

Contents

1	Introduction	1
1.1	Motivation and problem statement	1
1.2	Objectives and work structure	5
	References	7
2	Factory systems and life cycle thinking in manufacturing	10
2.1	Life cycle thinking in manufacturing	10
2.1.1	Life cycle thinking and life cycle concepts	10
2.1.2	Life cycle engineering, life cycle management and life cycle planning	12
2.2	Factory systems and the environmental impact of manufacturing	15
2.2.1	Systems theory	15
2.2.2	Factory systems and factory elements	16
2.2.3	Production management and factory planning	21
2.2.4	The factory life cycle	23
2.2.5	Environmental impact of factory systems	25
2.3	Preliminary findings	27
	References	29
3	State of research	36
3.1	Delimitation of adjacent fields of research and selection of relevant research approaches	36
3.2	Definition of evaluation criteria	39
3.3	Review of relevant research approaches	41
3.3.1	Cluster “factory life cycle”	41
3.3.2	Cluster “factory modeling”	44
3.3.3	Cluster “factory planning”	46
3.3.4	Cluster “evaluation”	48
3.3.5	Cluster “life cycle management”	52
3.4	Discussion of the review and derivation of research demand	54
	References	57
4	Concept for life cycle planning of factory systems	62
4.1	Common understanding of the factory life cycle	62
4.2	Derivation of users, objectives and requirements	64

4.2.1	Action areas and decision situations of a life cycle planning concept for factory systems	64
4.2.2	Synthesis of users and their needs	68
4.2.3	Concretization of objectives and analysis of requirements	70
4.3	Concept overview	71
4.4	Modeling & simulation	74
4.4.1	Factory system decomposition	75
4.4.1.1	Factory system perspective	75
4.4.1.2	Life cycle perspective	77
4.4.2	Generic modeling of the factory life cycle behavior	80
4.4.2.1	Parametric modeling of the life cycle behavior mechanism – degraded	85
4.4.2.2	Parametric modeling of the life cycle behavior mechanism – inferior	86
4.4.2.3	Parametric modeling of the life cycle behavior mechanism – unsuitable	88
4.4.2.4	Parametric modeling of the life cycle behavior mechanism – unwanted	90
4.4.2.5	Parametric modeling of the ideal-typical life cycle environmental performance of factory elements	91
4.4.3	Life cycle oriented process chain modeling	94
4.5	Visualization & evaluation	95
4.5.1	Analysis of life cycle related interdependencies	96
4.5.2	Layer model of life cycle environmental impacts	97
4.5.3	Break-even analysis	101
	References	102
5	Prototypical concept implementation	105
5.1	Overview of the prototypical implementation	105
5.2	Implementation of visualizations	106
5.3	Implementation of the factory life cycle dashboard	108
	References	110
6	Exemplary applications	112
6.1	Life cycle planning of a battery cell factory	112
6.2	Life cycle planning of a crankshaft production line	121
	References	125
7	Summary, critical review and outlook	127
7.1	Summary	127
7.2	Critical review	128
7.3	Outlook	130
	References	132