
3.3	Results and Discussion	40
3.3.1	Powder Properties	40
3.3.2	Parameter Development.....	43

4	Heat Treatment Development	51
4.1	Background	51
4.1.1	Alloy 718.....	51
4.1.2	Alloy 945X.....	55
4.2	Experimental Methods.....	56
4.2.1	Powder.....	56
4.2.2	Processing Parameters	57
4.2.3	Heat Treatment	57
4.2.4	Microstructural Characterization.....	58
4.2.5	Mechanical Testing	59
4.3	Results and Discussion	60
4.3.1	API 718.....	60
4.3.2	Alloy 945X.....	72
5	Corrosion Evaluation	86
5.1	Background of Corrosion	86
5.1.1	General Corrosion	86
5.1.2	Stress Corrosion Cracking	88
5.1.3	Stress Corrosion Cracking in Nickel-based Alloys.....	92
5.1.4	Corrosion in Additive Manufacturing.....	95
5.2	Experimental Methods.....	98
5.3	Results	101
5.4	Discussion.....	102
6	Conclusion.....	114
7	References	118
8	Curriculum Vitae	135