ACKNOWLEDGMENTS.	•	•		·	·	e.	•	•	•	•	•	•		•	•	·	·	•	·	•	•	•	٠	•	vi
PREFACE	·	•	•	•	·	·	•	•	•			•	•	·	•	•	•	·	•		•	·	·	٠	vii

## Chapter 1

THE	E NATURE OF EQUIPME	N	T	M	11	T	El	NA	N		El	PR	0	BI	E	M	S	•	•		÷	•		1
1.1.	Introduction		•	•												•	•	•		•		•	•	1
1.2.	Setting of the Problem		•			•		•								•	•	•	÷	•	•		•	2
1.3.	Deterministic Maintenance	P	oli	cie	s .	•	·	•	•	•	•	•	•	•	•	·	•	•		•	·	·	•	5

## Chapter 2

MAINTENANCE POLICIES FOR STOCHASTICALLY FALLI	٩G	EC	ุวบ	IP	M	ENT	13
2.1. Introduction							13
2.1.1. Preliminary Concepts							13
2.1.2. Alternative Criteria							15
2.1.3. Renewal							17
2.1.4. Alternative Maintenance Actions and Models							19
2.2. Preventive Maintenance Policies							22
2.2.1. Single Component Equipment							22
2.2.2. Equipment with Several Parts							23
2.2.3. Operating Characteristics	•						25
2.3. Preparedness Maintenance Policies							32
2.3.1. Single Component Equipment							32
2.3.2. Equipment with Several Parts				÷			35
2.3.3. Models with Several States and Several Actions							38
2.3.4. Operating Characteristics							39
2.4. Maintenance Policies for Uncertain Failure Distributions							45
2.4.1. Introduction			۰.				45
2.4.2. Minimax Policies							45
2.4.3. Bounds on Costs							46
2.4.4. Adaptive Policies							48
2.5. An Approach to the Theory of Maintenance					÷		49

Chapter	3
---------	---

THE	E OPTIMALITY OF MONOTONE MAINTENANCE POLICIES	•	٠	·	·	·	51
3.1.	Introduction						51
3.2.	Simple Replacement in a Markovian Environment	•					53
3.3.	Preventive Maintenance in a Markovian Environment				•		57
3.4.	Inspection in a Random Environment		٠	•	•	•	60
3.5.	Preparedness: Replacement and Inspection of a Single Part in the l	Pro	ese	nc	e (	of-	
	Several Monitored Parts	•			•		64
	3.5.1. Continuous Time Formulation			•	•		68
	3.5.2. Inspection			•	•	•	68
3.6.	Preventive Maintenance: Replacement of a Single Part in the I	re	se	nce	e o	of	
	Several Parts with Constant Failure Rates	•	•	•	•	•	68

## Chapter 4

OPT	IMAL POLICIES FOR THE PREVENTIVE MAINTENANCE MODEL 70
4.1.	Introduction
4.2.	Structure of the Optimal Policies
4.3.	Periodic Preventive Maintenance Policy
4.4.	Operating Characteristics for Periodic Preventive Maintenance
4.5.	Adaptive Preventive Maintenance Policies
	4.5.1. Introduction
	4.5.2. Fully Adaptive Policy
	4.5.3. Adaptation of Parameter Estimates
4.6.	Opportunistic Preventive Maintenance Policy
4.7.	Operating Characteristics for the Opportunistic Preventive Maintenance Model 84

## Chapter 5

OPTIMAL POLICIES FOR THE PREPAREDNESS MAINTENANCE MODEL	8
5.1. Introduction	38
5.2. Structure of the Optimal Policies	0
5.3. Periodic Inspection and Replacement Policies	)1
5.3.1. Periodic Replacement	)1
5.3.2. Periodic Inspection for Exponentially Failing Equipment.	)4
5.3.3. Operating Characteristics	)8
5.3.4. The Choice Between Inspection and Replacement Without Prior Inspec-	
tion in the Exponential Case	)9
5.4. Adaptive Inspection and Replacement Policies	0

## Chapter 6

OPPORTUNISTIC POLICIES FOR THE PREPAREDNESS MAINTENANCE
MODEL
6.1. Introduction
6.2. Structure of the Optimal Policies
6.3. Opportunistic Replacement Policies
6.4. Opportunistic Inspection Policies
6.5. Opportunistic Inspection and Replacement Policies
6.6. Operating Characteristics for Opportunistic Replacement Policies
6.7. Operating Characteristics for Opportunistic Inspection Policies
6.8. Operating Characteristics for Opportunistic Inspection and Replacement
Policies

## Chapter 7

APPLICATIONS OF THE PREVENTIVE MAINTENANCE MODEL 13	2
7.1. Introduction	2
7.2. Failure Distributions	4
7.3. Relative Cost of Failure During Operation	6
7.4. Determining the Optimal Policy	8
7.5. The Value of Preventive Maintenance	6
7.6. Opportunistic Preventive Maintenance	2
7.7. Appendix A: Estimation Procedures	7
7.8. Appendix B: Determining the Optimal Policies for Normal, Log-Normal and	
Gamma Distributions	3
7.8.1. Normal Distribution	3
7.8.2. Log-Normal Distribution	5
7.8.3. Gamma Distribution	8

## Chapter 8

PPLICATIONS OF OPPORTUNISTIC POLICIES FOR THE PREPAREDNESS	
IAINTENANCE MODEL 1	80
1. Introduction	80
2. Description of a Typical Ballistic Missile System	81
3. Proposed Maintenance Policies for Missiles	83
4. Comparisons of the Proposed Maintenance Policies	88
5. Operating Characteristics for the $(n_1, n_2, N)$ Opportunistic Policy 1	99
6. Conclusion	00

 $\mathbf{G}$ 

APPLICATIONS OF ADAPTIVE PC	DLICIES FOR THE	PREPAREDNESS	
MAINTENANCE MODEL			292
9.1. Introduction			202
9.2. The Bayes Procedure			204
9.3. Comparison of Bayes and Non-Baye	es Recycle Policies		207
BIBLIOGRAPHY			215
AUTHOR INDEX			220
SUBJECT INDEX			222

ХП