

# Contents

## PART I. FUNDAMENTALS OF HETEROGENEOUS FLOW SYSTEMS

### Chapter 1

#### Multicomponent Equilibrium

*David T. Pratt*

1. Homogeneous Gas-Phase Equilibrium . . . . .	3
1.1. Gibbs Function Minimization . . . . .	4
1.2. Newton–Raphson Solution of the Extremum Equations . . . . .	6
2. Condensed Phases . . . . .	9
3. Thermochemical Properties . . . . .	10
4. Computational Techniques . . . . .	11
5. Recommended Approach . . . . .	13
6. Notation . . . . .	13
7. References . . . . .	14

### Chapter 2

#### Multicomponent Conservation Equations

*Clayton T. Crowe and L. Douglas Smoot*

1. Reynolds Transport Theorem . . . . .	15
2. Continuity Equation . . . . .	18
2.1. Gas-Phase Species Continuity . . . . .	19
2.2. Gas-Phase Continuity in a Gas–Particle Mixture . . . . .	21
2.3. Discrete-Phase Continuity . . . . .	22
2.4. Overall Continuity . . . . .	23
3. Momentum Equation . . . . .	23
3.1. Gas-Phase Momentum . . . . .	23
3.2. Gas-Phase Momentum in a Gas–Particle Mixture . . . . .	25
3.3. Discrete-Phase Momentum . . . . .	26
3.4. Overall Momentum Equation . . . . .	28
4. Energy Equation . . . . .	28
4.1. Gas-Phase Energy Equation . . . . .	28

4.2. Gas-Phase Energy Equation in a Gas-Particle Mixture . . . . .	31
4.3. Discrete-Phase Energy Equation . . . . .	33
4.4. Overall Energy Equation . . . . .	38
5. Summary of Governing Equations . . . . .	39
6. Macroscopic Form . . . . .	39
6.1. Continuity Equation . . . . .	40
6.2. Momentum Equation . . . . .	41
6.3. Energy Equation . . . . .	43
7. Transport Coefficients . . . . .	45
7.1. Technical Basis . . . . .	46
7.2. Transport Coefficient Equations . . . . .	47
8. Notation . . . . .	52
9. References . . . . .	54

## PART II. RATE PROCESSES

### Chapter 3

#### Turbulence

*David T. Pratt*

1. Characteristics of Turbulence . . . . .	57
2. Reynolds Equations and the Closure Problem . . . . .	58
3. Turbulence Models . . . . .	59
3.1. Mean Velocity Field Closure . . . . .	59
3.2. Mean Turbulent Energy Closure . . . . .	61
3.3. Mean Reynolds Stress Closure . . . . .	62
3.4. Turbulence Coefficients . . . . .	62
4. Recommended Approach . . . . .	63
5. Notation . . . . .	63
6. References . . . . .	64

### Chapter 4

#### Gas-Phase Chemical Kinetics

*David T. Pratt*

1. Homogeneous Rate Expressions . . . . .	65
2. Inhomogeneous Rate Expressions: The Contact Index . . . . .	66
3. Models of Turbulent Combustion . . . . .	69
3.1. Model 1. Locally Homogeneous, Finite-Rate Chemistry . . . . .	69
3.2. Model 2. Finite-Rate Micromixing with Equilibrium Chemistry . . . . .	70
3.3. Model 3. Coalescence/Dispersion or the "Monte Carlo" Model . . . . .	74
4. Recommended Approach . . . . .	75
5. Computational Techniques . . . . .	75
5.1. Solution of the Kinetic Correction Equations . . . . .	77
5.2. Initial Estimates . . . . .	78

