Contents

I Introduction and Theory 1

1 Introduction 3

2 Transformation Toughening Materials 9
- 2.1 General . . . 9
- 2.2 Modern Zirconia-Based Ceramics . . . 10
- 2.3 Martensitic Transformation . . . 11
  - 2.3.1 Retention of the t-phase . . . 15
- 2.4 Fabrication and Microstructure of PSZ . . . 17
- 2.5 Microstructural Development . . . 18
  - 2.5.1 Ca-PSZ . . . 18
  - 2.5.2 Mg-PSZ . . . 21
  - 2.5.3 Y-PSZ . . . 27
- 2.6 Fabrication and Microstructure of TZP . . . 28
  - 2.6.1 Y-TZP . . . 29
  - 2.6.2 Ce-TZP . . . 30

3 Constitutive Modelling 35
- 3.1 Introduction . . . 35
- 3.2 Constitutive Model for Dilatant Transformation Behaviour 36
- 3.3 Constitutive Model for Shear and Dilatant Transformation Behaviour . . . 43
  - 3.3.1 Stress-Strain Relations during Transformation . . . 44
  - 3.3.2 Transformation Criterion and Transformed Fraction of Material . . . 47
  - 3.3.3 Comparison between the Two Constitutive Models 54
  - 3.3.4 Comparison with Experiment . . . 56

3.4 Constitutive Model for ZTC 58
3.4.1 Equivalent Inclusion Method for Inhomogeneity Problem 59
3.4.2 Transformation Yielding and Twinning of a Single Zirconia Particle 62
3.4.3 Overall Properties and Local Fields 69
3.4.4 Transformation Yielding and Twinning of TTC . . 73
3.4.5 Transformation Yielding under Uniaxial Loading . 76

4 Elastic Solutions for Isolated Transformable Spots 81
4.1 Centres of Transformation 81
4.1.1 Centre of Dilatation 84
4.1.2 Centre of Shear 85
4.1.3 Planar Transformation Strains 87
4.1.4 Complex Representation 89
4.2 Transformation Spots 93
4.2.1 Transformation Spots in an Infinite Plane 93
4.2.2 Transformation Spots in a Half-Plane 96
4.3 Homogeneous Dilatant Inclusions 97
4.3.1 Weight Functions for a Single Inclusion in an Infinite Plane 101
4.3.2 Weight Functions for a Subsurface Inclusion 102
4.3.3 Weight Functions for a Row of Inclusions 103
4.3.4 Weight Functions for a Stack of Inclusions 105
4.3.5 Weight Functions for a Row of Subsurface Inclusions 106

5 Interaction between Cracks and Isolated Transformable Particles 109
5.1 Interaction of a Spot with a Crack 109
5.1.1 Finite crack 109
5.1.2 Semi-Infinite Crack 114
5.2 Stress Intensity Factors 117
5.3 Mode-I Spot Distributions 118

6 Modelling of Cracks by Dislocations 129
6.1 Dislocation Formalism 129
6.1.1 Complex Representation of Dislocations 131
6.2 Representation of Cracks by Dislocations 132
6.2.1 Weight Functions for an Edge Dislocations in an Infinite Plane 136

6.2.2 Weight Functions for a Subsurface Dislocation . . 137
6.2.3 Weight Functions for a Row of Dislocations 140
6.2.4 Weight Functions for a Stack of Dislocations . . . 143
6.2.5 Weight Functions for a Row of Subsurface Dislocations 146

II Transformation Toughening 151

7 Steady-State Toughening due to Dilatation 153
7.1 Introduction 153
7.2 Toughness Increment for a Semi-Infinite Stationary Crack 155
7.3 Toughening due to Steady-State Crack Growth 157
7.3.1 Steady-State Crack Growth in Super-Critically Transforming Materials 160
7.3.2 Steady-State Crack Growth in Sub-Critically Transforming Materials 166
7.3.3 Influence of Shear on Super-Critical Steady-State Toughening 182

