## **Content**

1	Introduction	1
2	History of Industrial Biotransformations - Dreams and Realities	3
2.1	From the "flower of vinegar" to the recombinant <i>E. coli</i> – The history of microbial biotransformations	3
2.2	From gastric juice to SweetzymeT – The history of enzymatic biotransformations	11
2.3	Advantages of biotransformations over classical chemistry	25
	References	27
3	<b>Enzyme Classification</b>	31
3.1	The Enzyme Nomenclature	31
3.2	The Enzyme Classes	33
	EC 1 Oxidoreductases	34
	EC 2 Transferases	39
	EC 3 Hydrolases	43
	EC 4 Lyases	48
	EC 5 Isomerases	51
	EC 6 Ligases	54
	References	56
4	<b>Basics of Bioreaction Engineering</b>	57
4.1	Definitions	58
4.2	Biosynthesis and immobilization of biocatalysts	64
4.3	Characteristics of the different enzyme classes	79
4.4	Kinetics	83
4.5	Basic reactor types and their mode of operation	86
	References	90
5	Processes	93
Ind	ex	
	Index of enzyme name	397
	Index of strain	400
	Index of company	403
	Index of starting material	406
	Index of product	414