

Contents

Preface	xiii
Acknowledgments	xvii

Part 1 Logistics Systems Engineering

Chapter 1. Logistics Statistics	3
Overview	3
Exponential Notation	3
Factorials	6
Combinatorial Analysis	7
Logarithms	8
Principles of Probability	13
Bayes' Theorem	38
Chapter 2. Reliability	43
Overview	43
Principles of Reliability	44
System Life-Cycle Reliability	53
Chapter 3. Maintainability	55
Overview	55
Corrective Maintenance	57
Preventive Maintenance	62
Logistics Delay	64
Aggregate Maintainability Indicators	67
Chapter 4. Availability	71
Overview	71
Inherent Availability	72

Achieved Availability	81
Operational Availability	82
Chapter 5. Quality Assurance	85
Overview	85
Applicability of Statistically Based Quality Control	90
Inspection	90
Quality Control Procedures	93
Operating Characteristic (OC) Curves	98
Total Quality Management (TQM)	104
Binomial and Poisson Distribution Applied to Quality Control	105
Appendix: Use of Sampling Planning Tables	108
Chapter 6. Human Factors Engineering	125
General	125
Human-Machine Systems	128
Anthropometry	147
Human Work Space	149
HFE Environmental Considerations	154
Relative Capabilities: Humans vs. Machines	161
Chapter 7. Safety Engineering	163
General	163
Corporate Policies and Procedures	164
Design Safety	168
Hazards Analysis	170
Product Development and Production	176
Consumer Safety	178
Product Liability and Safety	182
Part 2 Acquisition and Production	
Chapter 8. Contracting	187
Overview	187
Terms of Reference	187
Role of Procurement within the Organization	188
Procurement Cycle	191
Structure of Contractual Instruments	192
Types of Contracts and Forms of Application	193
Special Purchase Agreements	200
Chapter 9. Critical-Path Analysis	207
General	207
PERT	210

Critical-Path Method	219
Relative Merits of PERT and CPM	222
 Chapter 10. Work Breakdown Structure	 223
General	223
Project Summary WBS	224
Contract WBS	226
Development of Cost Work Breakdown Structure	226
 Chapter 11. Learning Curve	 235
General	235
Types of Learning Curve Functions	235
Learning Curve from the Mathematical Perspective	237
Cumulative Effects of Learning Curve Factors	240
Comparison of Unit-Cost Learning Curve and Cumulative-Average-Unit-Cost Learning Curve Trends	243
 Chapter 12. Financial Analysis	 245
General	245
Time-Value Analysis	246
Effective Interest Analysis	253
Cost Gradient	253
 Chapter 13. Depreciation of Assets	 257
General	257
Depreciation Methods	258
Computation of Depreciation Schedules	258
Applicability of Depreciation to Life-Cycle Costing	262
 Chapter 14. Life-Cycle Cost Analysis	 263
General	263
Principles of Life-Cycle Cost Analysis	264
Categories of LCC Analysis	266
Elements of Life-Cycle Cost	267
Representative LCC Scenarios	272
 Chapter 15. Design Reviews	 291
General	291
Design Review Integrated with System Milestones	292
Technical Reviews and Audits	294
Flow of Design Reviews	310

Part 3 Logistics Systems Management and Operations

Chapter 16. Logistics Facilities	313
General	313
Purpose of Facility	313
Principle of Locational Gravitation	315
Effects of Economic Factors on Location	316
Sociopolitical Criteria	322
Chapter 17. Packaging, Handling, Storage, and Transportation	325
General	325
Packaging	326
Materials Handling	330
Warehousing and Storage	335
Transportation	342
Chapter 18. Inventory Management	367
Overview	367
Reasons for Inventory	367
Characteristics of Inventory	368
Inventory Program Management	372
Inventory Support of Production Operations	378
Quantitative Applications to Inventory Management	383
Economic Implications of Inventory	389
Chapter 19. Personnel Management	393
Overview	393
Corporate Mission	393
Logistics Mission	397
Development of Logistics Human Resources	406
Management of Human Resources	412
Chapter 20. Logistics Technical Documentation	417
Overview	417
Specifications	417
Engineering Drawings	423
Installation Drawings	428
Technical Manuals	432
Chapter 21. Support and Test Equipment	445
Overview	445
Purpose of Support and Test Equipment	445
The Ambiguity Group Concept	447
Economic Considerations Related to S&TE	448
Analysis of S&TE Utility	452

Chapter 22. Embedded Computer Resources	453
Overview	453
Influences of Computer Resources on Logistics Engineering	454
Organization of Computer Software	455
Software Development Cycle	455
Reliability of Computer Resources	458
Hardware and Software Interaction	460
Quantitative Approach to Evaluating Computer Resources	461
 Chapter 23. Equipment Maintenance	 465
Overview	465
Maintenance Concept	466
The Maintenance Hierarchy	467
Distinguishing Attributes of Maintainability	468
Activity at the Hierarchical Maintenance Levels	470
Maintenance Activity Indicators	473
Screening for Repair or Discard	476
Maintenance Reporting	480
Interactive Elements of the Corrective Maintenance System	481
 Chapter 24. Design Interface of Logistics Elements	 487
Overview	487
Failure Modes Effects and Criticality Analysis	487
Log-Normal Analysis	508
 Chapter 25. Logistics Support Analysis	 513
Overview	513
Purview of Logistics Support Analysis	513
LSA for Military Systems	513
LSA/LSAR Commercial Model	514
 Chapter 26. Configuration Management	 529
General	529
Configuration Identification	530
Configuration Control	532
Configuration Status Accounting	536
Configuration Audits	540
Engineering Change Order	542
Putting CM into Practice	545
 Selected References	 555
Index	557