8 R–Curve Analysis 187
8.1 Semi-Infinite Cracks 187
8.1.1 Stationary and Growing Semi-Infinite Crack 191
8.2 Single Internal Cracks 196
8.2.1 Stationary and Growing Internal Crack 199
8.2.2 Relation Between Toughening and Strengthening . 205
8.2.3 Biaxially Loaded Internal Crack 208
8.3 Array of Internal Cracks 214
8.3.1 Mathematical Formulation 214
8.3.2 Onset of crack growth 217
8.3.3 Growing cracks 226
8.4 Surface Cracks 231
8.4.1 Model Description and Theory 232
8.4.2 Single Surface Cracks 236
8.5 Array of Surface Cracks 242
8.6 Steady-State Analysis of an Array of Semi-Infinite Cracks 247
8.6.1 Results and Discussion 253
8.7 Solution Strategies for Interacting Cracks and Inclusions . 261

9 Three-Dimensional Transformation Toughening 271
9.1 Introduction 271
9.2 Three-Dimensional Weight Functions 272
9.3 Dilatational Transformation Strains 285
9.4 Shear Transformation Strains 286
9.4.1 Simple Transformation Domains 289

10 Transformation Zones from Discrete Particles 303
10.1 Introduction 303
10.2 Semi-Infinite Stationary Crack 305
10.3 Semi-Infinite Quasi-Statically Growing Crack 324
10.4 Self-Propagating Transformation (Autocatalysis) 331
10.4.1 A Strip of Transformable Material 331
10.4.2 A Row of Transformable Particles 337

III Related Topics 341

11 Toughening in DZC 343
11.1 Introduction 343
11.2 Contribution of Phase Transformation to the Toughening of DZC 344
11.2.1 Experimental Evidence 345
11.2.2 Dilatational Contribution to the Toughening of ZTA 347
11.3 Contribution of Microcracking to the Toughening of DZC 351
11.3.1 Introduction 351
11.3.2 Reduction in Moduli and Release of Residual Stress 353
11.3.3 K^{tip}/K^{appl} for Arbitrarily Shaped Regions Containing a Dilute Distribution of Randomly Oriented Microcracks 358
11.3.4 K^{tip}/K^{appl} for two Nucleation Criteria for Stationary and Steadily-Growing Cracks 359
11.4 Contribution of Small Moduli Differences to the Toughening of TTC 367
11.4.1 Introduction 367
11.4.2 Mathematical Formulation 368
11.4.3 Calculation of Displacement Field 375
11.4.4 Evaluation of Some Integrals 378
11.4.5 Correction for Moduli Differences 384

11.4.6 Results and Discussion 389
11.5 Effective Transformation Strain in Binary Composites . . 390
11.5.1 Introduction 390
11.5.2 Effective Transformation Strains 391
11.5.3 General Bounds and Dilute Estimates 393

12 Toughening in DZC by Crack Trapping **395**
12.1 Introduction 395
12.2 Small-Scale Crack Bridging 396
12.3 Crack Trapping by Second-Phase Dispersion 402
12.3.1 Two-Dimensional Crack Trapping Model 402
12.3.2 Three-Dimensional Small-Scale Crack Trapping . . 408
12.4 Crack Trapping by Transformable Second-Phase Dispersion 412

13 Toughening in DZC by Crack Deflection **425**
13.1 Stress Intensity Factors at a Kinked Crack Tip 426
13.2 Interaction Between Crack Deflection and Phase Transformation Mechanisms 429
13.3 Crack Deflection in a Zone of Non-homogeneous Transformable Particles 434
13.3.1 Computational Procedure 437

14 Fatigue Crack Growth in Transformation Toughening Ceramics **443**
14.1 Introduction 443
14.2 Fatigue Crack Growth From Small Surface Cracks in Transformation Toughening Ceramics 444
14.2.1 Examples of Fatigue Crack Growth 446
14.3 Arrest of Fatigue Cracks in Transformation Toughened Ceramics 453
14.4 Improved Endurance Limit of Zirconia Ceramics by Overloading 459

15 Wear in ZTC **465**
15.1 Experimental Observations of Wear in Zirconia Ceramics 465
15.1.1 Partially Stabilized Zirconia, PSZ 465
15.1.2 Tetragonal Zirconia Polycrystal, TZP 468
15.1.3 Zirconia Toughened Alumina, ZTA 469
15.2 Subsurface and Surface Cracks under Contact Loading in Transformation Toughened Ceramics 470

15.3 Mathematical Formulation 472
15.4 Subsurface Crack under Contact Loading 478
15.5 Surface Crack under Contact Loading 485
15.6 Concluding Remarks 497

Bibliography **501**

Author Index **517**

Subject Index **521**