Contents

	Foreword	vii
	Introduction	ix
1	**Maintenance policies**	**1**
1.1	Preventive maintenance	2
1.2	Tools to aid maintenance	8
2	**Organization of maintenance operations**	**28**
2.1.	'ABC' analysis	28
2.2	Investigation of failures	31
2.3	Investigation of causes of failures: statistical techniques	33
2.4	Improvement of reliability by introducing redundancy	43
2.5	Markov chains, availability	48
2.6	Maintenance ratios	54
2.7	The 'total productive maintenance' (TPM) concept	61
3	**Behaviour of physical equipment in service**	**63**
3.1	Lifetime of physical equipment	63
3.2	Functions expressing failure rates and reliability	66
3.3	Reliability models	69
3.4	Tests of goodness of fit	89
3.5	Data banks for reliability and maintenance	94
3.6	Planning the preventive maintenance schedule	106
4	**Management of maintenance operations**	**122**
4.1	Management of replacements	122
4.2	Optimum replacement of equipment	133
4.3	Compute based maintenance (CBM)	143
5	**Mathematics for maintenance: basic concepts and tools**	**149**
5.1	Probability theory	149
5.2	Probability laws	151
5.3	The Laplace transform	165

6 Applications: case studies 168
6.1 Case 1: Maintenance of a robot paint sprayer 168
6.2 Case 2: A food-products plant 172

Exercises 176

Annexe 191

Maintenance software suppliers 219

Index 223