6. Notation . . . . .	80
7. References . . . . .	81

Chapter 5

**Radiative Heat Transfer in a Pulverized-Coal Flame**

*Sneh Anjali Varma*

1. Historical Background . . . . .	83
2. Heat Transfer in an Industrial Furnace . . . . .	84
3. Basic Concepts of Radiation . . . . .	84
3.1. Radiation . . . . .	85
3.2. Intensity . . . . .	85
3.3. Emission Coefficient . . . . .	86
3.4. Absorption and Scattering Coefficient . . . . .	87
4. Optics of Particle Scattering . . . . .	89
4.1. Particle Size Parameter . . . . .	91
4.2. Shape . . . . .	92
4.3. Refractive Index . . . . .	92
4.4. Angular Scattering Cross Section . . . . .	93
4.5. Total Scattering Cross Section . . . . .	93
4.6. Efficiency Factor for Scattering . . . . .	93
4.7. Efficiency Factor for Absorption . . . . .	93
4.8. Scattering and Absorption Coefficients . . . . .	94
5. Equation of Radiative Transfer . . . . .	95
6. Simplification of the Problem . . . . .	95
7. Solution of the Radiative Transfer Equation . . . . .	96
7.1. Hottel's Zone Method . . . . .	97
7.2. Monte Carlo Method . . . . .	97
7.3. Diffusion Approximation Method . . . . .	98
7.4. Flux Method . . . . .	98
8. Optical and Radiative Properties of Radiating Components . . . . .	99
8.1. Optical Properties . . . . .	99
8.2. Equilibrium Temperature . . . . .	101
8.3. Mean Beam Length . . . . .	101
8.4. Boundary Conditions . . . . .	102
9. Notation . . . . .	103
10. References . . . . .	104

Chapter 6

**Gas-Particle Flow**

*Clayton T. Crowe*

1. Particle Diffusion . . . . .	107
2. Particle Drag . . . . .	110
2.1. Steady-State Aerodynamic Drag . . . . .	110
2.2. Buoyancy . . . . .	113
2.3. Virtual Mass Effect . . . . .	113
2.4. Basset Force . . . . .	114
2.5. Magnus Effect . . . . .	114

2.6. Saffman Lift Force . . . . .	115
3. Gas-Particle Heat Transfer . . . . .	115
3.1. Convective Heat Transfer . . . . .	116
3.2. Radiative Heat Transfer . . . . .	117
4. Gas-Particle Mass Transfer . . . . .	117
5. Notation . . . . .	118
6. References . . . . .	118

## PART III. COAL CHARACTERISTICS AND RATE PROCESSES

### Chapter 7

#### General Characteristics of Coal

*L. Douglas Smoot*

1. Formation and Variation . . . . .	123
2. Coal Classification . . . . .	124
3. Coal Physical and Chemical Properties . . . . .	125
4. References . . . . .	132

### Chapter 8

#### Fast Pyrolysis

*M. Duane Horton*

1. Introduction . . . . .	133
2. Experimental Results . . . . .	134
2.1. Experimental Methods . . . . .	134
2.2. Data . . . . .	135
3. Pyrolysis Models . . . . .	140
3.1. General Simplifications . . . . .	142
3.2. Kinetic Models . . . . .	142
4. Summary . . . . .	145
5. Notation . . . . .	145
6. References . . . . .	146

### Chapter 9

#### Heterogeneous Reactions of Char and Carbon

*F. Douglas Skinner and L. Douglas Smoot*

1. Introduction . . . . .	149
2. Char-Oxygen Reaction . . . . .	152
3. Char-Carbon Dioxide Reaction . . . . .	154
4. Char-Steam Reaction . . . . .	160
5. Char-Hydrogen Reaction . . . . .	164
6. Notation . . . . .	165
7. References . . . . .	165

## Chapter 10

**Volatiles Combustion***J. Rand Thurgood and L. Douglas Smoot*

1. Introduction . . . . .	169
2. Methane Oxidation . . . . .	170
3. Oxidation of Other Hydrocarbons . . . . .	176
4. Global Reactions . . . . .	178
5. Recommendations . . . . .	179
6. Notation . . . . .	180
7. References . . . . .	180

## Chapter 11

**Mechanisms and Kinetics of Pollutant Formation during Reaction of Pulverized Coal***Phillip C. Malte and Dee P. Rees*

1. Introduction . . . . .	183
2. Soot . . . . .	184
3. Nitrogenous Pollutants . . . . .	186
3.1. Fixation of Atmospheric Nitrogen . . . . .	186
3.2. Fuel-Nitrogen . . . . .	188
4. Pollutants from Inorganic Matter . . . . .	195
4.1. Mineralogy and Behavior of Coal Ash . . . . .	196
4.2. Flyash Formation Mechanisms . . . . .	198
4.3. Chlorine and the Alkali Metals . . . . .	201
5. Sulfurous Pollutants . . . . .	201
5.1. Structure and Release . . . . .	202
5.2. Gas-Phase Kinetics . . . . .	204
6. Pollution in Gasifiers . . . . .	207
6.1. Gasification of Fuel-Nitrogen . . . . .	207
6.2. Inorganics and Particulate Matter . . . . .	208
6.3. Gasification of Fuel-Sulfur . . . . .	209
6.4. Summary . . . . .	210
7. Notation . . . . .	210
8. References . . . . .	210

## Chapter 12

**Modeling Pulverized-Coal Reaction Processes***L. Douglas Smoot and Philip J. Smith*

1. General Approach . . . . .	217
2. Pulverized-Coal Model Equations . . . . .	222
2.1. Coal Reaction Rates . . . . .	222
2.2. Hydrocarbon Oxidation . . . . .	224
2.3. Moisture Vaporization . . . . .	224
2.4. Gas-Particle Rates . . . . .	225
2.5. Gas-Mixture Properties . . . . .	226
2.6. Coal Physical Properties and Parameters . . . . .	228

3. Notation . . . . .	230
4. References . . . . .	231

## PART IV. MATHEMATICAL MODELING OF COAL CONVERSION PROCESSES

### Chapter 13

#### Modeling One-Dimensional Systems

*L. Douglas Smoot and Philip J. Smith*

1. Propagating Pulverized Coal–Air Flames . . . . .	235
1.1. Background . . . . .	235
1.2. Model Assumptions and Equations . . . . .	237
1.3. Auxiliary Equations . . . . .	239
1.4. Solution Technique . . . . .	240
1.5. Predictions and Comparisons with Measurements . . . . .	242
1.6. Propagation Mechanism . . . . .	245
1.7. Turbulent Flames . . . . .	248
2. Pulverized-Coal Combustion and Gasification . . . . .	251
2.1. Introduction . . . . .	251
2.2. Model Basis . . . . .	252
2.3. Model Equations . . . . .	253
2.4. Solution Technique . . . . .	254
2.5. Predictions and Comparisons with Measurements . . . . .	254
2.6. Other Pulverized-Coal Combustion and Gasification Models . . . . .	258
3. Notation . . . . .	258
4. References . . . . .	260

### Chapter 14

#### Modeling Multidimensional Systems

*John J. Wormeck*

1. Generalized Pulverized-Coal Reactor Model . . . . .	263
1.1. Introduction . . . . .	263
1.2. Overall Organization . . . . .	266
1.3. Eulerian Equations (Gas-Phase) . . . . .	267
1.4. Lagrangian Equations (Solid-Phase) . . . . .	275
1.5. Solution Strategy . . . . .	288
1.6. Three-Dimensional Time-Dependent Analysis . . . . .	292
2. Notation . . . . .	293
3. References . . . . .	294

## PART V. APPENDIXES

Appendix A. Conversion Factors . . . . .	299
Appendix B. Physical Parameters for Prediction of Transport Coefficients . . . . .	301

Appendix C. Derivation of Proposed Four-Flux  
Radiation Model. . . . . 311

Appendix D. Derivation of Eulerian Finite-Difference Equations . . . . . 317

Index . . . . . 325